


MASTER

# CATALOG

#32

QUALITY | SERVICE | DELIVERED

 610-273-7370

 412-504-6014

 SALES@YONIES.COM

435 CHURCHTOWN ROAD, HONEY BROOK, PA 19344

Prices subject to change without notice, confirm prices when placing order



MADE IN USA



WE SHIP WITH UPS AND  
LOCAL DELIVERY SERVICES DAILY.





## Hi! Welcome to our Catalog!

We're constantly trying to improve things, so if you find something you would like changed please let us know.

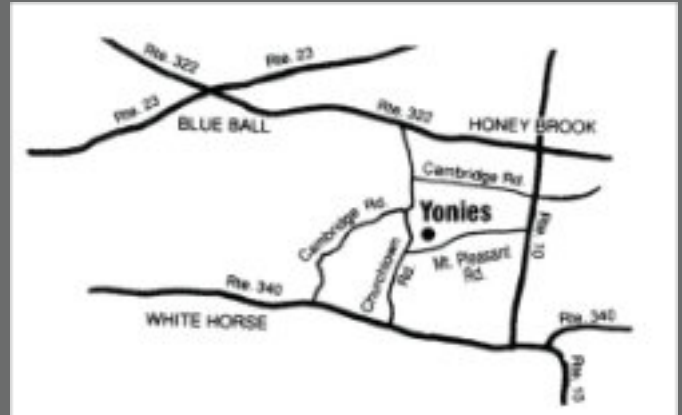
Meet the crew! They are a lively bunch!  
Jonathan - Owner & Founder.  
Leroy - Owner. Marketing and paperwork.  
Christ - Owner. General Manager, custom div.  
Michael - Custom Mfg.  
Elias - Mfging, repairs.  
Barb - Phone calls, shipping, store.  
Suz - Shipping, custom mfg.  
Mary Liz - punching, sewing.  
Becky - Accounting.  
And many thanks to our sub-shops!

HAVE A BLESSED YEAR!

THE STAFF AT YONIES

## Stop in and check out our new store!

Feel free to stop in anytime!  
Located just off of 340 and 322, close to New Holland, Intercourse, Bird-in-hand, and Gap!



### ABOUT YONIES...

Yonies Harness Shop is a family-owned business based in the rolling hills of Eastern Lancaster County in Honey Brook, Pennsylvania.

### PURPOSE

Yonies manufactures synthetic harness and tack products to the Amish and Mennonite communities as well as the Harness Racing and Pleasure/Combined Driving communities throughout the world.

### EARLY HISTORY

A young boy born into the Daniel Stoltzfus family was blessed to have 2 sisters and 7 brothers. Jonathon was chosen at the age of 12 to help his older sister sew buttons onto his and all his brothers pants, shirts and coats. As the years went by Jonathon began to like sewing so much that he found other ways to satisfy his interest and started producing Amish buggy harnesses. Jonathon soon decided to turn his new endeavor into a business and Yonies Harness Shop was established in 1992.

### WHY YONIES?

Thank you for asking! Yonie is derived from the Hebrew language of Yoni pronounced (YOH nee) which is short for Yehonatan pronounced (yeh ho NAT an). Yehonatan is the Hebrew form of the popular name Jonathan. So we can see that the short English and Amish name for Yonie is John and long form is Jonathon. Yonie is the nickname for John or Jonathon similar to Bob for Robert and Bill for William. The founder of Yonies Harness shop is Yonie Stoltzfus in Pennsylvania Dutch language or John or Jonathon Stoltzfus in English.

Yonies added its first employee in 1995. Yonies business mainly grew by word of mouth from various individuals who used and appreciated our products. We are very grateful for everyone that has recommended us over the years! And we do know who you are!

### LIFESTYLE

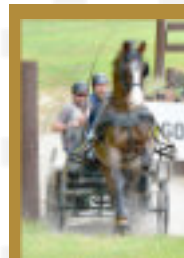
A unique combination of traditional and modern lifestyles is common in our area where horse and carriages interact with cars and trucks on the streets. Lancaster County is internationally known for its skilled artisans, impeccable craftsmanship, and dedicated work ethic. We aim to carry on that tradition by producing the highest quality synthetic harnesses and tack on the market today.

### OFF-GRID

Yonies manufacturing shop is completely independent of the electrical grid. We create all the power we use. Additionally, the majority of our team members live near the shop so they walk, or use their scooters to go to work. Others that live a distance from the shop do carpool with a driver. It is a place where craftsmen can work at their trade and still watch their neighbors as they work in the fields, planting, cultivating and finally harvesting the crops of corn and hay, seeing the beauty of nature and drawing inspiration for their work

### GROWTH

Yonies has grown from a home based necessity to a small worldwide business in 30+ years (since 1992). We now have employees and home based sub-contractors who also have employees. We can design, manufacture and produce (nearly) anything to do with Harnesses.



COVER PHOTO CREDITS: JÉRÔME DROLET AT LIVE OAKS 2023.  
PHOTOGRAPHY BY MB Dixon PHOTOGRAPHY.PIXISET.COM

*MB Dixon*  
Photography

# DIRECTORY



**NOTE** Full index inside  
The back cover.

# WHY SHOULD I BUY THIS HARNESS?

EASY TO CLEAN, JUST USE SOAP AND WATER!

LIGHTWEIGHT

IT'S COMFORTABLE

VERY DURABLE

ALL STAINLESS STEEL HARDWARE

CUSTOM MADE TO YOUR SPECIFICATIONS!



## Padded Model

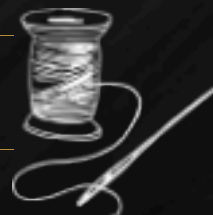
Recommended for anyone interested in the comfort of the horse

Advanced/Competition Level Harness (pg 5)

## Pleasure Model

Recommended for Beginners/Entry Level Harness  
Basic Harness (pg 6)

**NOTE** All of our show chain is sewed on by hand







# PADDED HARNESS

The best harness for show and marathon! The saddle is a one piece with rolled padding the full length of the saddle and with a wide gullet opening at the top. The saddle has a firm tree in it. Closed shaft loops are standard. Breast Collars are average V-shaped with rounded ends. Girths have rolled padding and buckle wear plates. Traces are slotted and have wear plates at the holes in the front. Included is a false martingale with a teardrop. No bits or side checks unless requested. Bridle blinds come in a dull matte finish and are round with a deep shaped cup. Mini Blinds are a standard with a patent finish.

Strap sizes will vary with the size of harness. Draft size harness comes with a ring in the turnback and 1" neck and hip and 1-1/2" tug bearers. For more details please ask your sales rep. Hames Harnesses: Show Hames are an upgrade.

For Russet or Brass on any Harness, add 20%

		DRAFT	XLARGE, HORSE,COB	PONY	MINI A MINI B
Single w/Buckle in Breast Collar	#4145	\$1595	\$1420	\$1220	\$1095
Single w/Stainless Steel Hames and Short Tug	#4146	\$1560	\$1430	\$1210	\$1070
Pair w/Short Tug Breast Collars	#4147	\$3430	\$2995	\$2570	\$2310
Pair w/Long Tug Breast Collars	#4148	\$3530	\$3060	\$2760	\$2380
Pair w/Stainless Steel Hames and Short Tug	#4149	\$3210	\$2910	\$2480	\$2060
Pair w/Stainless Steel Hames and Long Tug	#4150	\$3260	\$2930	\$2480	\$2240
4 In Hand w/Long Tug Breast Collars	#4151	\$6595	\$5880	\$5170	\$4580
4 In Hand w/Stainless Steel Hames and Long Tug	#4152	\$6140	\$5610	\$4830	\$4370

## NOTE

Handmade Biothane Keepers are now standard on all harnesses. No more cracked Keepers!

ORDER FORM STARTING ON PAGE 39

# Pleasure Driving Harness

These harnesses are great for all occasions including some shows. All padded areas come with rolled edges such as the breast collar, breeching, belly band, hip strap and neck strap. Standard saddle comes with a stainless steel tree inside. Closed shaft loops are standard. The breast collars are straight across the front. Slotted traces are standard. The bridle comes without the bit and side check unless requested. The bridle blinds are dull matte finish and are round with a deep shaped cup. The bridle has a teardrop. False martingale with teardrop is an option on single harness, but is included on pair harnesses.

*For Russet or Brass on any Harness, add 20%.*

	Draft Call for price	XLARGE, HORSE,COB	PONY	Mini A Mini B
Single with Continuous Breast Collar	#4101	\$1060	\$795	\$650
Single with Buckle in Breast Collar	#4102	\$1145	\$870	\$740
Single with Stainless Steel Hames with Continuous Trace	#4103	\$1120	\$855	\$725
Single with Stainless Hames, Short Tug	#4104	\$1195	\$930	\$840
Pair with Continuous Breast Collars	#4105	\$2410	\$1790	\$1480
Pair with Short Tug Breast Collars	#4106	\$2580	\$1960	\$1690
Pair with Long Tug Breast Collars	#4107	\$2650	\$2080	\$1580
Pair with Stainless Hames, No Buckle	#4108	\$2390	\$1830	\$1530
Pair with Stainless Hames, Short Tug	#4109	\$2590	\$1910	\$1720
Pair with Stainless Hames, Long Tug	#4110	\$2595	\$2040	\$1770
4-Up with Long Tug Breast Collar	#4111	\$5095	\$4060	\$3570
4-Up with Stainless Steel Hames, Long Tug	#4112	\$5010	\$3950	\$3510

## Mini Economy

This mini harness is an inexpensive lightweight harness. All padding such as crown, breast collar, breeching, belly band, hip strap and neck strap are lined with a soft lining. Hardware is stainless steel or solid brass. Saddle is flexible and has no tree. Teardrops are optional. Breast collars are straight across the front with continuous traces. Snaffle Bit and side checks are included. Bridle blinds come in a patent finish and are round shaped. False Martingale is an option on single harness, but is included with pair harness.

*For Russet or Brass on any Harness, add 20%*

### MINI A & B

Single Breast Collar Style	#3191	\$595
Single with Black Hames	#3197	\$640
Single with SS Hames	#3198	\$675
Pair Breast Collars with Continuous Traces	#3687	\$1340
Pair Harness with Black Hames and Continuous Traces	#3698	\$1360
Pair Harness with Black Hames w/Balls and Continuous Traces	#3699	\$1390
Pair Harness with SS Hames	#3195	\$1435



# Bio Thane Harness Order Form

435 Churchtown Road, Honey Brook, PA 19344

☎ 610-273-7370

📠 412-504-6014

✉ sales@yonies.com

WWW.YONIES.COM

## Measuring Chart for: Beta Biothane Harnesses

Name \_\_\_\_\_

Farm \_\_\_\_\_

Address \_\_\_\_\_

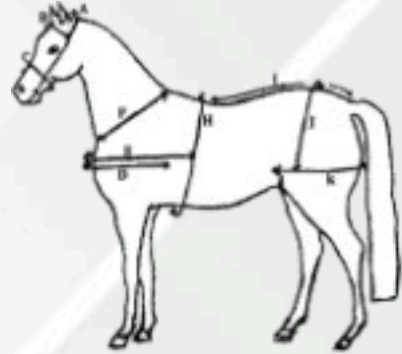
Home phone \_\_\_\_\_

Cell phone \_\_\_\_\_

Fax \_\_\_\_\_

Email \_\_\_\_\_

When measuring your horse for a harness, it is easier to use a piece of string or rope to obtain the dimension and then measure that string with your tape measure. If using a tape measure it is best to use a soft tape measure for best results. Measure each area twice to make sure you are correct.

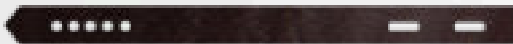


Name of Horse/Pony \_\_\_\_\_

Breed \_\_\_\_\_ Height \_\_\_\_\_

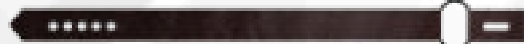
- A Poll:** Measuring from the corner of mouth over the poll back to the corner of mouth on the other side. \_\_\_\_\_
- B Browband:** We measure our browbands from tip to tip. The best way to do this is to have a 1" wide halter on your horse, have the halter back a 3/4" from the ear. Now take your measurement including the halter on each side. \_\_\_\_\_
- C Noseband:** Position your tape measure or string 1 to 1.5 inches below the cheekbone and measure all the way around the nose. \_\_\_\_\_
- D Breastplate for Single:** Measuring from the back side of the shoulder (elbow area) across the chest to the back side of the elbow area (or 3 inches in front of saddle skirt). \_\_\_\_\_
- E Breastplate for Pair:** The best way to get this measurement is to put a saddle and bellyband on the horse, and then measure from the center of the saddle around the front of the horse, to the center of the saddle. \_\_\_\_\_
- F Full collar, if applicable:** Length \_\_\_\_\_ Width \_\_\_\_\_
- G Traces:** Slot end \_\_\_\_\_ Dee end \_\_\_\_\_ Overall Length \_\_\_\_\_
- H Girth where saddle sits:** Position the tape behind the wither and measure all the way around the girth (Staying about 3" behind the elbow of the horses shoulder). \_\_\_\_\_
- I Turnback:** Here it works best to have a saddle on your horse. If you measure without the saddle it may not be as accurate. Your measurement should be from the back of the saddle to the base of the tail. \_\_\_\_\_
- J Hip Strap:** Measuring from the top of the breeching across the rump to the top of the breeching \_\_\_\_\_
- K Breeching:** Measuring from the flank Line around the back of the horse to the flank Line on the other side. Dees should come front past the flank line about 1inch. (See above Drawing) \_\_\_\_\_

Overall measurement from tip to tip is what we use



Add 11-1/2" to working hole to working hole measurement for overall length

Overall measurement from tip to tip is what we use



Add to Working hole to working hole measurement for overall length  
1-1/2" traces add 14-1/2", 1" traces add 13-1/2"

OPTIONAL ADVANCED ORDER FORM STARTING ON THE NEXT PAGE

**NEW HARNESS ORDER FORM FOR YONIES PADDED HARNESS**

**Yonies Harness Shop**

435 Churchtown Rd.  
Honey Brook, Pa. 17344

610-273-7370

412-504-6014

sales@yonies.com

www.carriagedriving.yonies.com

Date Ordered \_\_\_\_/\_\_\_\_/\_\_\_\_

Name \_\_\_\_\_

Name if drop shipping \_\_\_\_\_

Address \_\_\_\_\_

Phone \_\_\_\_\_

Email \_\_\_\_\_

Harness Type: Single  Pair  Tandem  4-in-Hand

Harness Color :Black  2-Tone  Russet+20%  Patent+20%

Hardware:Stainless Steel  Brass+20%  Russet w/Brass+20%

Do you have a show coming up soon that you would like to use your new Harness? If so, what date would you need your Harness by? \_\_\_\_\_ Please realize that at times we are busier than other times and might not always be able to be on time but we are willing to try!

**Crown - Straight without Ring is Standard**

**Options:**

- Shaped
- Padded Shaped
- With Ring for side check or Roger Rings to go tandem



**Rosettes Standard is plain**

**Options:**

- Rope Edge  Wheat Edge
- Heart Shaped  Texas Star



**Brow Bands - Plain is standard**

**Options:**

- Show Chain
- Fill in item # \_\_\_\_\_



**Teardrop - Plain is Standard**

**Options:**

- Patent Look - on teardrop
- Any ornament installed see Catalog for item # \_\_\_\_\_



**FOR MORE OPTIONS AND PRICES SEE PAGE 14**

Deep Dull is Standard except for Mini Size which has a Patent Finish

- Options:**  Patent Look  KCB Blinds  Open Cheeks

Any ornament installed (see above) See Catalog for item # \_\_\_\_\_





**Nose Band - Single Buckle Style Rolled is Standard**

**Options:**

- Double Buckle Style w/o gullet
- Double Buckle Noseband Back Style w/Sewed-in Gullet w/o Ring
- Double Buckle Noseband Back Style w/Sewed-in Gullet w/Ring



Single Buckle Noseband is our Standard #4118



Double Buckle Noseband Front #5020



Double Buckle Nose w/o Gullet #5023



Double Buckle Nose w/Sewed-in Gullet w/Ring #5031

**Gullet Strap: Gullet Straps are not included in our Standard Harness Package**

**Options:**

- Gullet Strap that slips over Throat Latch and Noseband
- Double Buckle Nose Back w/Gullet Strap Sewn In
- Would you like a ring in your Gullet Strap to snap your lead into?



Gullet Strap that slips over the Throat Latch and the Noseband

**Check - Standard is without a Sidecheck or Overcheck**

**Options:**

- Sidecheck
- Overcheck



Sidecheck #4017

**Breast Collar - Average V is Standard on all Padded Harness**

**Options:**

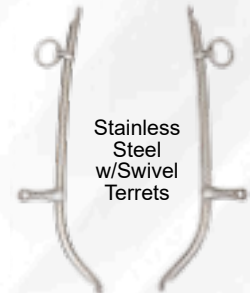
- Super V
- Buggy Hames
- w/Patent Look
- w/Loose Terret on Hames
- Special Super V
- w/Fixed Terret on Hames
- Show Hames



Ave V — standard on all padded harness #4123



Super V with adaptable line of draft #4160



Stainless Steel w/Swivel Terrets



Super V with ends turned down



Special V #4165

**Neck Strap #4080**

Fixed Terrets is standard on Harnesses

**Options:**

- With Nylon Loop & Dees for Pair #4081
- With Floppy Terrets #4127
- With Sliding Terrets #4209
- With Adjustable Terrets #4218
- With Conway Terrets #51123

With Sliding Terrets



With Conway Terrets



Fixed Terrets (Standard)



With Floppy Terrets



With Adjustable Terrets



With Nylon Loop and Dee



**Traces - Wears at Holes and 2 Slots at Back is Standard #413**

**Options:**

- Dee End w/Tab #4137
- Roller Bolt Style
- Without Wears at Holes #4096



With Wear Plate is Standard on Harness



Dee w/Tab 3-Way



Slot End is Standard on all Harnesses



Without Wears at Holes

**False Martingale with Tear Drop - Standard on all Padded Harnesses**

**Options:**

- Patent Look on Teardrop
- Ornament - *For photos canter to page 14*



**Saddle #4131**

**Options:**

- Sliding Back Band Saddle #4138
- Road Plus Saddle #4177
- Patent on Long Punchout
- Patent on Short Punchout



Our Standard Padded Saddle that goes with our Padded Harness



Road Plus Saddle  
Not Available in Draft Size

**Shaft Loops - Closed is Standard #4133**

**Options:**

- QR Style #4240
- French Tugs #4242
- Marathon Wraps #4245
- Closed without Billet to go with Wrap Strap #4243



Closed Shaftloop

Marathon Wraps



QR Style



French Tugs



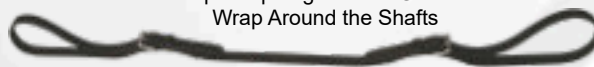
Closed without Billets to go with Wrap Strap



**Girths - Belly Band - Padded #4120**

**Options:**

- Elastic w/Wears #4029
- Elastic w/o Wears
- Wrap Strap on Bellyband to go around Shafts #4244



Wrap Strap to go on the Girth and Wrap Around the Shafts



Padded Belly Band Standard on our Padded Harness



Elastic w/Wears



Elastic w/o Wears



**Turn Backs #4099**

**Options:**

- QR Style #4298
- with Panic Snap #10025



This Snap is great for a quick release for on your Turn Back



QR Turn Back



Our Standard Turn Back

Hip Strap w/Dees is Standard on all Harnesses



Breechings w/Double Uptugs are Standard



**Hold Backs**

**Options:**

- With Trigger Snaps



**Cruppers - Synthetic is Standard on all Harness #4045**

**Options:**

- Leather #82169
- Fat Leather #82168
- Foam on Synthetic Crupper #4204



Leather



Synthetic Crupper is Standard on our Harness



Foam on Synthetic Crupper

**Lines, All Brown - Beta w/Buckle in Hand is Average**

**Options:**

- Swivel instead of Buckle in Hand #4072
- With Pinky Loop #4069
- With Stops #4064
- With Rubber Gripper Webbing #4326
- With Bumpy Rein Grip #4073
- With Smooth Rein Grip #4320
- With Braids #4066
- With Lace #4065
- With Cotton #4068
- With Leather #4337
- All Leather Lines #4330



**Color Trim Inlay - 15 colors to choose from**

**Options:**

- Brow
- Nose
- Breast Collar
- Saddle
- Breeching



**VISIT OUR WEBSITE AT: [WWW.CARRIAGEDRIVINGYONIES.COM](http://WWW.CARRIAGEDRIVINGYONIES.COM)**  
**PLEASE CALL IF QUESTIONS OR TO DISCUSS OPTIONS**



AMERICAN DRIVING SOCIETY + MORE!

[HTTPS://BIT.LY/YONIESYOUTUBE](https://bit.ly/yoniesyoutube)

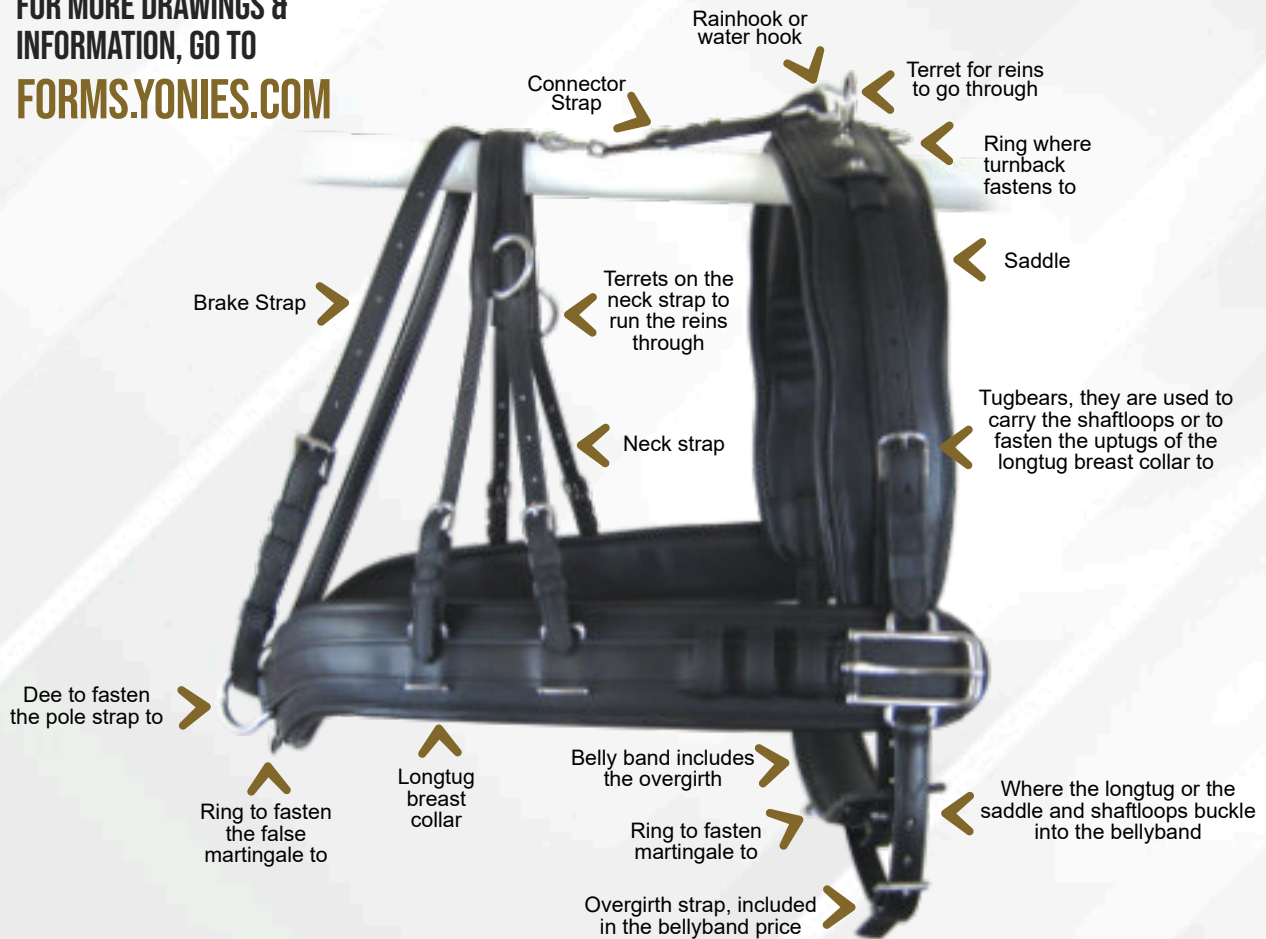
OR SCAN THIS LINK



Scan me

**VIDEOS BY AMERICAN DRIVING SOCIETY**

FOR MORE DRAWINGS & INFORMATION, GO TO [FORMS.YONIES.COM](https://forms.yonies.com)





# BRIDLES & BRIDLE PARTS

DR=DRAFT HO=XLARGE, HORSE OR COB PO=PONY MI=MINI

Padded	#4114	DR \$325	HO \$290	PO \$265	MI \$224
Pleasure	#4100	DR \$295	HO \$270	PO \$246	MI \$204
Mini Economy (incl sidecheck)#3190					\$226



**FOR BITS GALLOP TO PAGES 32-35**

## Bridle Parts



Straight Crown With Ring — to use with Side Checks - #4008

DR \$39 HO \$38 PO \$34 MI \$33

Pony and Mini w/#12 buckle

Straight Crown Without Ring - #4007

DR \$39 HO \$38 PO \$33 MI \$33

Mini Economy without loops #4006 \$21

**FOR ROSETTES,  
GIDDY-UP TO PAGE 14**



Crown - Shaped Without Rings for Side Checks - #4010

HO \$52 PO \$47 MI \$46

Crown - Shaped With Rings for Side Checks - #4009

HO \$51 PO \$46 MI \$47

**SIZES: DR, XL, HO, CO, PO, MA**



Crown - Padded Shaped Without Ring for Side Checks - #4730

XL,HO,CO \$86 PO \$82 MI \$80

Crown - Padded Shaped With Ring for Side Checks - #4731

XL,HO,CO \$86 PO \$82 MI \$80

**SIZES: DR, XL, HO, CO, PO, MA**

## Teardrop - #4019

HO \$11.50 PO/MI \$9.50



## Throat Latch

#4022

DR \$13.50 HO \$13 PO \$12.50 MI \$11

Pony and Mini with #12 buckle

Pony & Mini w/#121 buckle - #4023 \$8.50

## Gullet Strap

To connect your throat latch to your nose band to help keep your bridle on! Also includes a ring to snap your lead on to

#4193 HO \$12.50 PO \$12.50 MI \$12.50



## Blinds With Winker

Deep Blinds With a Matte Finish.  
Leather Blinds with Biothane Straps.  
Patent Finish available for an additional 20%



Mini size is in a synthetic patent as a standard.

For matte finish on a Mini,  
there is an additional fee of \$25

#4002 HO \$212 PO \$198 MI \$150

## Hanger Straps



#4012 \$13/ pr

## Kan't C Bak Blinds

#3998 Horse, Cob and Pony \$275



This price is Blinds  
& Winker only,  
Not a Complete Bridle.



## Open Cheeks



#4185 (per pair)

HO \$42 PO \$40 MI \$38

## Side Check with Gag Runners

#4017

HO \$87 PO \$70 MI \$66

Mini Pleasure Style w/o Gag Runners  
Goes through loops in the crown

#3113 \$33

#4018 Sidecheck - Chain Style

HO \$140



I saw this handsome horse and every bit of common sense left my body and I bought him.....

# BROW BANDS

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

## Pleasure Brow Bands



With Black and Brown Trim only.  
Lined with a soft Beta material.  
#4005  
Use #4004 for colored trim.

HO \$22



BETA COLOR OPTIONS\*

**\*BROW BAND WITH COLOR PADDING OR BRASS +20%  
NO CUSTOM FEE IF BUYING 3 OR MORE IDENTICAL PIECES**

### Rolled Padding

#4115 (each)

HO \$35

PO \$34

MI \$32



With Rhinestone Spots  
Specify large or small crystals  
#4095 (each)

HO (lg crystals) \$71

HO (sm crystals) \$81

CALL FOR PRICING ON OTHER SIZES



With Weaver Chain  
#4116

HO \$80

PO \$76

MI \$74



With Nickel Plated Ring Style Show Chain  
#4142 (each)

HO \$170

PO \$168

MI \$166

NOW ALSO AVAILABLE  
IN BRASS +20%



### CRYSTALS



With Pyramid Chain (#C99)  
#4143 (each)

HO \$91

PO \$85

MI \$83



NOW ALSO AVAILABLE  
IN BRASS\*

With Round Spots

#4305 \$59

With Hex Spots

#4113 \$61

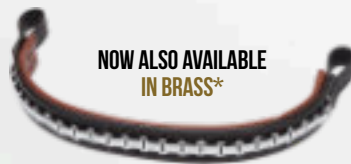


With Canada Chain (#H355)  
#4144 (each)

HO \$83

PO \$79

MI \$77



NOW ALSO AVAILABLE  
IN BRASS\*

With Lacing  
#4303 (each)

Any Size \$108

Hand Braided Lacing  
(takes a lot of time!)





## NOSE BANDS

All are available in Black or Two-Toned

### SINGLE BUCKLE NOSE BANDS PADDED STYLE

#4118

HO \$37 PO \$35 MI \$34



### DOUBLE BUCKLE NOSE BANDS PADDED

Front Part - #5020  
XL,HO,CO \$31

Back Part - XL, Horse, or Cob  
#5023 \$29



OTHER SIZES ALSO AVAILABLE



### DOUBLE BUCKLE PADDED STYLE WITH SEWN-IN GULLET STRAP

With Ring (shown)  
XL, Horse, or Cob  
#5031 \$48

Without Ring (not shown)  
XL, Horse, or Cob  
#5030 \$43

OTHER SIZES ALSO AVAILABLE

### PLEASURE STYLE NOSE BANDS (NOT PADDED)

#### Single Buckle Style #4011

HO \$27 PO \$23 MI (w/#121 buckle)\$21

Mini w/#12 buckle - #3303 \$21

With Colored Trim #4013 HO \$37

#### Double Buckle Style (not padded)

Front Part - XL, Horse, or Cob #5019 \$17.<sup>50</sup>

Back Part - XL, Horse, or Cob #5022 \$19

### CRANK STYLE NOSE BANDS (NOT PADDED)

#4195XL, Horse, or Cob \$45



### NOSE BAND HANGAR STRAPS

All Sizes \$13

#4012 - DR, HO, PO, MI

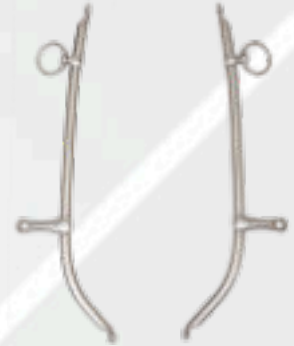
## HAMES

All Hames are available in Kidney Link Style for no additional charge.

Stainless Steel with Swivel Terrets  
21" #95835 \$110 pr

### SOLID TERRETS ALSO AVAILABLE

Solid Brass Hames Loose Terret  
w/ 2 Hole Clips  
#95840 \$122 pr



Stainless Steel Show Style,  
Loose Terret (includes bending fee)  
#95830 \$192 pr

FOR BENDING ANY DRIVING HAME,  
ADD \$40 PER PAIR



Hame Strap  
Horse #4053 \$15.<sup>50</sup>

Kidney Links  
V Style #95431 \$20  
Show Style #96432 \$22

Long Tugs for Hames  
#4075 (per pair)  
HO \$206 PO \$174 MI \$162

Short Tugs for Hames  
#4076 (per pair)  
HO \$114 PO \$95 MI \$70



# BREAST COLLARS

**\*Note:** No Neck Straps are included in Breast Collar Prices

## AVERAGE V PADDED

PHOTO OF ITEM #4123



STANDARD ON OUR PADDED HARNESSES

**DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI**

		<b>XL, Horse and Cob</b>	<b>Pony</b>	<b>Mini</b>
Single Adjustable Ave V Shaped	#4123	HO <b>\$242</b>	PO <b>\$220</b>	MI <b>\$198</b>
Short Tug Ave V Shaped	#4124	HO <b>\$275</b>	PO <b>\$260</b>	MI <b>\$248</b>
Long Tug Ave V Shaped	#4125	HO <b>\$395</b>	PO <b>\$370</b>	MI <b>\$325</b>

## PLEASURE

PHOTO OF ITEM #4031



STANDARD ON OUR PLEASURE HARNESSES

**DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI**

### XL, Horse and Cob Size Breast Collars

Continuous, 3 Slots per Side	#4030	HO <b>\$192</b>	PO <b>\$144</b>	MI <b>\$74</b>
Adjustable, for Single	#4031	HO <b>\$186</b>	PO <b>\$150</b>	MI <b>\$124</b>
Long Tug	#4032	HO <b>\$345</b>	PO <b>\$295</b>	MI <b>\$280</b>
Short Tug	#4033	HO <b>\$216</b>	PO <b>\$192</b>	MI <b>\$176</b>
With Continuous Traces for Pair Harness	#4034	HO <b>\$230</b>	PO <b>\$172</b>	MI <b>\$116</b>

### Mini Economy Breast Collars\*

Single, Continuous, Traces have 3 Slots in Back	#3123	<b>\$90</b>
Pair, Continuous, Traces have 3 Slots in Back	#3155	<b>\$110</b>

## QUICK RELEASE HARDWARE BUILT ON ANY SIZE OR STYLE BREAST COLLAR

AVAILABLE WITH RING FOR ADJUSTABLE LINE OF DRAFT, ON SUPER V BREASTCOLLARS ONLY



SHOWN APART



SHOWN TOGETHER (READY TO DRIVE)

CALL FOR PRICE. ADD TO HARNESS OR BREAST COLLAR PRICE



# SUPER V AND SPECIAL V BREASTCOLLARS

*This Breast Collar has an extra deep V shape designed so the horse can move more freely - and breath more easily. No more pressure on the wind pipe! The buckle is attached to a Ring which allows it to pivot to any degree of draft. Soft padding with rolled edges and more comfort for your animal. A must for all marathon occasions.*

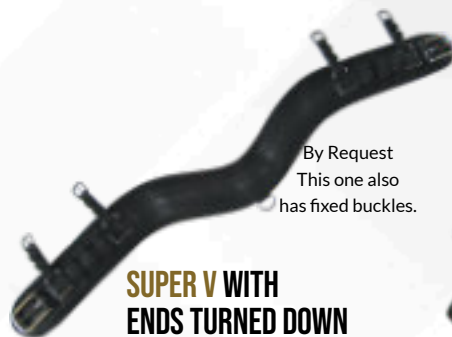
**PRICING IS FOR BREAST COLLARS ONLY. NECKSTRAPS NOT INCLUDED.**

DR=DRAFT	HO=XLARGE, HORSE, OR COB	PO=PONY	MI=MINI
Single #4160	HO <b>\$315</b>	PO <b>\$290</b>	MI <b>\$265</b>
Short-Tug #4161	HO <b>\$350</b>	PO <b>\$330</b>	MI <b>\$295</b>
Long-Tug #4162	HO <b>\$480</b>	PO <b>\$405</b>	MI <b>\$385</b>
Special V #4165	HO <b>\$355</b>	PO <b>\$330</b>	MI <b>\$305</b>

SIZE BREAST COLLAR	LENGTH	BUCKLE WIDTH
<b>Draft</b>	52"	1-1/2"
<b>XL</b>	48"	1-1/2"
<b>Horse</b>	44"	1-1/2"
<b>Cob</b>	40"	1-1/2"
<b>Pony</b>	36"	1-1/4"
<b>Mini B</b>	32"	1"
<b>Mini A</b>	28"	1"

**ALL SUPER V BREASTS (EXCEPT LONG TUG) COME WITH ADJUSTABLE LINE OF DRAFT UNLESS SPECIFIED OTHERWISE**

**FOR PADS TO FIT THESE SUPER V BREAST COLLARS, Ask for details**



## SINGLE BREAST COLLAR



### SHOWN IN AVERAGE V PADDED STYLE

Designed for use with one horse only. Made with Biothane and padded with a 3/8" thick felt that is wrapped with synthetic leather for a great feel and a comfortable horse. Works with buckle in traces and any type of carriage or cart. Our breast collars are priced breast collar only (no neck straps).

## SHORT TUG BREAST COLLAR



### SHOWN IN AVERAGE V PADDED STYLE

Just the same as the Single Breast Collar with the addition of 2 heavy dees in the front to run the brake strap through when driving a pair of horses. Best for a horse that you enjoy driving single or in a pair!

## LONG TUG BREAST COLLAR



### SHOWN IN SUPER V PADDED STYLE

For pairs only. This style is long enough to buckle into the saddle and girth eliminating the need for shaft loops (or trace carriers with pairs). Popular in marathon and combined driving events.

# NECKSTRAPS, EURO COLLARS, COLORED TRIM

## Items With Colored Trim



Brow Band , padded w/Trim	#4115 - color	<b>\$63</b>
Nose Band, padded w/Trim	#4118 - color	<b>\$71</b>
Breast Collar, Ave V, padded w/Trim	#4123 - color	<b>\$315</b>
Breast Collar, Super V, padded w/Trim	#4160 - color	<b>\$395</b>
Breeching, padded w/Trim	#4128 - color	<b>\$184</b>
Saddle, padded w/Trim	#4131 - color	<b>\$495</b>

HORSE SIZE PRICES SHOWN



Super V w/Bio Trim



Breast Collar w/Road Plus Colored Edge Trim

**SEE PAGE 62 FOR COLOR OPTIONS**

## Euro Collars



Single	DR	HO	PO	MI
#4170	<b>\$525</b>	<b>\$480</b>	<b>\$430</b>	<b>\$360</b>

Short-Tug	DR	HO	PO	MI
#4171	<b>\$585</b>	<b>\$540</b>	<b>\$490</b>	<b>\$425</b>

Long-Tug	DR	HO	PO	MI
#4172	<b>\$835</b>	<b>\$705</b>	<b>\$675</b>	<b>\$645</b>

**Euro Collar** (top part only)

#4169 Any size	<b>\$65</b>
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## Neck Straps

Single	DR	HO	PO	MI
#4080	<b>\$68</b>	<b>\$50</b>	<b>\$43</b>	<b>\$35</b>

Mini Economy	DR	HO	PO	MI
#3138				<b>\$13.<sup>50</sup></b>

Team w/Loop for Brakestrap	DR	HO	PO	MI
#4081	<b>\$75</b>	<b>\$54</b>	<b>\$46</b>	<b>\$37</b>

Mini Economy	DR	HO	PO	MI
#3165				<b>\$18.<sup>50</sup></b>

Brakestrap	DR	HO	PO	MI
#4082	<b>\$45</b>	<b>\$45</b>	<b>\$19.<sup>50</sup></b>	<b>\$18.<sup>50</sup></b>

#3138



#4080



#4081



Neck Strap Bridge with Show Chain (extra)

#4216

**\$82**

## Neck Strap Options



### An adjustable Terret for neck straps

The ring can be up or down, the conway can be adjusted up or down, which gives a large amount of adjustment.

Terret, adj. style1/2" conway1-1/4" ring	#51121	<b>\$15 each</b>
Terret, adj. style5/8" conway1-1/4" ring	#51122	<b>\$15 each</b>
Terret, adj. style3/4" conway1-1/2" ring	#51123	<b>\$20 each</b>

NECK STRAP      LENGTH      BUCKLE WIDTH

<b>Draft</b>	52"	3/4" or 1"
<b>XL</b>	48"	3/4"
<b>Horse</b>	44"	3/4"
<b>Cob</b>	40"	3/4"
<b>Pony</b>	38"	5/8"
<b>Mini B</b>	36"	1/2"
<b>Mini A</b>	32"	1/2"

With Floppy Terrets - #4127 (sgl)  
XL, Horse, or Cob **\$102**

With Floppy Terrets - #4208 (pr style)  
XL, Horse, or Cob **\$126**

With Sliding Terrets - #4209  
XL, Horse, or Cob **\$63**

With Adjustable Terrets - #4218  
XL, Horse, or Cob **\$77**



#4209

#4127

#4218

## False Martingales



1" wide with Teardrop (for breast collars)  
#4049 HO **\$40**

1" wide with Teardrop (for collars)  
#4050 HO **\$40**

3/4" wide with Teardrop (for breast collars)  
#4048 HO **\$36**      PO **\$33**      MI **\$33**

3/4" wide with Teardrop (for collars)  
#4052 HO **\$36**

DR=DRAFT    HO=XLARGE, HORSE, OR COB    PO=PONY    MI=MINI



# SADDLES & GIRTHS

## Saddles - Padded #4131

- DR** 5" with 1-1/4" Billets **\$455**  
5" with 1" Billets **\$455**
- HO** 4", with 1" Billets **\$380**
- PO** 3", with 1" Billets **\$365**  
2-1/2", with 3/4" Billets **\$325**
- MI** 2-1/2", with 3/4" Billets **\$305**



Standard Buckle Widths.

- DR**(with 1" & 1-1/4" Buckles)
- HO**(with 1" Buckles)
- PO**(with 1" or 3/4" Buckles)
- MI**(with 3/4" Buckles)

Width of saddle varies on model/size

Billets are approx. 1" on each side (measuring from end of saddle to longest hole, approx.10" overall). Billet widths 1-1/4", 1", or 3/4".

**OTHER SIZES AVAILABLE BY REQUEST**

NECK STRAP	LENGTH	BUCKLE WIDTH
<b>DR</b>	52"	1-1/4"
<b>XL</b>	48"	1"
<b>HO</b>	44"	1"
<b>CO</b>	40"	1"
<b>PO</b>	36"	3/4" or 1"
<b>Mini B</b>	32"	3/4"
<b>Mini A</b>	28"	3/4"

## Girths

All Elastic with Wear Plates and Dees - #4029

- DR** (1-1/4" buckle) **\$79**
- HO** (1" buckle) **\$71**
- MI** (3/4" buckle) **\$61**

## Treeless Saddles

Treeless Saddles have more "flex" to them, designed for that horse with the flat back

- #4130 - HO 4", with 1" Billets **\$360**
- #5058 - MI 2-1/2", with 3/4" Billets **\$244**

## Saddle with Sliding Tugbearers

- #4138 - HO4", with 1" Billets **\$430**

III

- #5059 - MI2-3/4", with 3/4" Billets **\$248**

## Pleasure Style - Has rolled edge



#4025

- DR** (1-1/4" buckle) **\$81**
- HO** (1" buckle) **\$68**
- MI** (3/4" buckle) **\$57**

## Padded Girths

#4120



- DR** (1-1/4" buckle) **\$124**
- HO** (1" buckle) **\$93**
- PO** (3/4" buckle) **\$85**
- MI** (3/4" buckle) **\$85**

## Over Girths #4026

- DR** (1-1/4" buckle) **\$19.<sup>50</sup>**
- HO** (1" buckle) **\$16.<sup>50</sup>**
- MI** (3/4" buckle) **\$11.<sup>50</sup>**

**SIZING: GIRTHS (BUCKLE TIP TO TIP)**

**CUSTOM SIZES/ WIDTHS AVAILABLE**

Note: Overgirths are same size

LENGTH BUCKLE WIDTH

<b>DR</b>	32"	1" or 1-1/4" (specify)
<b>XL</b>	28"	1"
<b>HO</b>	24"	1"
<b>CO</b>	19"	1"
<b>PO</b>	17"	1" or 1-1/4" (specify)
<b>Mini B</b>	use pony	
<b>Mini A</b>	14"	3/4"

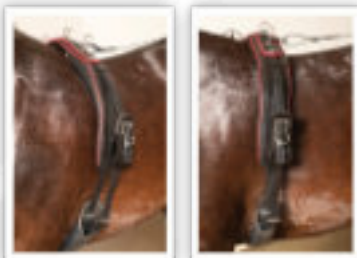
## Deluxe Road Saddle - Marathon version

(Marathon version has Deluxe Billets)

Deep "gully" for horses with high spine. Your choice of colors for edges

#4177

- HO** **\$565**
- PO** **\$565**
- MI** **\$565**



## Pleasure Style

- HO** - (4" with 1" Billets)
- PO** - (2-1/2" with 3/4" Billets)
- MI** - (2-1/2" with 3/4" Billets)

#4086

- DR** **\$315**
- HO** **\$280**
- PO** **\$150**
- MI** **\$128**



## Saddles

- Mini Economy Saddle - #3140
- Flex Gig Style, with 3/4" Billets **\$116**
- Mini Economy Belly Band - #3120 **\$28**

**Replacement Parts Skirts Per Piece**

Horse Size #4236



**\$46**

**Tug Bearers Replacement Parts**

Horse Size 1" #4234

Pony Size 3/4" #4234



**\$51 pr**

**\$45 pr**

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

# SHAFT LOOPS

## Closed Shaft Loops - #4133 Per pair



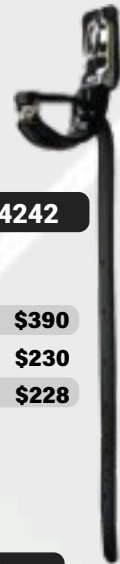
- XL, Horse or Cob  
1" **\$86**  
(RF welded holes for durability)
- Pony/Mini  
3/4" **\$76**  
(RF welded holes for durability)

## Quick Releases - #4240 Per pair



- Draft (*heat sealed holes*)  
1-1/2" SS **\$204**
- Draft (*heat sealed holes*)  
1-1/4" SS **\$108**
- XL, Horse or Cob (*RF welded holes*)  
1" SS **\$98**
- Pony/Mini (*RF welded holes*)  
3/4" SS **\$80**

## French Tugs #4242 Per pair



- DR (1-1/4") **\$390**
- HO (1") **\$230**
- PO (3/4") **\$228**

## Thimbles #3418

- Mini size **\$79**

## Pleasure Style

Made a little more on the economical side.

Horse Size with 1" Straps - #4090

- DR (with 1-1/4" straps) **\$78**
- HO **\$78**
- PO/MI **\$45**



## Closed Shaft Loops Without Billets #4243

- HO (1") **\$44**
- MI/PO (3/4") **\$27**



## Economy Quick Release Shaft Loops #4241

- DR (1-1/2") **\$176**
- DR (1-1/4") **\$84**
- HO (1") **\$58**
- MI/PO (3/4") **\$42**



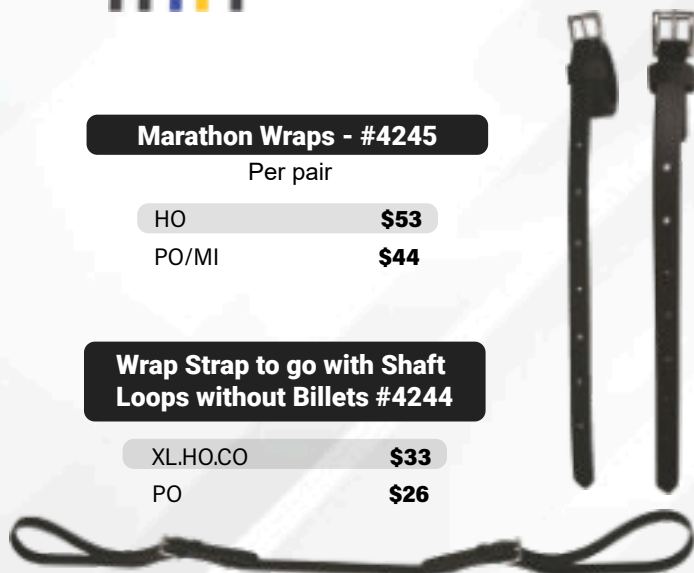
**PERSONALIZE YOUR ITEMS... EMBROIDERY CAN BE ADDED**

## Marathon Wraps - #4245 Per pair

- HO **\$53**
- PO/MI **\$44**

## Wrap Strap to go with Shaft Loops without Billets #4244

- XL,HO,CO **\$33**
- PO **\$26**



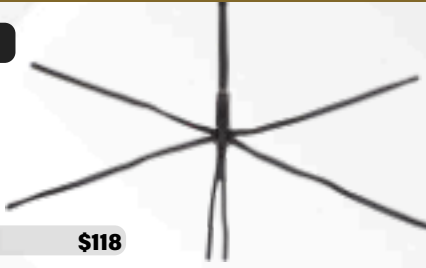
DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI



# TURNBACKS, HIPSTRAPS, CRUPPERS

## Turnbacks

Draft Turn Back  
with Ring with  
Hip Straps Sewn in



#4299DR **\$118**

#4099 XL/HO/CO **\$41** PO **\$30** MI **\$26**



## TAKE A LOOK HERE!

A Turn Back with a Quick Release for safety issues

#4298 Any size available **\$64**



**DESIGNED BY JOHN PORTER**  
*Thank You John!*

## Double Hipstrap



With Dees - standard on padded harness

#4054 HO **\$55** PO **\$49** MI **\$43**

Without Dees - standard on pleasure harness

#4055 PO **\$35** MI **\$32**

Mini Economy Hipstrap - #3130 **\$14.50**

## Rein Guides

To put on Turn Back  
to pass reins thru

#4215 HO **\$13.50** PO **\$11** MI **\$11**

Hook Style

#12850 **\$18 pr**

### Stainless steel

Slides onto a 3/4"  
wide hip strap



## Cruppers

Our Shaped Synthetic Crupper

#4045 HO **\$32** PO/MI **\$28**

Pony/Mini Pleasure #4046 **\$24**

Leather Crupper, Hand Stitched Keepers

Horse & Cob #82168 **\$136**

### WE CALL THIS OUR FAT LEATHER CRUPPER

Leather Crupper, Hand Stitched Keepers

Horse & Cob #82169 **\$104**

Pony & Mini #82167 **\$87**

Crupper Cover

Made out of foam #4204 **\$15.50**

*A nice, soft cover. Easy to clean,  
easy to replace. Just slip it off and put a  
new one on. Crupper not included.*

Stiff Tail Crupper

#4043 **\$85**



DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

**WANT TO GIVE SOMETHING BUT DON'T KNOW WHERE TO START?**  
**WE OFFER GIFT CERTIFICATES...ANY \$\$ AMOUNT!**

# BREECHINGS, TRACE CARRIERS, TRACES

## Breechings

Padded  
#4128

DR **\$170** HO **\$122** PO **\$112** MI **\$104**

Pleasure  
#4040

DR **\$106** HO **\$95** PO **\$76** MI **\$64**

#4039 Mini w/#121 Buckles **\$65**

#3126 (Mini economy) **\$43**

## Holdbacks - For single

Average Style, no Snaps included

Draft - 1" wide bio/nylon sewed together

#4557 **\$57 pr**

Deluxe (per pair)

#4129

HO **\$89** PO **\$26** MI **\$25**

Pleasure (per pair)

#4058

HO **\$43** PO **\$29** MI **\$24**

## Holdbacks - For pair

Side Backer Style, Long tug

#4060 (pr) XL,HO,CO **\$59** MI,PO **\$37**

Side Backer Style, Short tug

#4059 (pr) XL,HO,CO **\$59** MI,PO **\$38**

Side Backer Style, w/#12 Buckles at each end

#4061 (pair)

DR **\$76** XL,HO,CO **\$76** PO **\$63** MI **\$62**

Belly Backer Style, w/Snap at one end

#4062 (pair)

DR **\$37** HO **\$37** PO **\$25** MI **\$23**

## Trace Carriers - For on Breeching

With Teardrop - #4092/ea.

HO **\$21** PO **\$20** MI **\$20**

Without Teardrop - #4093/ea.

HO **\$12** PO **\$10.50** MI **\$11**

Pony w/#121 Econ #3685/ea. **\$10**

Mini Econ #3170/ea. **\$11**

For at Saddle

#4094/pr DR **\$58** HO **\$79** PO/MI **\$34**

[1-1/4" BUCKLE] [1" BUCKLE] [3/4" BUCKLE]

Adjustable Trace Carrier

#4237/ea. HO **\$13** PO **\$12**

Trace Carriers at Hips

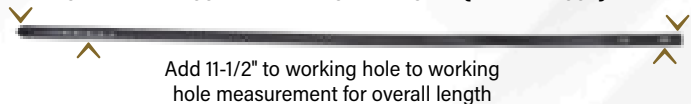
#4091 **\$71 ea**

Bungee Style for Wheelers or Leaders without Breeching

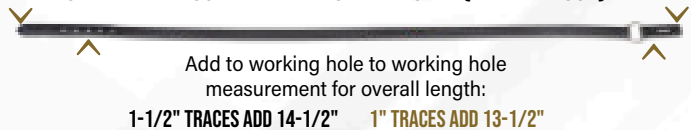
## Traces (priced per pair)

		1 1/2"	1 1/4"	1"
Trace w/Wears, slot end	#4136	<b>\$120</b>	<b>\$104</b>	<b>\$84</b>
Trace w/Wears, 3-way or roller bolt	#4137	<b>\$138</b>	<b>\$124</b>	<b>\$112</b>
Traces w/o Wears, slot end	#4096	<b>\$110</b>	<b>\$88</b>	<b>\$63</b>
Traces w/o Wears, 3-way or roller bolt	#4097	<b>\$144</b>	<b>\$112</b>	<b>\$89</b>
Traces for Hames, slot end, attaches directly to Hames	#4098	<b>\$128</b>	<b>\$87</b>	<b>\$65</b>

### OVERALL MEASUREMENT - FROM TIP TO TIP (WHAT WE USE)



### OVERALL MEASUREMENT - FROM TIP TO TIP (WHAT WE USE)



Draft, XL, Horse & Cob: 1-1/2" wide, available in 72, 75, 78, 81, 84, 87 and 90" \*

Pony: 1-1/4" wide, available in 66, 69, 72, 75 and 78" \*

Mini: 1" wide, available in 48, 54 and 60" \*

\*OTHER SIZES CAN BE CUSTOM MADE

DR=DRAFT HO=XLARGE, HORSE, OR COB PO=PONY MI=MINI

**ROLLER BOLT TRACES  
AVAILABLE**

# SINGLE DRIVING LINES

OUR PADDED AND PLEASURE HARNESS USUALLY HAVE THE FOLLOWING WIDTH OF LINES UNLESS OTHERWISE REQUESTED.  
 MINI - 5/8" • PONY, COB, HORSE, WARM BLOOD & DRAFT - 3/4". WIDER SIZES AVAILABLE ARE: 7/8" (ADD \$12) AND 1" (ADD \$20)

THESE REINS ARE MADE OF A DARK BROWN BETA WITH BUCKLE IN HAND

## Single Lines - #4070

With Buckle In Hand. Standard on all harness.

Draft	3/4" x 16'	\$64
XLarge	3/4" x 15'	\$59
Horse	3/4" x 14'	\$59
Cob	3/4" x 13'	\$59
Pony	3/4" x 12'	\$54
Mini	5/8" x 10'6"	\$48



## LINE OPTIONS FOR BACK PART OF LINES (ADD TO COST OF LINES)

#4072 Swivel instead of Buckle **+\$18.50**



#4073 Bumpy Rein Grip **+\$27**



#4064 With 16 Stops **+\$28**  
 Extra stops **+\$1 ea.**



#4326 Rubber Gripper **+\$10**



#4320 Smooth Rein Grip **+\$26**



#4069 Pinky Loop **+\$8**



#4071 Leather in Hands **+\$64**



#4068 Single Ply Cotton **+\$13.50**

#4067 Double Ply Cotton **+\$31**



Standard is 1" wide  
 (3/4" available by special order)

#4066 Braids **+\$66**



#4065 Lace **+\$99**



#4337 Rolled Leather Hand Parts **+\$75**



## Single Leather Lines

Russet with dyed Edges, Hand Stitched Keepers 3/4". #4330

Russet with Un-dyed Edges, Stapled Keepers 3/4". #4331

**Draft** 3/4" x 16'

**Xlarge** 3/4" x 15'

**Horse** 3/4" x 14'

**Cob** 3/4" x 13'

**Pony** 3/4" x 12'

**Mini** 5/8" x 10'6"

Call for Pricing



## LEATHER LINE OPTIONS

#4340 Leather Swivels instead of Buckle in Hand

#4339 Leather Stops in Hand 16 stops

#4338 Leather Pinky Loop

CALL FOR PRICING



BLACK 520  
 BROWN 523 (STOCK)  
 GRAY 521  
 WHITE 521  
 PURPLE 521  
 GREEN 522  
 LIME GREEN 528  
 TEAL 521  
 LIGHT BLUE 521  
 ROYAL BLUE 522  
 YELLOW 51  
 ORANGE 522  
 PINK 521  
 RED 522  
 WINE 521

**CUSTOM BETA COLORS - ADD 20% SURCHARGE**

## ACCESSORY ITEMS



#4310 Pinky Loop with key ring **+\$7.50**

Split key ring allows you to add this to your existing lines via the buckle

Swivels

Swivel with 3/8" Buckles #4247 **+\$20**



Swivel with 3/4" or 5/8" Buckle, will Buckle to your Existing Reins #4248 **+\$18**





# TEAM DRIVING LINES

## Team Lines - #4074

Draft/Xlarge	3/4" x 18'	<b>\$124</b>
Horse/Cob	3/4" x 16'	<b>\$102</b>
Pony	3/4" x 15'	<b>\$99</b>
Mini	5/8" x 11'	<b>\$80</b>

**\*WHEN BUYING 4-UP, 6-UP OR TANDEM REINS, PRICES ARE ONLY FOR THAT SET. THESE PRICES DO NOT INCLUDE REINS FOR THE WHEELER OR SWING TEAMS.**

## 4-Up Lines\* for Leaders Only - #4282

Draft	3/4" x 30'	<b>\$146</b>
XLarge	3/4" x 28'	<b>\$134</b>
Horse	3/4" x 26'	<b>\$134</b>
Cob	3/4" x 24'	<b>\$134</b>
Pony	3/4" x 22'	<b>\$124</b>
Mini	5/8" x 18'	<b>\$106</b>

## 6-Up Lines\* for Leaders Only - #4287

XL/Horse/Cob	3/4" x 36'	<b>\$154</b>
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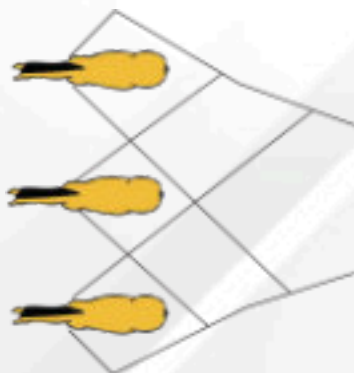


## Tandem Lines\* for Leaders Only - #4078

Draft	3/4" x 30'	<b>\$106</b>
XLarge	3/4" x 28'	<b>\$99</b>
Horse	3/4" x 26'	<b>\$99</b>
Cob	3/4" x 24'	<b>\$99</b>
Pony	3/4" x 21'	<b>\$73</b>
Mini	5/8" x 18'	<b>\$64</b>

## INTERESTING HITCHES THAT HAVE BEEN DONE

NOTE: THERE ARE MANY WAYS TO DO SOME OF THESE, HERE ARE A FEW. FOR ADVANCED DRIVERS.



## Team Lines, Leather - #4335

Russet with dyed edges and Hand-stitched Keepers

Horse/Cob	3/4" x 16'	Call for Prices
Mini	5/8" x 11'	

## Team Lines, Leather - #4336

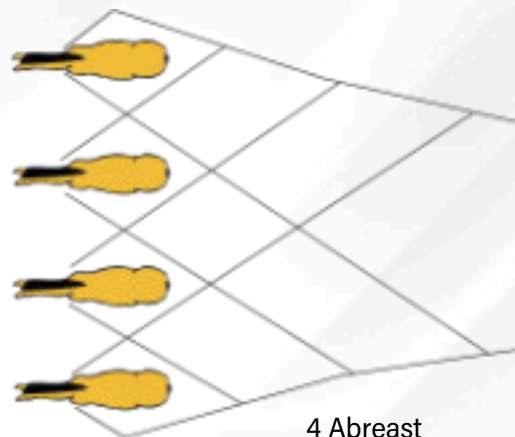
Russet with undyed edges Staped Keepers

XLarge/Draft	3/4" x 18'	Call for Prices
Horse/Cob	3/4" x 16'	
Pony	3/4" x 15'	
Mini	5/8" x 11'	

**FOR 4-UP AND 6-UP LEATHER LINES, PLEASE CALL FOR PRICING**

## Tandem Lines, all leather\* for Leaders Only

#17711 **Call w/Size For Pricing**



4 Abreast  
1 set of lines

3 Abreast  
1 set of lines

# HORSE & COB OPTIONS AND MISCELLANEOUS PARTS

## Special Items

Cavasons #4182 (each)			
HO	\$37	PO	\$34
		MI	\$32
Cross Tie Collars #4200			
			\$23
Flash with Adapter for Nose #4191			
			\$18. <sup>50</sup>
Hame Balls on Top of Hames #95600			
			\$26 pr
Seat Straps #4235			
			\$12. <sup>50</sup>
Trim Kits #4279			
			\$31
Thimbles for Minis #3418			
			\$79



## Connector Straps w/#56 Snap

#4083	HO	\$22	PO	\$22	MI	\$22
-------	----	------	----	------	----	------



## Evener Straps

3/4" - 5' Unfolded	#4205	\$42pr
1" - 5' Unfolded	#4206	\$46 pr



## Kicking Straps

Quick Release Style #4214

HO	\$106
PO	\$93
MI	\$91



## #4212 - Kicking Strap

Horse	\$56
Pony	\$49
Mini	\$46



## Kicking Strap With Snaps

#4210	HO	\$114	PO	\$98	MI	\$96
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## Pole Straps (each)



Breast Collar

#4084	HO (1")	\$29	PO (1")	\$27	MI (3/4")	\$15
#4084 for Breast Collar	DR (1-1/4")	\$36	DR (1-1/2)	\$36		

SIZE, SHORTEST TO LONGEST:  
MI 4-1/2 - 6-1/2, PO 8-1/2 - 13, HO 12 - 15-1/2

Collar

#4085	HO (1")	\$35	PO (1")	\$35	MI (3/4")	\$26
#4085 for Collar	DR (1-1/4")	\$43	DR (1-1/2)	\$43		

Pole Strap w/447 snap	#4222	\$55 ea
Pole Strap, Bermuda Style, 1-1/2" wide	#4223	\$70 ea
Wearplate w/Dee for Bermuda Style	#4224	\$10. <sup>50</sup> ea
Pole Strap Horse		

## OPTIONS & ADD ONS

For patent look on any harness, take the price of the harness part that you would like to have patent on, and add 20%, or a minimum of \$4 per part. Example: on a padded single harness and bridle, we have about 6 places to put patent look for approx. \$100-\$150.

1-1/2" Billets with 2-1/2" Girth	\$20 ea
1-1/4" Billets with 2-1/2" Girth	\$15 ea
3-1/4" wide Breast Collar	\$15 ea
2-1/2" wide Breeching	\$10 ea
2 Heavy Dee Rings Built into Breast Collar	\$20 ea
Russet on Inside of Cups	\$18 pr

**NOTE: FOR RUSSET AND/OR BRASS ADD 20% TO HARNESS PRICE**

## 4 in Hand Parts

Coupling Strap w/Tear Drop for Leaders

#4280	HO	\$64	PO	\$64	MI	\$64
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Coupling Strap without Tear Drop

#4281	HO	\$47	PO	\$47	MI	\$47
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## 3 Ring Martingale - #4225

Horse	\$27 ea	Pony	\$28 ea	Mini	\$22 ea
-------	---------	------	---------	------	---------

# TANDEM PARTS

## Center Terrets

#51108 **\$46**  
5/16" Thread w/1-3/4" ring



## Roger Rings

With Strap #4197 **\$30 pr**

Oblong style Roger Ring #4196 **\$49 ea.**  
- includes Throat Latch



## Tandem Cockkeys

Spring Style, 1-1/2" #68712 **\$81 pr**

Spring Style, 1-1/4" #68713 **\$60 pr**

Chupp Style, 1-1/2" #68705 **\$39 pr**

Tandem Keys #68715 **\$28 pr**



## Tandem Rosettes

1" with 1-1/8" Ring #02796 **\$18.50 pr**

1-1/4" with 1-1/4" Ring #02798 **\$19 pr**

1-5/8" with 1-3/4" Ring #02799 **\$20 pr**

2" with 1-3/4" Ring #02805 **\$20 pr**



## Tandem Terrets

With Rollers, 1-1/4" per pc. #51109 **\$19.50 ea**

With Rollers, 1-1/2" per pc. #51110 **\$21 ea**



## Tandem Terret, Double Ring Style, Horse Size

with 1-1/2" Top Ring, #51112 Horse **\$33 ea**

1-5/8" Bottom Ring, Double Ring Deluxe

## Tandem Terret, Mini/Pony Size

with 1-1/4" #51112 Mini/Pony **\$33 ea**

Double Ring Deluxe Style S/S

## Tandem Traces, No Wears, No Hardware

1-1/4" x 120" #4140 **\$126 pr**

1-1/2" x 120" #4141 **\$134 pr**

## Tandem Keepers for lines

#4293 **\$16 pr**



## Tandem or Single Strap Hip Straps

#4294 **\$22 ea**



## Trace Carrier for Tandem Hip

With Teardrop #4296 **\$22 ea**

Without Teardrop #4295 **\$12ea**



# TRACE EXTENSIONS

## Trace Extension with Heavy Dee to Convert your Slotted Traces - #4250

#4250 1-1/2" **\$59 per pr**

#4250 1-1/4" **\$52 per pr**

#4250 1" **\$46 per pr**



## Trace Converter - Dee to Slot Any Width - install yourself

#4259 **\$23 per pr**



## Trace Converter - Slot to Chain End

#48815 **\$16.50 ea**



## Trace Extension with 2 Slots

#4253 1-1/2" **\$67 per pr**

#4253 1-1/4" **\$60 per pr**

#4253 1" **\$40 per pr**



## Trace Extension with Roller Bolts to Convert your Slotted Traces for Roller Bolts

#4256 1-1/2" **\$82 per pr**

#4256 1-1/4" **\$76 per pr**

#4256 1" **\$68 per pr**



## The #360 Trace Converter or Trace Extension



#36001 1-1/4" **\$2**

#36000 1-1/2" **\$3.50**



# SPARES KIT, HARNESS BAGS, MISC

## Carriage Tie Downs

2-1/2" x 15"

#05300 **\$29**

4" x 19"

#05310 **\$32**



## Chopping Block

USE WITH THE HAND PUNCHES

3" x 6"

#00478 **\$12.50**



## Punches

#223 Revolving Punch

#00480 **\$27**

Double Revolving Lever  
Action Punch

#00492 **\$61**

#245 Hand Punches

#3 for Small Holes

#00479-03 **\$9**

#6 for Large Holes

#00479-06 **\$10**



## Number Holders & Belt for Marathon Driving

IN BLACK OR RUSSET



Short Style

#4264 **\$26**



Long Style

#4265 **\$32**



Strap Style

#4266 **\$36**

Small Round Style  
(Black or Russet)

#4267 **\$29**



Safety Belt for Marathon Driving

#4269 **\$63**

## Rein & Trace Splice

3/4" for Reins #4273 **\$9.50**

1-1/2" for Traces #4274 **\$25**



AVAILABLE IN BLACK OR BROWN

SPECIAL SIZES ARE AVAILABLE (CUSTOM)

## Spares Kit AVAILABLE IN BLACK OR BROWN

Synthetic Spares Kit

without Accessories #4260 **\$148**

Synthetic Spares Kit

with All Accessories #4261 **\$295**

Leather Spares Kit

without Accessories #4262 **\$194**

Leather Spares Kit

with All Accessories #4263 **\$325**



SHOWN W/O ACCESSORIES

## Spares Kit Accessories

Available in Black or Brown

Adj. Wheel Wrench #53000 **\$69**

Hammer #53011 **\$7.50**

Lacing, 3/16" x 6' #53200 **\$3.50**

Hoof Pick #53250 **\$1.50**

Vise Grip #53500 **\$15**

Pocket Knife Barrow #53570 **\$6**

Horseshoe Nails #53251 **\$0.30**

#223 Revolving Punch #00480 **\$27**

3/4" Hame Strap #4053 **\$15.50**

3/4" Rein Splice (Black or Brown) #4273 **\$9.50**

1", 1-1/4" or 1-1/2" Trace Splice #4274 **\$25**



SHOWN W/  
ACCESSORIES

## Harness & Bridle Bags

### Harness Bags

#30030 Draft **\$99**

26" h x 30" w x 10" d

#30031 Horse **\$85**

24" h x 28" w x 8" d

#30032 Mini **\$68**

20" h x 22" w x 6" d

### Bridle Bags

#30035 Horse **\$63**

20" h x 12" w x 7" d

#30036 Mini **\$59**

14" h x 10" w x 5" d



COLORS:  
ROYAL BLUE, NAVY,  
MAROON, GREEN AND BLACK

Made with Cordura on the outside for strength and a breathable wool on the inside to keep your harness drier. Comes with carry handles on the top and three velcro straps on the inside to keep the harness organized. Closes with a zipper.

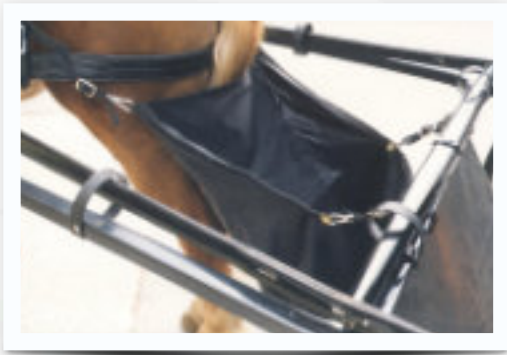
# MISC ITEMS.

## Diaper Bags

*Includes 2 straps to go to shafts and 2 straps to breeching*

#24997

- Mini **\$78**
- Horse **\$83**
- Draft **\$88**



## Cart or Lunge Whips

- #11120 72" with 18" drop, Solid Black **\$29**
- #11124 88" with 48" drop, Solid Black **\$53**
- #11130 60" with 18" drop, Solid Black **\$25**
- #11132 Cart Whip (49" whip plus popper) **\$10.<sup>50</sup>**
- #11237 Stock Yard Whip **\$14.<sup>50</sup>**  
*3 colors - Speckled White with Red, Blue or Green*
- #11134 66" with 72" drop **\$37**

## Black with White Handle Dressage Whips

- #11160  
54" with 16" drop **\$45**
- #11162  
70" with 24" drop **\$49**



## Caution Signs

### MADE WITH ALL SYNTHETIC MATERIALS

*The outside has a 2" wide reflective material. The back side has a Velcro strap sewn on, to loop around your rear axle or seat back of your vehicle.*



- #4154 - Large Size -16" x 14" **\$37**
- #4153 - Small Size -11" x 9" **\$28**

# NEED BELTS?



**MOSEY OVER TO PAGE 54**

# NEED RIDING TACK?

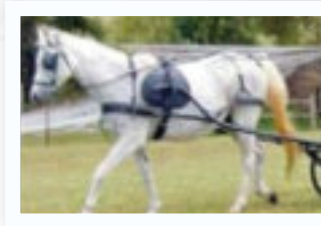
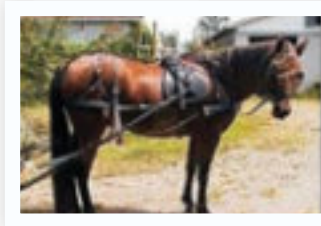


**GALLOP TO PAGE 47**

# EQUILIB MARATHON HORSE ARMOR SADDLE PADS

## Equilib Marathon Horse Armor Saddle Pads

This high density armor pad was invented to protect the horse from the carriage shafts during marathon maneuvers by advanced combined driving competitor, Marnie Hutcheson in 2001. They are available in stock in 4 standard sizes (Pony, Medium, Large, and Extra Large). The 3 pictures below show how these pads work.



### MADE WITH A SQUARE WEAVE VINYL PATTERN

We can also custom make anything you may need such as longer, shorter, wider or with the extra "D" pad behind the saddle as well as in front.

special high density "D" shaped pad in front of the saddle protects the horse's shoulder from the inside shaft tip, and padding behind the saddle protects the horse ribs from the outside shaft when they bend into a turn. Many large bodied horses need extra protection behind the saddle.

If you want an extra "D" pad behind the saddle as well as in front add: \$50 to your size.

### PICK THE RIGHT SIZE PAD FOR YOUR HORSE AND CARRIAGE...

**The tip of the shaft (sweet spot) is at:**

- Pony Size: 13.5" down from the backbone and 4.5" forward from the center of the saddle
- Horse Size: 14.5" down from the backbone and 5" forward from the center of the saddle
- Large Horse: 15.5" down from the backbone and 5.5" forward from the center of the saddle
- Extra Large Horse: 20" down from the backbone and 7" forward from the center of the saddle

#4301	Extra Large - (X) - 44" Long	<b>\$156</b>
#4301	Horse - (L) - 42" Long	<b>\$156</b>
#4301	Cob - (M) - 40" Long	<b>\$156</b>
#4301	Pony - (P) - 38" Long	<b>\$156</b>

### Marathon Pads - #4173

Available in Horse, Pony and Mini sizes **\$87 pr**



Soft side against horse



Hard side on outside

**Note:** Soft side against the horse, hard side on outside

**DEVELOPED WITH THE AID OF MARJEAN MCINTYRE AT CAMPTOWN HARNESS AND SOLD WITH HER PERMISSION**



Neoprene waffle.  
Economical version  
Of the Equilib pad.

### Bone Shaped Saddle Pads - Great for Marathon

Warm Blood	1/2" x 42"	#92093	<b>\$102</b>
Horse	1/2" x 38"	#92092	<b>\$89</b>
Cob	1/2" x 34"	#92091	<b>\$82</b>
Pony	1/2" x 30"	#92090	<b>\$74</b>
Mini	1/2" x 28"	#92089	<b>\$62</b>

Nothing is more expensive than a free horse



# PADS - AIR FLO STYLE & NEOPRENE STYLE

- MAROON
- RED
- YELLOW
- LIME
- KELLY
- REFL GREEN
- TEAL
- ROYAL
- DARK ROYAL
- NAVY
- TAN
- PURPLE
- BLACK
- REFL BLACK
- CHARCOAL
- REFL SILVER
- GRAY
- WHITE
- CREAM (NOT SHOWN)
- FOREST (NOT SHOWN)
- REFL BLUE (NOT SHOWN)



## CHECK THESE OUT!

Now available by request with a 2-4 week lead time. These pads are made with Colored Vinyl on the top and with black Neoprene on the bottom side.



**THIS IS A VERY NICE PAD!**

### Neck Strap Pads

*A soft pad for the Neck Strap, Neoprene*

Horse or Cob 3-1/2" x 9"

#92005 **\$24**

Pony or Mini 3" x 7"

#92012 **\$24**

### Saddle Pads

		NEOPRENE	AIR FLOW OR COLORED VINYL
Warm Blood	1/2" x 8" x 28"	#92000 - <b>\$51</b>	#92530 - <b>\$62</b>
Horse	1/2" x 6" x 24"	#92001 - <b>\$42</b>	#92531 - <b>\$51</b>
Cob	1/2" x 6" x 18"	#92002 - <b>\$36</b>	#92532 - <b>\$44</b>
Pony	1/2" x 4" x 16"	#92003 - <b>\$28</b>	#92533 - <b>\$34</b>
Mini	1/2" x 3" x 15"	#92004 - <b>\$27</b>	#92534 - <b>\$33</b>



Air Flo Style Shown



Neoprene Style Shown

### Breast Collar or Breaching Pads - Straight

		NEOPRENE	AIR FLOW OR COLORED VINYL
Warm Blood	1/2" x 5" x 48"	#92020 - <b>\$51</b>	#92520 - <b>\$62</b>
Horse	1/2" x 6" x 42"	#92026 - <b>\$45</b>	#92519 - <b>\$62</b>
Horse	1/2" x 5" x 40"	#92021 - <b>\$45</b>	#92521 - <b>\$54</b>
Horse	1/2" x 4" x 40"	#92022 - <b>\$39</b>	#92525 - <b>\$47</b>
Cob	1/2" x 5" x 36"	#92023 - <b>\$44</b>	#92522 - <b>\$53</b>
Pony	1/2" x 3-1/2" x 31"	#92024 - <b>\$34</b>	#92523 - <b>\$41</b>
Mini	1/2" x 3" x 26"	#92025 - <b>\$33</b>	#92524 - <b>\$40</b>



### Breast Pads - Average V-Shaped

		NEOPRENE	AIR FLOW OR COLORED VINYL
Draft	1/2" x 5" x 51"	#92038 - <b>\$62</b>	#92508 - <b>\$75</b>
XL	1/2" x 5" x 47"	#92039 - <b>\$59</b>	#92509 - <b>\$71</b>
Horse	1/2" x 5" x 43"	#92040 - <b>\$59</b>	#92510 - <b>\$69</b>
Cob	1/2" x 5" x 39"	#92041 - <b>\$56</b>	#92511 - <b>\$67</b>
Pony	1/2" x 4" x 35"	#92042 - <b>\$52</b>	#92512 - <b>\$63</b>
Mini - B	1/2" x 3-1/2" x 31"	#92044 - <b>\$46</b>	#92514 - <b>\$56</b>
Mini - A	1/2" x 3-1/2" x 27"	#92043 - <b>\$46</b>	#92513 - <b>\$56</b>



### Super V-Shaped Breast Pads

		NEOPRENE	AIR FLOW OR COLORED VINYL
Draft	5 1/2" x 46"	#92059 - <b>\$64</b>	#92506 - <b>\$77</b>
Warm Blood	5" x 42"	#92060 - <b>\$60</b>	#92500 - <b>\$72</b>
Horse	5" x 38"	#92061 - <b>\$63</b>	#92501 - <b>\$69</b>
Cob	5" x 34"	#92062 - <b>\$53</b>	#92502 - <b>\$64</b>
Pony	3-1/2" x 32"	#92063 - <b>\$51</b>	#92503 - <b>\$61</b>
Mini - B	3-1/2" x 28"	#92065 - <b>\$48</b>	#92505 - <b>\$58</b>
Mini - A	3-1/2" x 25"	#92064 - <b>\$48</b>	#92504 - <b>\$58</b>



# SNAPS & STALL GATE

## Solid Brass Lock Jaw Snap

3/4"#21522 **\$13.50 ea**



## Panic Snap, 1"

#10025 **\$5.50 ea**

Great for quick release for on your turn backs.



## #56 Snap

5/8"#56021 **\$2 ea**

3/4"#56022 **\$2.25 ea**

1"#56024 **\$3.25 ea**



## 5015 Scissors Snap

3/4"#50173 **\$4.75 ea**

1"#50174 **\$5 ea**



## Snap 440SS with Roller, 1-1/2"

#44011 **\$12.50 ea**



## #017 Snap

5/8"#01741 **\$3.50 ea**

3/4"#01742 **\$3 ea**

1"#01745 **\$3.75 ea**



## Open Eye Snap - 4" S.S.

#23203 **\$4.25 ea**



## 2001 Snap S.S.

#20033, 3/4" **\$3.75 ea**

#20034, 1" **\$4 ea**



## Double End Snaps - 4-3/4"

Solid Brass

#16303 **\$4.25 ea**

Double End Snap Die Cast N.P.

#16323 **\$1.45 ea**

3 x stronger than brass

Stainless Steel - 4-3/4"

#16333 **\$4.50 ea**



## #225 Snap

3/4" #22562 **\$3.75**

7/8" #22563 **\$4.50**

1-1/8" #22565 **\$6.50**

1-1/4" #22566 **\$6**

1-1/4" Hvy #22537 **\$9**



## Snap Shackle Pulls

#4277 **\$8 ea**



Attach these to your snap shackle so you can release them more conveniently. Available in Black or Brown

## Snap Shackle Cover

#4276 **\$6.50 ea**

Fastens with velcro



## Snap Shackles w/Safety

Length:

- 1" = 4" long
- 1-1/4" & 1-1/2" = 4-1/2" long

Size is the inside measurement

1" #98043 **\$35 ea**

1-1/4" #98044 **\$36 ea**

1-1/2" #98048 **\$40 ea**



**CALL FOR GIFT BASKET IDEAS!**

**GREAT FOR CHRISTMAS, BIRTHDAYS, AND MORE!**



## Heavy Duty (73 lb.)

These are the heaviest duty gates we have ever seen!



Also available in a full gate size. Call for a quote

## Stall Gates\*

#07380 - 52" wide x 48" high (width includes hinges)

We can also do custom size gates

### Powder coated

1 - 9 pcs. **\$340 ea**

10+ pcs. **\$305 ea**

Call for shipping quote

## Diaper Bag #24997

Mini **\$78**

Horse **\$83**

Draft **\$88**

Includes 2 straps to go to shafts and 2 straps to breeching



**Plumes (Pictured 6" - 12")**

We stock 6" & 12" in Red, White, Blue (Tri-Colored)

- 6" #84569 **\$36**
- 12" #84570 **\$40**
- If you order 2, deduct **\$2 ea**
- If you order 3, deduct **\$3 ea**

We can also order anything you need  
Any size up to 12"  
Any color - solid, 2-toned, or tri-colored  
Prices according to volume and size



**Name Plates - 7"H x 13" W**

- #7059 Plain - has No Spots & No Letters **\$28**
- #7060 Double Row 3/8" Spots - No Letters **\$48**
- #7061 Single Row 5/8" Spots - No Letters **\$41**

**A. Name Tag**

With Snap or Ring (pictured with 3/4" Letters)  
#7064 Plain - without Letters **\$11**  
See pg 56 for letter & ornament prices to create your own tag

**B. Hearts - 5"**

#7046 With Single Row of Spots & 1 Ornament **\$17.50**

**C. Hearts - 7"**

#7050 With 2 Rows of 3/8" Spots & 1 Ornament **\$33**

**D. Hearts - 9"**

#7052 With 2 Rows of 3/8" Spots & 1 Ornament **\$43**



**Bridle Attachment Alone**

#84578 **\$8.50**

Installing Attachment  
to the Bridle  
- Labor is approx. \$5



**BELLS**

Biothane Straps - Shiny or Dull (leather look) with Stainless Steel Rings & Chrome over Brass Bells.

**29 Bells**

- #7010 with Chrome Brass Bells **\$470**
- #7014 with Brass Bells **\$420**

2" wide strap and 88" in the longest hole

NOTE:  
29 BELL SET HAS LARGE  
BELLS IN THE MIDDLE  
THAT PUT THE PRICE UP  
AND GIVE IT A NICE JINGLE

**23 Bells**

- #7012 with Chrome Brass Bells **\$248**
- #7013 with Brass Bells **\$246**

1-1/2" wide strap and 85" in the longest hole



**Rump Bell**

#7006 **\$97**



**5" Heart w/  
Spots & Bells**

#7003 **\$28**

**8 Bells**

#7023 **\$73**



**7" Heart w/  
Spots & Bells**

#7004 **\$76**

**4 Bells**

#7022 **\$41**



**Keychain Bell**

#7027 **\$7**

**Snap and Bell**

#7025 **\$22**



**Door Bell**

#7000 **\$76**



**Animal Door Chimes**

Horse or Dog with Chrome Plated Bells  
#7018 **\$18**

Horse or Dog with Chrome Brass Bells  
#7019 **\$23**





# DRAFT CART HARNESS

A well built harness with a 5" wide saddle built over a stainless steel tree. Bit and all hardware are stainless steel. Traces are 2" wide with slotted ends. Chain ends are available at an additional cost. Breaching is 3" wide and padded, includes crupper and rein guides. This harness also works for team harness (additional parts needed).

**ALSO AVAILABLE IN OTHER SIZES. COLLARS ARE NOT INCLUDED IN PRICE**



### Hame Cover

#7038 16" x 44" **\$142**



### BLACK TUBULAR HAME STYLE

#2804 (plain) **\$1,085**  
#2805 (spotted) **\$1,190**

### STAINLESS STEEL HAME STYLE

#2806 (plain) **\$1,250**  
#2807 (spotted) **\$1,370**



### 3-STRAP BREECHING

#### BLACK TUBULAR HAME STYLE

#2808 (plain) **\$1,195**  
#2809 (spotted) **\$1,355**

#### STAINLESS STEEL HAME STYLE

#2810 (plain) **\$1,370**  
#2811 (spotted) **\$1,530**

#### BREAST COLLAR STYLE

#2802 (plain) **\$1,120**  
#2803 (spotted) **\$1,355**



### BREAST COLLAR STYLE

#2800 (plain) **\$995**  
#2801 (spotted) **\$1,160**



**PLD OVER TO PG 32**  
**FOR NAME PLATES**

# DRAFT TEAM SETS - FARM & LOGGING STYLE - PARADE STYLE

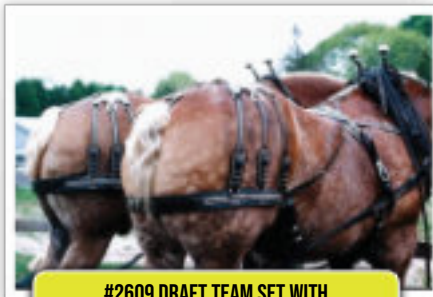
All Team Sets come with stainless bits and stainless steel hardware. Some are priced with chrome plated (CP) heel chains. These draft team sets are well built! They have rolled edged padding on crowns, belly bands and breeching for comfort. Traces are 5 ply which is strong enough for draft pulling contests. Priced without cruppers.

## ALL NEW ENGLAND DEE RING HARNESSSES ARE PRICED WITH THE TWIN YOKES

\*NOTE: CP = CHROME PLATED, S.S = STAINLESS STEEL AND N.E. = NEW ENGLAND

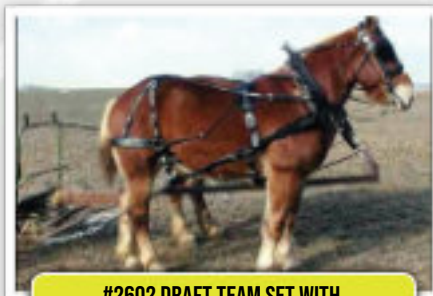
#2602 Draft Team Set, Black Hames, C.P Heel Chains, No Spots, 2 - Strap Spider	<b>\$2,040</b>
#2603 Draft Team Set, Black Hames, C.P Heel Chains, Med. Spotting, 2 - Strap Spider	<b>\$2,250</b>
#2604 Draft Team Set, Black Hames, C.P Heel Chains, Heavy Spotting, 2 - Strap Spider	<b>\$2,360</b>
#2605 Draft Team Set, S.S Hames, S.S Heel Chains, No Spots, 2 - Strap Spider	<b>\$2,460</b>
#2606 Draft Team Set, S.S Hames, S.S Heel Chains, Med. Spotting, 2 - Strap Spider	<b>\$2,620</b>
#2607 Draft Team Set, S.S Hames, S.S Heel Chains, Heavy Spotting, 2 - Strap Spider	<b>\$2,760</b>
#2608 Draft Team Set, Black Hames, C.P Heel Chains, No Spots, 3 - Strap Spider	<b>\$2,350</b>
#2609 Draft Team Set, Black Hames, C.P Heel Chains, Heavy Spotting, 3 - Strap Spider	<b>\$2,770</b>
#2610 Draft Team Set, S.S Hames, S.S Heel Chains, No Spots, 3 - Strap Spider	<b>\$2,760</b>
#2611 Draft Team Set, S.S Hames, S.S Heel Chains, Heavy Spotting, 3 - Strap Spider	<b>\$3,160</b>
#2612 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, No Spots, 2 - Strap Spider	<b>\$2,160</b>
#2613 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Med. Spotting, 2 - Strap Spider	<b>\$2,330</b>
#2614 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Heavy Spotting, 2 - Strap Spider	<b>\$2,440</b>
#2615 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, No Spots, 2 - Strap Spider	<b>\$2,570</b>
#2616 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Med. Spotting, 2 - Strap Spider	<b>\$2,740</b>
#2617 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Heavy Spotting, 2 - Strap Spider	<b>\$2,850</b>
#2618 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, No Spots, 3 - Strap Spider	<b>\$2,470</b>
#2619 Draft Team Set w/N.E. Dee Ring Traces, Black Hames, C.P Heel Chains, Heavy Spotting, 3 - Strap Spider	<b>\$2,850</b>
#2620 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, No Spots, 3 - Strap Spider	<b>\$2,880</b>
#2621 Draft Team Set w/N.E. Dee Ring Traces, S.S Hames, S.S Heel Chains, Heavy Spotting, 3 - Strap Spider	<b>\$3,260</b>

Price Includes Twin Yokes!



**#2609 DRAFT TEAM SET WITH 3-STRAP BREECHING IN HEAVY SPOTTING**

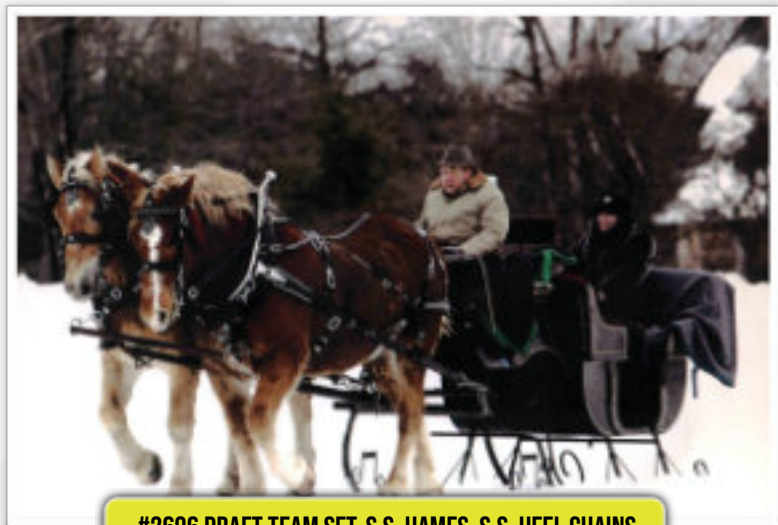
CRUPPER FORKS NOT INCLUDED IN PRICES



**#2602 DRAFT TEAM SET WITH 2-STRAP BREECHING, PLAIN**

CRUPPER FORKS NOT INCLUDED IN PRICES

## ALL NEW ENGLAND DEE RING HARNESSSES ARE PRICED WITH THE TWIN YOKES!



**#2606 DRAFT TEAM SET, S.S. HAMES, S.S. HEEL CHAINS, MED. SPOTTING, 2-STRAP SPIDER**

CRUPPER FORKS NOT INCLUDED IN PRICES

# DRAFT CONVERSION PARTS

## Heel Chain Trace Converter

Trace Converter (heel chain not included)

2"	#2789	<b>\$22 pr.</b>
1-1/2"	#2790	<b>\$20 pr.</b>

Stainless Steel Heel Chains with Swivels

2"	#45592	<b>\$28 ea.</b>
1-1/2"	#45590	<b>\$26 ea.</b>

Stainless Steel Heel Chains without Swivels

2"	#2794	<b>\$30 ea.</b>
1-1/2"	#7580	<b>\$18.<sup>50</sup> ea.</b>

Chrome Plated Heel Chains with Swivels

2"	#45584	<b>\$16.<sup>50</sup> ea.</b>
1-1/2"	#45582	<b>\$14 ea.</b>



Buckle this to your slotted trace to convert it to a heel chain trace

#2789



## Slotted Trace Converter

#2791 **\$35 pr**

Snap this to your heel chain to convert it to a slotted trace. Has strong stainless steel snap. 1-1/2" wide.

## SINGLE PARTS



Single Reins

Line Guides

Hold Back with Snaps (per pr)	#2831	<b>\$50</b>
Line Guides for Hip (per pr)	#2832	<b>\$12.<sup>50</sup></b>
Line Guides for Hip w/Stainless Steel Snaps (per pr)	#2833	<b>\$18.<sup>50</sup></b>
Single Lines without Snaps	#2835	<b>\$58</b>
Heel Chain Covers (1 set for 1 horse)	#2795	<b>\$21</b>



Hold Backs

## SHAFT LOOP ATTACHMENTS

Draft Size Attachment - Complete (pictured)	#2846	<b>\$102</b>
Draft Shaft Loop Belly Strap	#2845	<b>\$13.<sup>50</sup></b>
Draft Shaft Loop Carrier Straps	#2844	<b>\$25 pr.</b>
Draft Shaft Loops (per pr)	#2843	<b>\$65 pr.</b>
Haflinger Shaft Loop Attachment - Complete	#7600	<b>\$66</b>
Haflinger Shaft Loop Belly Strap	#7599	<b>\$10</b>
Haflinger Shaft Loop Carrier Straps	#7598	<b>\$17 pr.</b>
Haflinger Shaft Loop	#2098	<b>\$48 pr.</b>

(HAFLINGER SIZE IS NOT BUILT QUITE AS HEAVY AS DRAFT SIZE)



#2846



#2098



# DRAFT TEAM HARDWARE

ALL HARDWARE IS PRICED PER SET (FOR 2 ANIMALS) UNLESS OTHERWISE NOTED.

## HAMES - ALL HAMES ARE PRICED PER SET (2 ANIMALS)

Black Tubular with Stainless Steel Rings & Balls	#52070	\$296/set
Black Tubular with Stainless Steel Rings & Balls Pulling Style	#62085	Call for price
Stainless Steel Tubular w/ Stainless Steel Hardware	#52050	\$320/set
Stainless Steel Tubular w/ Stainless Steel Hardware Pulling Style	#62080	Call for price

## SIDE BACKER HARDWARE

Jockey Loop Rings for on Billets when using Side Backers	#36300	takes 4 pcs x \$4.50 ea.
Jockey Snaps - Stainless Steel	#60800	takes 4 pcs x \$11 ea.
New England Side Backer Hook - #499, 1-1/2" Black	#49900	takes 4 pcs x \$7.50 ea.
New England Side Backer Hook - #499, 1-1/2" Stainless Steel	#49901	takes 4 pcs x \$35 ea.
Twin Yokes - Draft Size is 23 1/2" overall - Haffinger size is 20-1/2" (S.S.)	#38572	takes 2 pcs x \$99/pr.

## TRACE HARDWARE

Bolt Connectors - #21 Black, 1-1/2"	#99001	takes 4 pcs x \$6.50 ea.
Bolt Connectors - #21 Black, 2"	#99003	takes 4 pcs x \$7 ea.
Bolt Connectors - #21 Stainless, 1-1/2"	#99005	takes 4 pcs x \$10 ea.
Bolt Connectors - #21 Stainless, 2"	#99006	takes 4 pcs x \$13.50 ea.
Bolt Connectors - #212 Black, Pulling, 2"	#99010	takes 4 pcs x \$12 ea.
Bolt Connectors - #212 Stainless, Pulling, 2"	#99011	takes 4 pcs x \$19.50 ea.
Clips - #989, Black - 3 Hole, 1-1/2"	#87901	takes 4 pcs x \$4.25 ea.
Clips - #989L, Black - 5 Hole, 2"	#87602	takes 4 pcs x \$5 ea.
Clips - #988 Stainless - 3 Hole, 1-1/2"	#87605	takes 4 pcs x \$9 ea.
Clips - #870 Stainless - 5 Hole, 2"	#87606	takes 4 pcs x \$11.50 ea.

## HEEL CHAINS

Chrome Plated with Swivel - 2"	#45584	takes 4 pcs x \$16.50 ea.
Stainless Steel with Swivel - 2"	#45592	takes 4 pcs x \$28 ea.
Stainless Steel without Swivel - 2"	#2794	takes 4 pcs x \$30 ea.

## HEEL HOOKS

Black - #444 - 2"	#44472	takes 4 pcs x \$13 ea.
Stainless Steel - #444 - 2"	#81105	takes 4 pcs x \$16.50 ea.

## NEW ENGLAND STYLE TRACE DEE

Black over Mag. Bronze - #487 - 2"	#32620	takes 4 pcs x \$21 ea.
Stainless Steel - #487 - 2"	#32630	takes 4 pcs x \$24 ea.

## HAME FASTENERS (PER PIECE)

Hame Fastener # 83 Work - Black	#52045	\$24
Hame Fastener # 84 Pulling - Black	#52046	\$40
Hame Fastener # 83 Work - Chrome Plated	#52047	\$53
Hame Fastener # 84 Pulling - Stainless Steel	#52048	\$74

# DRAFT SHOW HARNESS

## #2901 SINGLE SHOW HARNESS

### SINGLE SHOW HARNESS PRICES INCLUDE:

Housing, Buxton Show Bit, Shaft Loop Pockets, Single Hold Backs and Single Reins.

Your choice of nose band style either Caveson Style or Front Nose Band Style.

**PRICES DO NOT INCLUDE COLLARS - SEE PAGE 81**

Draft Size: **\$3,060**

Haflinger Size: **\$3,010**

## #2902 TEAM SET SHOW HARNESS

### TEAM SET SHOW HARNESS PRICES INCLUDE:

Housing, Buxton Show Bit, and Team Reins.

**PRICES DO NOT INCLUDE COLLARS - SEE PAGE 81**

Draft Size: **\$5,895**

Haflinger Size: **\$5,795**

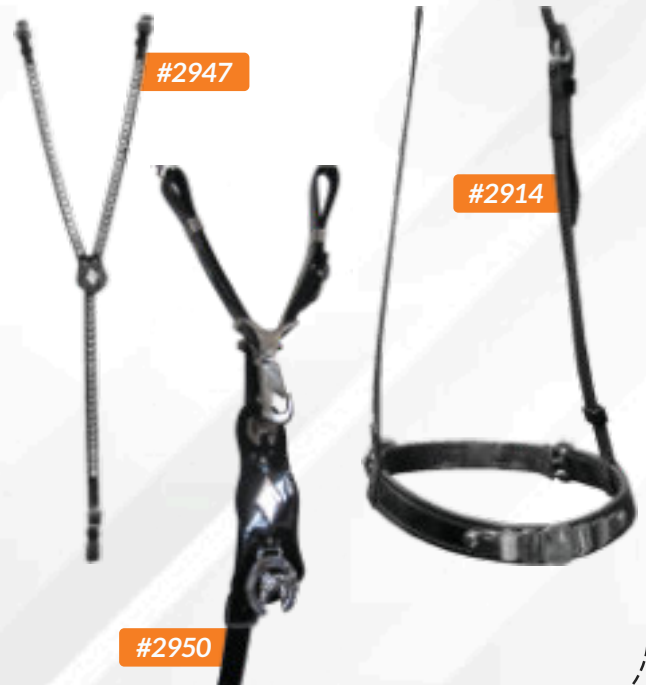


*Bee Tree Trail*

Belly Band Complete - Padded Style	#2925	<b>\$84</b>
Belly Band without Outside Strap	#2926	<b>\$72</b>
Bit for Show	#25520	<b>\$44</b>
Blinders and Winker	#2908	<b>\$95</b>
Breeching	#2930	<b>\$134</b>
Brow Band	#2910	<b>\$41</b>
Choke Strap with 3 Ornaments	#2827	<b>\$64</b>
Clover - per piece	#2933	<b>\$48</b>
Connector Strap	#2935	<b>\$16</b>
Crown	#2912	<b>\$24</b>
Crupper	#2938	<b>\$21</b>
Crupper Fork	#2939	<b>\$12.<sup>50</sup></b>
Draft Show Bridle w/Buxton Show Bit	#2900	<b>\$310</b>
Housings w/Show Chain & 9 Ornaments - each	#85100	<b>\$595</b>
Kidney Drop	#2940	<b>\$95</b>
Lazy Straps - Plain - per pair	#2942	<b>\$44</b>
Lazy Strap - Fancy - per pair	#2943	<b>\$76</b>
Martingale Show Chain & Ornament	#2947	<b>\$186</b>
Nose Band with Cavason Strap	#2914	<b>\$40</b>
Pole Straps or 1616 Outfits - per piece	#2950	<b>\$112</b>
Rosettes - per pair	#27855	<b>\$11</b>
Saddle	#2955	<b>\$735</b>
Show Hames #821 - per pair - for 1 horse	#82110	<b>\$415</b>
Show Hames #821 - per set - for 2 horses	#82100	<b>\$835</b>
822 Show Hooks #821 - per pair - for horse	#82105	<b>\$98</b>
Side Check with Fine Chain	#2916	<b>\$63</b>
Spider	#2959	<b>\$170</b>
Tear Drop	#2918	<b>\$18.<sup>50</sup></b>
Throat Latch	#2920	<b>\$11</b>
Traces for Single - per pair	#2962	<b>\$238</b>
Traces for Team - per set	#2963	<b>\$430</b>

## Nose Bands

*Front Nose Band Style*



# WORK HORSE BRIDLE & HARNESS PARTS

## NOW WITH STAINLESS STEEL HARDWARE!

### Square Blind Bridle

Crown - 5/6 oz. Leather	#2321	<b>\$7.50</b>
Crown Strap	#2320	<b>\$8</b>
Throat Latch	#2326	<b>\$8</b>
Brow Band	#2314	<b>\$6</b>
Rosettes (per pair)	#28010	<b>\$4.5</b>
Blinds with Nose	#2317	<b>\$59</b>
Bit Straps (each)	#2311	<b>\$5</b>
Bit -Heavy Snaffle - Nickel Plated	#25561	<b>\$7.5</b>
Rein	#2400	<b>\$23</b>
Snap in Bit Strap - Stainless Steel (each)	#25064	<b>\$4</b>
Keepers in Bit Strap (each)	#09590	<b>\$.40</b>

### Pigeon Wing Bridle

Crown	#2334	<b>\$20</b>
Throat Latch	#2338	<b>\$8.50</b>
Brow Band	#2332	<b>\$5.50</b>
Rosettes (per pair)	#28010	<b>\$4.50</b>
Blinds with Winker	#2330	<b>\$52</b>
Face Piece	#2336	<b>\$13</b>
Bit Straps (each)	#2311	<b>\$5</b>
Bit - Heavy Snaffle	#25561	<b>\$7.50</b>
Snap in Bit Strap - Stainless Steel (each)	#25064	<b>\$4</b>
Keepers in Bit Strap (each)	#09590	<b>\$.40</b>
Rein	#2400	<b>\$23</b>

### Breeching Harness with Bio/ Nylon Traces & Heel Chain

Wood Hames - Bolt Type	#99838	<b>\$110</b>
Hame Strap - Bio/Nylon	#2383	<b>\$11</b>
Hame Strap - Bio/Leather	#2384	<b>\$12</b>
Traces - Bio/Nylon with Heel Chain	#2404	<b>\$196</b>
Market Pad	#2414	<b>\$34</b>
Market Straps (per pair)	#2415	<b>\$34</b>
Belly Band with Conway & Holes	#2345	<b>\$12.50</b>
Belly Band with Conway & Buckle	#2346	<b>\$23</b>
Turn Back with Hardware	#2410	<b>\$31</b>
Hip Strap with Hip Drops & 667 Trace Carriers	#2395	<b>\$56</b>
Crupper	#2372	<b>\$20</b>
Breeching	#2365	<b>\$54</b>
Quarter Straps - Per Pair	#2418	<b>\$48</b>
Hame Strap - Single Ply for Lazy Strap (each)	#2385	<b>\$8.50</b>

### Belting Traces with Heel Chains

#2403	<b>\$114</b>
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### To insert Tandem Dees on Traces Bio/Nylon

#2405	<b>\$22</b>
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### Front Gear Harness with Chain Traces

Wood Hames	#97924	<b>\$110</b>
Hame Hook - 900R (each)	#90006	<b>\$1</b>
Hame Hook Saver (each)	#2379	<b>\$.95</b>
Hame Strap - Bio/Nylon	#2383	<b>\$11</b>
Hame Strap - Bio/Leather	#2384	<b>\$12</b>
Trace Chains Steel (pair) incl w/harness	#23021	<b>\$32</b>
Trace Chains SS (pair) not incl w/harn	#23031	<b>\$99</b>
Boots (pair)	#2369	<b>\$49</b>
Back Piece	#2343	<b>\$39</b>
Crupper	#2372	<b>\$20</b>
Turn Back with Hip Straps & all Hardware	#2411	<b>\$93</b>
Hip Strap with Hardware	#2390	<b>\$25</b>
Belly Band with Snap & Holes	#2349	<b>\$13.50</b>
Belly Band with Snap & Buckle	#2348	<b>\$22</b>
Trace Carriers (each)	#2407	<b>\$12</b>

### Front Gear Harness with Bio/ Nylon Traces & Heel Chain

Wood Hames - Bolt Type	#99838	<b>\$110</b>
Hame Strap - Bio/Nylon	#2383	<b>\$11</b>
Hame Strap - Bio/Leather	#2384	<b>\$12</b>
Traces - Bio/Nylon with Heel Chains	#2402	<b>\$198</b>
Market Pad	#2414	<b>\$34</b>
Market Straps per pair	#2415	<b>\$34</b>
Turn Back with Hip Straps to pass traces thru	#2412	<b>\$69</b>
Crupper	#2372	<b>\$20</b>
Trace Carriers (each)	#2407	<b>\$12</b>
Belly Band with Conway & Holes	#2345	<b>\$12.<sup>50</sup></b>
Belly Band with Conway & Buckle	#2346	<b>\$23</b>

### Breeching Harness with Chain Traces

Wood Hames	#97924	<b>\$110</b>
Hame Hook - 900R (each)	#90006	<b>\$1</b>
Hame Strap - Bio/Nylon	#2383	<b>\$11</b>
Hame Strap - Bio/Leather	#2384	<b>\$12</b>
Chain Traces	#23021	<b>\$32</b>
Boots (pair)	#2369	<b>\$49</b>
Saddle with Dees	#2344	<b>\$45</b>
Crupper	#2372	<b>\$20</b>
Turn Back with Hardware	#2410	<b>\$31</b>
Hip straps with Hip Drops & 667 Trace Carriers (used with #2410)	#2395 (pr)	<b>\$56</b>
Breeching	#2365	<b>\$54</b>
Quarter Straps - Hold Backs	#2418	<b>\$48</b>
Hame Strap - Single Ply for Lazy Strap (each)	#2385	<b>\$8.<sup>50</sup></b>
#200 Snaps on Lazy Straps 1"-s/s (each)	#29004	<b>\$3</b>
Keepers on Lazy Straps (each)	#09590	<b>\$0.40</b>



# BIOTHANE® WORK HARNESS

ALL WITH WOOD HAMES AND MOSTLY STAINLESS HARDWARE. BREAST CHAIN, TIE BACK AND BRIDLE NOT INCLUDED.

## FRONT GEAR HARNESS WITH

- Chain Traces #2303 **\$360**
- Bio - Nylon Traces with Chain Ends #2304 **\$470**
- Belting Traces with Chain Ends #2302 **\$395**

## BREECHING HARNESS WITH

- Chain Traces, includes Backer Straps, does not include Choke Strap #2305 **\$460**
- Bio - Nylon Traces, includes Backer Straps, does not include Choke Strap #2306 **\$565**
- Belting Traces, includes Backer Straps, does not include Choke Strap #2307 **\$495**

## BUY 6 HARNESSES

GET 5% OFF IF PAID WITHIN 10 DAYS OF ORDER DATE

## TEAMS LINES (CHECK LINES)

- Bio with Beta in Hands #2399 **\$118**

- Tie Backs Bio#2400 **\$23**
- 3/16" Link Chain#2401 **\$27**



## HAME STRAPS WITH STAINLESS STEEL BUCKLES

- Bio & Nylon Sewn Together #2383 **\$11**
- Bio & Leather Sewn Together #2384 **\$12**
- Bio - Single Ply #2385 **\$8.50**



- Wood Hames For Front Gear Harness for Chain Traces #97924 **\$110**

- Wood Hames, Bolt Type for use with Bio - Plastic & Nylon Traces #99838 **\$110**

- Black Tubular Hames with Balls for Bio/Nylon Traces (all rings & loops are stainless steel) #52070 **\$148**



## MISCELLANEOUS

- Bridle - Square Blinds #2300 **\$144**  
Bridles include Rein/ Tieback
- Bridle - Pigeon Wing Blinds #2301 **\$152**  
Bridles include Rein/ Tieback
- Bridle - Economy Style #2310 **\$136**  
Bridles include Rein/ Tieback
- Breast Chain #2353 Steel **\$21**  
#2354 SS **\$29**  
Choke Strap with Links & Snaps #2370 **\$55**



- Hip Backer #2388 **\$69**
- Hip Strap Adapter w/ Buckle & Dee #2392 **\$10.50**
- Hip Strap Adapter w/ Buckle & Snap #2393 **\$13.50**



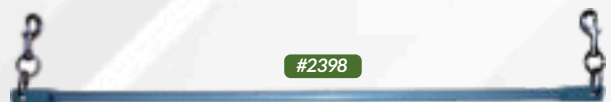
- Jockey Stick with Zinc Hardware #97906 **\$23**

- Jockey Stick with 1-1/4" Stainless Steel Snap & Stainless Steel Quick Link #2398 **\$37**



- Aluminum Jockey Stick (30% lighter than steel) with Stainless Steel Hardware & Stainless Steel Snaps #36345 **\$54**

- Trace Carrier with Snap & Ring Carrier #2408 **\$14 ea**



You don't learn anything being kicked a second time by a mule.

# NEED LINIMENTS?

Limp to pages 45 & 46



## WORK BREAST COLLARS & NECK STRAPS CHECK OUT THIS BREAST COLLAR!!

When a horse gets a collar wound, switch to a breast Collar for a couple of weeks so its wound can heal up or use it on him ALL the time and save your collars. We have one farmer that bought 8. He only uses breast collars. He farms 80 acre and doesn't own one leather collar. These breast collars fit to any chain trace harness, just take the Hames off and hook up the Breast Collar. One size fits all. Can be modified to work with bio or belting traces. You may need to get shorter traces to work with this. Hook on breast needs to be modified + 2 pieces - #21034 (twisted connectors).

### Complete Breast Collar w/ Neck Strap

Pole Breast Collar	#2361	<b>\$202</b>
Side Breast Collar	#2362	<b>\$176</b>

*(Side is without the Dees in front or extra strap around the neck)*

### Breast Collar Only

Pole Breast Collar	#2355	<b>\$152</b>
Side Breast Collar	#2356	<b>\$110</b>

### Neck Strap Only

Pole Neck Strap	#2358	<b>\$71</b>
Side Neck Strap	#2360	<b>\$66</b>
Brake Strap (for pole)	#2359	<b>\$14.<sup>50</sup></b>



WHICH BIT DO I NEED FOR MY HORSE? WE HEAR THIS QUESTION QUITE A BIT, AND THERE IS NO CORRECT ANSWER. IT'S ABOUT LIKE TRYING ON SHOES, YOU NEED TO TRY A FEW TILL YOU FIND ONE THAT WORKS FOR YOU

WE'VE RATED THE FOLLOWING BITS AND MADE A FEW SUGGESTIONS, BUT IT ALL COMES DOWN TO WHAT YOUR HORSE LIKES

**GENTLE**

KNOWN AS A BIT MADE FOR "COMFORT"

**AVERAGE**

YOUR AVERAGE BIT (SNAFFLE, MULLEN, ETC.)

**LEVERAGE**

A THESE BITS ARE DESIGNED WITH LOTS OF LEVERAGE POINTS (LIVERPOOLS, BUTTERFLYS, ETC.). ASK YOUR TRAINER FOR HELP.

**SEVERE**

FOR CORRECTIVE ACTION. USE CAREFULLY

**VERY SEVERE**

FOR HEAVY CORRECTIVE ACTION, USE CAREFULLY

**CAUTION**

YOU CAN CAUSE LOTS OF DAMAGE WITH THIS BIT. USE SPARINGLY.



- Plain or Smooth Cheek** Mildest setting. The bit is pulled back and up into the mouth. Curb chain is not engaged.
- Rough Cheek** Allows a light curb action while the bit is pulled back in the mouth.
- First Slot** Provides moderate curb action as well as poll pressure
- Second Slot or Middle Slot** Gives increased leverage! Pulls the bit down in the mouth so that the tongue and lower jaw are pinched between the mouthpiece and the curb chain. Increased Poll and curb pressure.
- Third Slot or Bottom Slot** Exerts maximum poll and curb pressure. This severe rein setting should be used only as a last resort in a crisis. It is also known as "Dead Man's Slot" because if you are in the bottom slot you have no where else to go! More training is advised.

NOTE: The tighter the curb chain, the less time your horse has to react. Loosening the chain will allow a longer response time. A well trained horse will feel the bit move before pressure is put on the chain (if chain is loose). A rule of thumb is to leave two fingers inside the chain when first adjusting, change as needed. DO NOT use a liverpool without a chain! One of the main concerns with starting a young horse is to make them want to seek the bit. Contact with the bit becomes their comfort zone. They are safe and know what to do as long as they have that contact. A severe bit destroys the relationship with the bit before it ever has a chance to get in the horse's mind. A driving horse must have a good relationship with the bit. Safe driving!

### Liverpool Bit - Snaffle Mouth

Stainless Steel - Sides with Slots

- 4-1/2" #25773 **\$34**
- 5" #25775 **\$34**
- 5-1/2" #25777 **\$34**
- 6" #25778 **\$34**
- 6-1/2" #25779 **\$34**

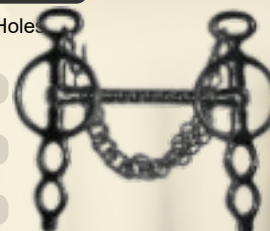
4-1/2" and 5" have 2 slots,  
5-1/2" to 6-1/2" have 3 slots



### Liverpool Bit - Straight Mouth

Stainless Steel - Sides with Round Holes (round holes are for lines with snaps)

- 4-1/2" #25754 **\$41**
- 5" #25755 **\$41**
- 5-1/2" #25756 **\$41**
- 6" #25757 **\$41**
- 6-1/2" #25758 **\$41**



### Liverpool Bit - Straight Mouth

Stainless Steel - Sides with Slots

- 4-1/2" #25763 **\$33**
- 5" #25765 **\$33**
- 5-1/2" #25767 **\$33**
- 6" #25768 **\$33**
- 6-1/2" #25769 **\$33**

4-1/2" and 5" have 2 slots,  
5-1/2" to 6-1/2" have 3 slots



### Liverpool Bit - Snaffle Mouth

5" Stainless Steel (not shown)  
Stainless Steel - Sides with Round Holes

- 5" #25780 **\$38**
- 5-1/2" #25781 **\$38**

### Liverpool Bit - Mullen Mouth

- 4-1/2" Stainless Steel
- Slotted Cheek #25792 **\$31**
- 5" Stainless Steel #25793 **\$31**
- 5-1/2" Stainless Steel #25794 **\$31**

LIVERPOOL BITS ARE MARKED EITHER 2 OR 3 LOOPS/SLOTS.

IF INTERESTED IN OTHERS, PLEASE CALL





### Butterfly Bit with Low Port

- 4-1/2" Stainless Steel #25239 **\$41**
- 5" Stainless Steel #25240 **\$41**
- 5-1/2" Stainless Steel #25242 **\$41**
- 6" Stainless Steel #25246 **\$41**
- 6-1/2" Stainless Steel #25248 **\$41**

WITH 2  
LOOPS  
PLUS RING



### Butterfly French Link Snaffle Bit

w/Copper Link

- 5" Stainless Steel #25254 **\$34**
- 5-1/2" Stainless Steel #25256 **\$34**
- 6" Stainless Steel #25259 **\$34**
- 6-1/2" Stainless Steel #25261 **\$34**

WITH 2  
LOOPS  
PLUS RING



### Butterfly Bit - Mullen Mouth

- 5" Stainless Steel #25268 **\$35**
- 5-1/2" Stainless Steel #25270 **\$35**
- 6" Stainless Steel #25275 **\$35**
- 6-1/2" Stainless Steel #25278 **\$35**

WITH 2  
LOOPS  
PLUS RING



### Butterfly Snaffle Bit

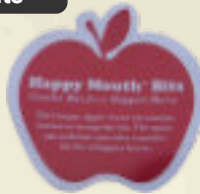
- 4-1/2" Stainless Steel #25784 **\$36**
- 5" Stainless Steel #25785 **\$36**
- 5-1/2" Stainless Steel #25787 **\$36**
- 6" Stainless Steel #25788 **\$36**
- 6-1/2" Stainless Steel #25789 **\$36**

WITH 2  
LOOPS  
PLUS RING



### Happy Mouth Bits

The Original!  
Apple scented



#### Snaffle GENTLE

- 5" #59700 **\$44**
- 4-1/2" #59701 **\$44**

#### Mullen AVERAGE

- 5" #59708 **\$44**
- 4-1/2" #59709 **\$44**

#### Snaffle Bit AVERAGE

An old favorite, now with a safety bar.  
Stainless steel.

5" has safety bar, other sizes do not

- 3-1/2" S/S #22237 **\$14**
- 3-1/2" Nickel #22236 **\$8.50**
- 3-3/4" S/S #25551 **\$14.50**
- 4" S/S #25552 **\$16**
- 4-1/4" S/S #25553 **\$18**
- 4-1/2" Nickel #25227 **\$13.50**
- 4-1/2" S/S #25554 **\$16**
- 4-3/4" S/S #25555 **\$16**
- 5" S/S #25556 **\$18**



#### Half Cheek Snaffle Bit - Heavy

##### AVERAGE

- 5" Stainless Steel #25559 **\$26**
- 5-1/2" Stainless Steel #25560 **\$29**



#### Uxeter Kimberwick Snaffle Bit

Stainless Steel with 2-1/2" Dees

- 5" #25592 **\$41**



### Rubber Bits with S/S Bar Inside

#### 5" Snaffle GENTLE

- #38542-S **\$22.00**



#### 5" Mullen GENTLE

- #52253-S **\$20.00**



#### 6-Ring Norton Bit

##### CAUTION

Stainless steel

- 5" #25408 **\$34**

Often used with nose band #2145 (below)



#### Noseband

For 6-Ring Norton Bit (above)

- #2145 **\$23**



#### Ring Snaffle Bit

##### AVERAGE

- 3-1/2" Nickel - Mini #22240 **\$5.50**
- 4-1/4" Nickel - Pony #22241 **\$9**
- 5" Nickel #25228 **\$11**
- 5" Stainless Steel #25238 **\$13.50**
- 6" Nickel #25561 **\$7.50**
- 6" Stainless Steel #47707 **\$16.50**



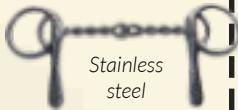
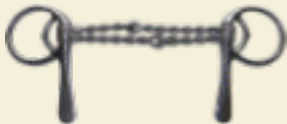
#### Half Cheek Mullen Mouth

##### AVERAGE

- 3-1/2" Nickel #22235 **\$9**
- 4-1/4" Nickel #25225 **\$10**
- 5" Stainless Steel-S #52252 **\$18.50**

3-1/2" and 4-1/4" do not have the safety bar.



**Dr Bristol Bit****AVERAGE**5"  
#38545  
**\$27****Twisted Wire Snaffle Bit**5"  
#25748-S  
**\$19.50****Double Twisted Wire Snaffle Bit****VERY SEVERE** Stainless steel5" - #25750-S **\$21****Marble Bit** **AVERAGE**5" - #25585 **\$27**

Measures nearly 6", by design.

**Berry Bit** Stainless steel5#25410 **\$27****Beta Bit** **GENTLE**

A lot of people have good results using this bit on pullers, colts, and horses with tender mouths. Stainless steel rings.

5" - #6508 **\$24****Jic Bit** **VERY SEVERE**

Stainless steel

5" - #25400 - **\$19****Mule Bit** 6" Nickel Plated#79001 **\$13****Elbow Bit**#25538  
6 1/2"  
**\$32****Pelham Snaffle Bit**

3-1/2" Stainless Steel

#25580  
**\$43****Over Check Bit** Stainless Steel3-1/2" - #25539 - **\$7**4-1/2" - #25541 - **\$7.50**4-3/4" - #25542 - **\$7.50**5" - #25573 - **\$7.50**6" - #25546 - **\$7.50****Burch Bit** Stainless steel5" #25547 **\$26****Over Check Bits - Show Style**

6" Stainless Steel

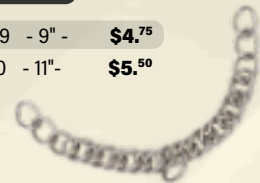
#28300 **\$11.50****Crit Davis Bit**Stainless steel  
Use with  
#2145 nose5" - #59600 - **\$16****McKeron Bit** Stainless steel5" - #59520 - **\$30****Bit Guards, Black**#25590  
**\$3.25/pr****Bit Wrap 3" x 36"**

No longer in mfging.

We are shopping for a

New model, any suggestions?

#25588

**Adjustable Chin Strap**with Gullet Strap  
Humane Overcheck#6531 **\$17****Curb Strap**#4183  
**\$15****Curb Chain**#25709 - 9" - **\$4.75**#25710 - 11" - **\$5.50****Curb Hooks**#25700  
**\$2.75/pr****Lolling Bit**

For the horse that hangs out his tongue

5" - #79002 - **\$56****NEED A  
CERTAIN BIT?  
GIVE US A CALL,  
WE MAY BE ABLE TO  
GET THEM FOR YOU!**

# BITLESS BRIDLE KIT - DRIVING MODEL

For a horse that doesn't like a bit in the mouth. If you go to hitch up and the horse is chomping angrily on the bit with saliva going all over the place, then I would try this!

Designed by Dr. Robert Cook, these bitless kits get used with your existing bridle.

Basic instruction manual is included.

#21275	\$65
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**WE ALSO RENT THESE OUT FOR A "TRIAL" RUN - \$12/MONTH** (ADDITIONAL \$10 CLEANING FEE IF NOT RETURNED CLEAN)



**Springsteen Controller. Is now back in stock!**

Model # 25589

**CAUTION**



BY HORSEMEN, FOR HORSEMEN

25565 - 3Piece Snaffle	<b>\$88</b>
25566 - Low Barrel Roller	<b>\$87</b>
25567 - Waterford, 5" Bowman	<b>\$89</b>
25570 - Smooth, 4-ring, 5"	<b>\$89</b>
25569 - Twisted, 4-ring, 5"	<b>\$83</b>
25571 - Leather Flex	<b>\$128</b>
25572 - Leather Broken	<b>\$128</b>
25589 - Springsteen controller	<b>\$195</b>

<b>25578 Mohawk</b>	<b>27224 Twisted Mohawk</b>
<b>27209 Twisted wire</b>	<b>27222 Twisted-chain center</b>
<b>27219 Fine Bike Chain</b>	<b>27223 Smooth - chain center</b>
<b>27206 Dr Bristol w/roller</b>	<b>27207 Smooth broken</b>
<b>27214 Chain Mouth</b>	<b>27217 Bike Chain</b>
<b>Overcheck bits - any model \$38</b>	

**HACKNEY SIZES**  
NOW AVAILABLE IN SELECT MODELS!

For any other Bowman Bit, just ask. We can have it shipped directly to you





**Creatine**

#07444 **\$180**

- 99.5% Pure Creatine.
- Helps provide more energy to muscles.
- Increases strength, speed, power and endurance.



**MSM**

#07445 **\$34**

- 99% Pure MSM.
- No sugar or fillers added.
- Good for tendons, ligaments and joints.
- May help for arthritis.

**Old Fashioned Hoof Dressing**

Qt w/o Brush #07572 **\$12.50**  
 Qt w/ Brush #07571 **\$14**  
 1 Gal #07573 **\$43**



**Equimax Wormer**



#07650 **\$19.50**

Removes Tape Worms. Treat and protect your horse from the most common parasitic threats with one safe, effective compound. safe for all horses, including foals four weeks of age and older, pregnant and lactating mares, and breeding stallions.

1.87% Ivermectin - 14.03% Praziquantel

**Bimectin Wormer**

#07594 **\$8 ea**

**100+ PIECES - CALL FOR CURRENT PRICE**

Controls large and small strongyles, pinworms, ascarids, hairworms, large mouth stomach worms, lungworms, intestinal threadworms and bots. Safe for pregnant mares, breeding stallions and foals.



1.87% Ivermectin Package may vary

**Rabbit's Jug**



Tube - #07468 - **\$12.50**  
 Case of 15 tubes - **\$12 ea**

Rejuvenates your horse with electrolytes, minerals, vitamins and amino acids

**Suspensory & Tendon Care/Treatment Plan**

#07514 **\$78.50**

**Contains:**

- Tightener & Sweat
- Magic Tightener
- Cedar Oil
- Treatment Plan



**Yoder's Hoof Dressing**

Qt w/o Brush #07510 **\$17.50**  
 Qt w/ Brush #07511 **\$20**  
 1 Gal #07512 **\$53**

**OUR FAVORITE HOOF DRESSING!**

Hoof Builder is a strengthener, conditioner and stimulator. Yoder's was developed and used by the Amish and Mennonites in Lancaster County, Pennsylvania for decades and now is available to you!!



**Brush Only**

#07570 **\$3.25**



**Horse Heave Special**

This has been used by great horsemen for many years and has been proven over and over for its effectiveness. It's all natural and can be used on race days. If used daily it builds up the immune system. A must for horses with cold symptoms, fever, sore throat or horses that just don't finish well.



**Very inexpensive and a must for today's competitive racing**

1 lb. #07672 **\$11.50**  
 5 lbs. #07673 **\$42**  
 25 lb. pail #07675 **\$190**

**Haarlem Oil**

#07532 **\$6.50**

Used to prevent ty up

- Contains Juniperberry tar used as a natural diuretic for oral equine use only.
- Helps induce urination and prevent tying up.
- Dose whole syringe or as per vet instructions



**Super Shine**

#07589 Clear **\$18.50**  
 #07590 Black **\$18.50**



Fast drying hoof polish and sealer.

**Leg Soaker**

#44145 **\$53**



Liniments & More! →

One reason why birds and horses are happy is because they are not trying to impress other birds and horse – Dale Carnegie

**Rabbit's Tightener & Sweat**

**16oz**



#07501 **\$22.95**  
#07504 gallon **\$159**

For feet & 1/4 cracks, ankles & oslets, bow tendons, check ligaments, knees & hocks, shoulders & backs, muscle soreness. Will not blister.

**Rabbit's Magic Tightener**

**16oz**



#07502 **\$24.95**

Relieves muscle soreness, stifles and great for suspensories and bowed tendons.

**Rabbit's Dr. Barbers Solution**

**16oz**



#07473 **\$19**

An excellent counter irritant used for the relief of muscle soreness, curbs, splints, ringbone, bowed tendons and knees due to extreme overexertion.

**Rabbit's Hot Lick**

2 lbs. #07453 **\$60**  
6 lbs. #07454 **\$105**  
30 lbs.#07452 **\$425**



Equine Nutritional Supplement formulated to help horses reach their potential. It helps to reduce lactic acid, which can reduce the incidence of tie up. Hot lick potentiates the production of energy to ultimately increase the overall performance for the racehorse. Can be used everyday or as a Pre-race.

**Rabbit's Breathe Easy**

3 lbs. #07484 **\$150**  
10 lbs. #07485 **\$325**

Helps clear mucus from throat & lungs. Great for allergies. It is a natural bronchial dilator.



**Rabbit's Ultra Block Gel**

#07432 **\$24.75**

This is a topical block for pain. Great for knees, feet and oslets.



Bits  
See pages 41 - 44

**XZANTROL THE POWER TO BREATHE**

#07442 **\$74**

Results in 5 minutes. Helps clear sinus cavities & guttural pouches. Removes mucus, dirt & dust from nasal passages.



**Rabbit's T.Q. Powder**

1.2 lbs. #07436 **\$37.95**  
5 lbs. #07437 **\$135.95**  
Tube #07438 **\$9.95**  
Case of 6 tubes **\$9.50 ea**

Formulated to help calm down nervous, high strung horses. Will not hinder performance.



**Rabbit's Magic Hoof Packing with Ultra Block**

4 lbs. #07476 **\$45**  
10 lbs. #07477 **\$100**

To help relieve pain in the hoof of the equine animal. It is great for most all soreness within the hoof. Providing relief from laminitis, abscesses, navicular, bruising & corns.



**Rabbit's Ber-Band**

**8oz**

#07480 **\$15**

For the symptomatic relief of temporary pain and discomfort associated with bucked shins, splints, osselets, big knee, swellings, sore tendons and muscular soreness. To be used as an aid in the temporary relief of minor soreness and stiffness caused by overexertion.



**Construction pouches. Pg 86**



← **Wormers & Hoof products**

# TACK

## Dressage Bridles - without Reins

Pony, Cob, Horse, XL Horse, Draft	#7110	\$63
Caveson Alone	#7111	\$28
Flash with Adapter	#7112	\$9.50

Note: If #300 Buckles are used on Bridle **Add \$10**

## Riding Bridles - without Reins

Mini	#7190	\$38
Pony, Cob, Horse, XL Horse	#7191	\$46
Draft	#7192	\$47
Bitless Bridles	#7105	\$52

Add Colored trim, spots, crystals, and more to your riding tack! Call us for details!

## Halter Bridles - without Reins

Pony, Cob, Horse, XL Horse	#7152	\$80
Draft	#7153	\$81

Note: For Rolled Brow and Nose on Halter Bridles or Dressage Bridles **Add \$15**

## Reins - Riding

Reins - 5/8" x 8' overall - Mini length - No Buckle in Hand	#7196	\$17
Reins - 5/8" x 4' - Pony Length	#7198	\$23
Reins - 5/8" x 5' - Beta	#7200	\$25
Reins - 3/4" x 5' - Beta	#7201	\$23
Reins - 3/4" x 7' - Draft Length	#7199	\$24
Woven Reins - 3/4" x 5'	#7203	\$76
Stops Installed on Reins or Lines up to 10 (5 per side)	#7204	\$14. <sup>50</sup>

More than 10 Stops **each \$1.<sup>50</sup>**

Reins made with Rein Grip - 3/4" x 5' - Beta	#7202	\$33
Riding Reins - 3/4" x 7' overall - Average Continuous pc. w/ Bumpy Rein Grip & Snaps	#7207	\$36

## Riding Breast Collars

Cob & Horse	#7181	\$60
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## Riding Breast Collar Attachments

Standing	#7185	\$11. <sup>50</sup>
Running	#7184	\$19

## Stirrup Leathers

Regular Beta	#7228	\$25
Deluxe Style	#7230	\$45

## Martingales

Standing	#7176	\$25
Running	#7175	\$36

## Show Tack

Bridles - White Beta, includes Straight Bit w/o lead	#7235	\$93
In Hand Halter - White Beta w/o lead	#7236	\$68
Leads - White Beta with 30" SS Chain	#7237	\$42
Mini Halter with Lead (black with colored trim)	#7240	\$30

### BETA COLORS - ADD 20% SURCHARGE\*

We stock/mfg black, brown and (for show tack) white.

\*No custom fee if you buy 3 or more identical pieces (same color/size/model).



Dressage Bridle



Riding Bridle



Show Tack



- BLACK 520
- BROWN 523 (STOCK)
- GRAY 521
- WHITE 521
- PURPLE 521
- GREEN 522
- LIME GREEN 528
- TEAL 521
- LIGHT BLUE 521
- ROYAL BLUE 522
- YELLOW 51
- ORANGE 522
- PINK 521
- RED 522
- WINE 521



## HALTERS & TACK

Beta breakaway crowns are standard. Leather breakaways are available.

### Barn Halter, with adj chinstrap. Has snap on throat.

Small or Large Mini - 5/8"	#7135	\$41
Pony - 3/4"	#7136	\$45
Cob - 3/4"	#7137	\$46
Horse - 3/4"	#7138	\$46
XL - 3/4"	#7139	\$48
Cob - 1"	#7140	\$60
Horse - 1"	#7141	\$63
XL - 1"	#7142	\$67
Draft - 1"	#7143	\$69

Brass Hardware is Standard. Has an adj chinstrap and beta breakaway crown.

### Buckle Nose Halters - Any Size - Black or Brown

Buckle Nose Halter - 5/8" wide (mini size)	#7329	\$40
Buckle Nose Halter - 3/4" wide	#7333	\$45
Buckle Nose Halter - 1" wide	#7344	\$55

Black and Brown in stock. For colors, see below. Stainless Steel hdw is standard.

### Buckle Nose Halters - Colors

5/8" wide (mini/Shetland Pony size)	#7330	\$50
Buckle Nose Halter - 3/4" wide	#7334	\$61
Buckle Nose Halter - 1" wide	#7343	\$68

Any Color Other Than Black or Brown

(See Beta Colors Below)



### Leather Crowns Only

Mini - 5/8"	#7145	\$7
Horse, Cob, Pony, XL - 3/4"	#7146	\$7
Horse and Cob - 1"	#7147	\$7
XL and Draft - 1"	#7148	\$7
Grooming Halters (not shown)	#7158	\$28

### Nylon Halters

#### w/3/4" White Overlay

Draft (large) 1-1/2"	#10037	\$35
L Horse - 1"	Solid colors only	
Horse - 1"	#10033	\$22
Cob - 1"	#10032	\$22
Pony - 3/4"	#10031	\$18
Foal - 3/4"	#10030	\$18
Mini - 3/4"	#10029	\$17
Mini Foal - 3/4"	Solid colors only	

#### Solid Color

	#10017	\$29
	#10014	\$20
	#10013	\$20
	#10012	\$20
	#10011	\$15
	#10010	\$15
	#10009	\$15
	#10008	\$15

Available in Black, Blue, Green, Maroon, or Red. With Snap at Throat.



Barn Halter



Buckle Nose Halter



Nylon Halter



Nylon Halter

## BETA COLORS - ADD 20% SURCHARGE\*

\*Custom surcharge plus 20% or \$4 minimum on custom colors/sizes. No custom fee if you buy 3 or more identical pieces.



BLACK 520  
BROWN 523 (STOCK)  
GRAY 521  
WHITE 521  
PURPLE 521  
GREEN 522  
LIME GREEN 528  
TEAL 521  
LIGHT BLUE 521  
ROYAL BLUE 522  
YELLOW 51  
ORANGE 522  
PINK 521  
RED 522  
WINE 521

# HALTERS

## Poly Halter

An economical halter of soft 1" poly. Comes complete with buckle crown and snap at throat. Plated hardware. Solid or two toned colors.

Sizes: **horse, yearling or weaning**

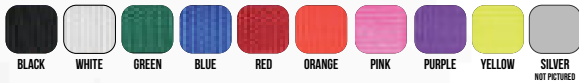
Made in Lancaster County

#75142 **\$13 ea**  
10 or more SAVE 15% **\$10.<sup>20</sup> ea**

Base color: **Black**

All other colors minimum order of 10 pieces\*

### OVERLAY



**NOTE:** Yearling and Weanling only in stock in all Black. Any color available if buying 10+ pieces per color/size\*

**\*Custom orders:** One week lead time. No surcharge if 10+ pieces per order.



## NYLON HALTER - RACE STYLE

3/4" Nylon - Stainless Steel Hardware. Crown is lined with a soft lining. Available in: Red, blue, green, & black.

#10019 (Horse Size) **\$27 ea**

## PADDED HALTER

With adjustable chin and snap at throat. The crown and nose have a nice soft padding. Imported by Weaver Leather.

#75143 **\$31 ea**

Available in: **Yearling, Horse & XLarge**

Black with red, blue, pink, green or purple strips.



## BETA HALTER

Constructed of soft Beta with a breakaway crown. Solid Brass Hardware.

Sizes: **horse, cob, yearling or weanling**

### SOLID COLORS

Black or Brown  
#7125 **\$44**

Colored  
#7126 **\$53**

### TWO TONES

Black or Brown w/Trim  
#7127 **\$48**

Colored w/Trim  
#7128 **\$57**



## SHOW HALTER

Made with 1" wide Beta. Double ply with triple stitching. Solid Brass hardware.

#7123 **\$71 ea**

Stainless Steel hardware is special order.

All Beta colors available (no extra charge)



## EMBROIDERED HALTER

Embroidery on one side  
#7164 **\$64**

Embroidery on both sides  
#7165 **\$90**

Embroidery on both sides & nose  
#7155 **\$110**

Embroidery on nose  
#7151 **\$**



**Max:** 10 letters per side, 20 letters for nose

### BETA HALTER COLORS



### OVERLAY - BIO COLORS



Available With Stainless Steel Hardware: **Special Order**

**BUY 10 OR MORE IDENTICAL HALTERS AND SAVE 15%!**

# LEADS & NAME PLATES

## Lead Ropes

### 3/8" X 6' BRAIDED POLY LEAD

- with nickel plated snap #90085 **\$5**
- Unwrapped 100+ pcs #90085 unwrapped **\$3.60**

### 5/8" BRAIDED POLY LEAD

- with 30" brass plated chain #90087 **\$16.50**
- with stainless steel chain #90224 **\$24**

### 6' COTTON LEAD

- with NP Snap #90061 **\$7**
- with 30" Brass Plated Shank #90086 **\$6.50**

### 8' X 5/8" BRAIDED POLY LEAD

- with heavy duty 1-1/4" solid brass snap #90223 **\$15.50**



## Name Plates

Script or Bold lettering

NAME PLATE ONLY. EXTRA CHARGE FOR INSTALLS.

- #08680 1/2" **\$16**
- #08685 3/4" **\$21**



## Beta Leads

### WITH 24" SOLID BRASS CHAIN

- Black or Brown #7162 **\$42**
- Colored #7163 **\$49**

### WITH 30" BRASS PLATED CHAIN

- Brass Plated - Black or Brown - 30" #7160 **\$19.50**
- Brass Plated - Colored - 30" #7161 **\$27**

### WITH 24" STAINLESS STEEL CHAIN - #7173

- Black or Brown **\$31**
- Color **\$39**

### WITH SOLID #225 SNAP (SOLID BRASS) - #7171

- Black or Brown **\$16.50**
- Color **\$23**



Add embroidery to any Beta Leads

- #10095 **\$24**

## BETA COLORS:

- BLACK 520
- BROWN 523 (STOCK)
- GRAY 521
- WHITE 521
- PURPLE 521
- GREEN 522
- LIME GREEN 528
- TEAL 521
- LIGHT BLUE 521
- ROYAL BLUE 521
- YELLOW 51
- ORANGE 522
- PINK 521
- RED 522
- WINE 521



Trim for your Leads - #7167



Trim Colors: Any color

Match your Beta Halters!  
**\$4.75**



# LOOKING FOR CUSTOM RIDING GEAR?

## WE CAN HELP!

GIVE US A CALL FOR  
MORE DETAILS

### RIDING BREAST COLLAR



- Padded w/Trim & Show Chain

#7182

\$194

### RIDING BREAST COLLAR



- Padded w/Trim & Diamonds or Crystals

#7183

\$116

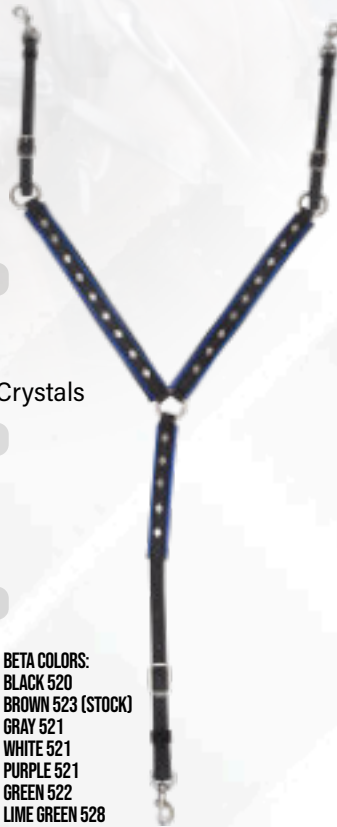
### RIDING BREAST COLLAR



- Plain or 2-Toned

#7186 - Padded

\$85



### RIDING BRIDLE



- with Trim & Show Chain on Brow

#7193

\$110

### RIDING BRIDLE



- with Trim & Diamonds or Crystals

#7194

\$90

### TEARDROP W/DIAMOND ORNAMENT (FOR #7194)

#7195

\$13



**BIO COLORS:**  
BLACK BL101  
SILVER SI101  
WHITE WH101  
PURPLE VI101  
GREEN GN101  
LIME GN318  
TURQ TU313  
BLUE BU318  
YELLOW YE101  
ORANGE OR315  
PINK PK311  
RED RD318  
WINE WN101



**BETA COLORS:**  
BLACK 520  
BROWN 523 (STOCK)  
GRAY 521  
WHITE 521  
PURPLE 521  
GREEN 522  
LIME GREEN 528  
TEAL 521  
LIGHT BLUE 521  
ROYAL BLUE 522  
YELLOW 51  
ORANGE 522  
PINK 521  
RED 522  
WINE 521

For Training  
Equipment &  
Long Lines  
Trot to pg 82



For Hoof Care  
and Liniments  
Canter to pg  
45 & 46



See page 80

## Ornaments

**We can install these for you, just ask!**

#5626 - \$3 (+ornament) - Basic install only

### Texas Star - NP

#50405	3/4"	\$2
#50406	1"	\$2.50
#50407	1-1/2"	\$3.25
#50408	2"	\$4.50

### Noseband Ornament- SS

#50363	4"	\$6.50
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### Diamond - SS

#50370	large (1-3/4" x 3")	\$4
#50371	med (1-5/16" x 2-1/4")	\$3.25
#50372	small (7/8" x 1-1/2")	\$2.75
#50373	x-small (3/8" x 1")	\$2.75

### Arrowhead - SS

#50341	5/8" X 7/8"	\$2.50
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### Shield - SS

#50376	large (2-3/8" x 2-3/8")	\$5.50
#50377	med (1-2/4" x 1-3/4")	\$4.25
#50378	small (1-1/2" x 1-1/2")	\$3.25

### Small Teardrop - SS

#50390		\$12.50
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### Thistle - SS

#50394	small	\$4.25
#50395	med	\$5.50
#50396	large	\$6.50

### Maple Leaf - SS

#50399		\$5.50
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### Horseshoe/Horsehead - SS

#50361		\$4.50
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### Lg Hanging Horseshoe/Horsehead - SS

#7056		\$11.50
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### Horsehead - SS

#50308	7/8"	\$7.50
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### Heart - SS

#50368	x-small	\$2.25
#50365	small	\$3.50
#50366	med	\$4
#50367	large	\$4.25

### Daisy - SS

#50356	Large (1-3/4")	\$4.75
#50357	Med (1-1/2")	\$4
#50358	Small (1-1/4")	\$3.25

### Letters

#50322	1-1/2" h x 1" w	\$13
#50323	1-1/2" h x 1-1/2" w	\$13.50
#50324	2-1/2" h x 2-1/2" w	\$14.50



## Rosettes

#02800 Glass Rosettes **\$12/pr.**



AVAILABLE IN | BLUE, GREEN, RED, WHITE

#28013 1" SS **\$3.50 pr.**

#28008 1-1/4" SS **\$3.50 pr.**

#28009 1-5/8" SS **\$3.75 pr.**



#27850  
Texas Star NP - 1-5/8" **\$8 pr.**



#27851  
Rope Edged  
SS - 1-3/4" **\$21 pr.**



#27852  
Heart Shaped  
SS - 1-3/4" **\$9 pr.**



#27860  
Wheat Edged  
SS - 1-3/4" **\$7 pr.**



#28018  
Rope Edged  
w/Horsehead  
SS - 1-5/8" **\$8.50 pr.**



#28020  
English Ring Style - 1-3/4"  
Nickel Plated  
over Brass **\$42 pr.**



#28040  
Star Rosette - 1-1/2" & 1-1/4"  
w/Rope Edge SS **\$7.50 pr.**





Synthetic  
Long lasting  
No Oil

# BIOTHANE BELTS

## WON'T CRINKLE, WRINKLE, STRETCH OR SMELL!

Wholesale  
Inquiries  
Welcome



Basket Weave Belts

Black or  
Brown only



Everyday Belt

- Made with Biothane® coated webbing
- Designed to last a very long time
- Will not stretch like leather
- Measured from tip to center hole

#6901 - \$17  
1-1/8" wide

Boys Belt

#6961 - \$17.50  
1" wide.

Sizes from 20" to 28"  
(in increments of 2" - 20", 22", 24", etc.)

**BELT SIZES:**  
We stock sizes from 30" to 60" in increments of 2" (30", 32" 34", 36", etc.)

#6975 50" model - \$34  
#6976 60" model - \$37  
Removable buckle for "cut to length" belts

Lightweight "Gun" Belt

◀ Softer/Flexible

Harder/Rigid ▶

Heavy Duty "Gun" Belt



#6910 - \$39  
A nice wide belt.

1-1/2" DURABLE AND SOFT!



#6906 - \$49

1-1/2" VERY STIFF!



Collar Clock

#87671 - \$250  
Available in Maroon, Purple, Green and Navy



Cowboy Hat Decoration

#87675 - \$10  
Available in 4 colors: Maroon, Royal Blue, Green, Silver



Leather Wallets

#84763 - \$13.50  
Great Gift Item!  
Nice Soft Leather Bifold Wallets

Flower Pot Holders

#30061 - \$37  
29"L x 14"H  
Standard Bred with Race Bike  
(flowers not included)



Bionic Driving Gloves

Black/gray model now in stock!  
Made with top grade, extra supple Cabretta Leather.  
Ease of use recommendation by Arthritis Foundation  
Call for sizing and availability.



Corner Balls

#01620 - \$23



Pen Holders

Single  
#84011 - \$13  
Double  
#84010 - \$14.50





### GRAZING HOPPLES

#7095 - **\$32**  
1" wide  
Stainless Hardware



### RIDING STIRRUPS

#84660 - **\$17/pr**  
Synthetic - Visalia Style - Color: Brown



### SWINGING TOGGLES

#50331 - **\$25 ea**



### BUCKLELESS GRAZING HOPPLES

Short Model - #7085 - **\$36 ea**  
Long Model - #7086 - **\$45 ea**  
Pony Short Model - #7090 - **\$29 ea**

No Buckles! Designed to help prevent marks. Easy to use!  
1-1/2" wide. Short model is for between the two front legs.  
Long model is for from front to rear legs.



### Whip Sockets

Stainless Steel  
#16501 - **\$16 ea**  
Solid Brass  
#16500 - **\$13 ea**

### GRAZING MUZZLES

Nylon Grazing Muzzle  
with Leather Crown Strap  
#82575 - **\$50 ea**



### Corn Brooms

- Top quality
- Solid Handle
- Genuine Broom Corn
- Handmade in Lancaster County
- Poplar Handle

Barn #06055 **\$29**  
 Black #06053 **\$29**  
 Child #07070 **\$18**



### Trace Holders

#66900 - **\$21/pr**  
Fastens with 2 screws (not included)  
to keep traces from slipping off  
New model (photo is of old model)



### 14-Piece Open End Wrench Case

#2200 - **\$35 ea**  
Made with strong Codura.  
Has Velcro along the top  
and bottom to keep from  
losing wrenches. Three  
Grommets along the top  
for hanging in shop.



### Harness Hooks



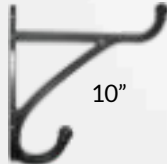
36"



5"



8"



10"



12"

5" Light	#30038	.....\$6.50
5"	#30040	.....\$8.00
8"	#30043	.....\$9.00
10"	#30041	.....\$12.50
12"	#30042	.....\$18.00
35"	#30050	.....\$27.00

### Sweat Sticks

#44519 - **\$9**  
Wooden, curved

Made in the USA!



Tired of flimsy sweat sticks? Try this long-lasting wooden stick!



# HARNESSES

All harnesses are priced with open bridles - Can be upgraded to whatever you want. We only charge the difference between the two parts.



**Trim colors**

BLACK	101
SILVER	101
WHITE	101
PURPL	101
GREEN	101
LIME GN	318
TURQ	313
BLUE	318
YELL	101
ORAN	315
PINK	311
RED	318
WINE	101



## STANDARD HARNESS

With Nylon Buxton #6505 \$505

With Beta Buxton #6504 \$530

- Saddle with Couplers
- Neoprene Girth
- Crupper
- Open Bridle
- Bio/Beta Lines w/Beta Handholds
- Caveson
- Pad, Vinyl with Neoprene Lining

## DELUXE HARNESS

With Nylon Padded Buxton #6491 \$565

With Bio Padded Buxton #6493 \$585

- Saddle with Couplers
- Shaped Girth
- Crupper
- Open Bridle
- Bio/Beta Lines w/Beta Handholds
- Caveson
- Pad, Vinyl with Neoprene Lining
- Padded Buxton!

ADD BLIND BRIDLE FOR \$24

## CALL US TO DESIGN A CUSTOM HARNESS

Upgrades: Like the harness but would want something different? Just find the item you would want and tell us. We'll put it on and only charge the difference. We aim to please!

“ All we use is Yonies for our racing needs! Crissman-Bier Racing “

“ The best harness for the money Bobby Myers “

“ I recommend Yonie's Flex Whip to anyone who's tired of breaking whips Dave Palone “

“ Yonie's harnesses are durable, easy to maintain and we love them! Zenit Stables “

“ The lines feel great in my hands and i just love the craftsmanship! The best harness for the money Tim Twaddle “

“ Yonie's harness' are the best. Beautifully made Syl King “

# COMMENTS



# SADDLES

## Standard Saddle

#6573 \$108



## Padded Saddle

#6570 \$180



## Flex Saddle

#6571 \$138



All saddles priced without couplers

# SULKY PARTS



Quick Hitch Attachments  
Stainless Steel - comes without bolts

#1011 \$22/pr

# GLASSES

Clear or Tinted  
Arms can be adjusted for length and tilt

#08200 \$14



# SADDLE ACCESSORIES



Top Strap

#6575 \$33



Bottom Strap

#6576 \$28



Head Pole Strap

#6577 \$4/ea



Terrets

#78907 \$2.<sup>75</sup>



Rein Hook  
(water hook)

#26135 \$2.<sup>25</sup>



Couplers  
with Nylon

#6475 \$55

# SYNTHETIC CRUPPER TOWELS

Longer lasting! Easy to clean

With Velcro

#6589 \$21



With Snaps  
Better Coverage

#6530 \$24



We make these to match all of our vinyl colors :)

## GIRTHS

**X-Wide Shaped**  
- padded with elastic

#6535 \$92



5-1/2" wide

**Neoprene with elastic**  
(our standard race girth)

#6536 \$57



**All elastic**  
with Neoprene ends

#6538 \$54



**Padded girth**

#6533 \$80



3" wide

## CRUPPERS

**Standard**

#6586 \$40

All colors in stock

**Buckle Style**

#6585 \$50

Designed for ease of use

**Padded**

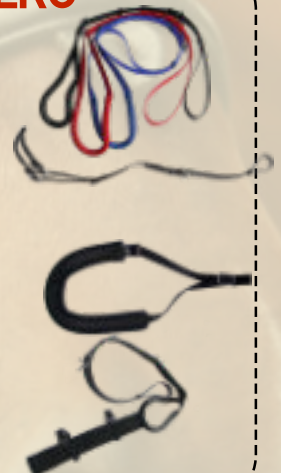
#6587 \$50

**Replacement Cushion for Padded Crupper**

#4204 \$15.<sup>50</sup>

**Stiff Tail Crupper**

#6568 \$63



# LINES

Includes handholds unless otherwise noted

## LINES WITH SINGLE HANDHOLDS

3/4" fronts, 1" backs #6557 \$77

## LINES WITH DOUBLE HANDHOLDS

3/4" fronts, 1" backs #6553 \$84

Regular style color fronts with black parts in hand, or all color

## LINES WITH SINGLE HANDHOLDS 3/4"

3/4" fronts & backs #6555 \$91

Black in stock. Color is special order

## LINES WITH DOUBLE HANDHOLDS 3/4"

3/4" fronts & backs #6552 \$94

## LINES WITH SINGLE HANDHOLD

5/8" fronts, 1" backs, with reinforced front #6564 \$136

## EUROPEAN STYLE LINES

14.5' long - all 3/4" #6558 \$110

4 loop handholds, Back end is open (no buckle)

## TRAINING LINES

3/4" lines without handholds, snaps sewn in to the end, no swivel - open ends. #6635 \$52

All lines available in all color upon request. All lines are 13.5', except for #6558 which is 14.5'

## HANDHOLDS

Handholds

3/4" #6549 \$19.<sup>50</sup>

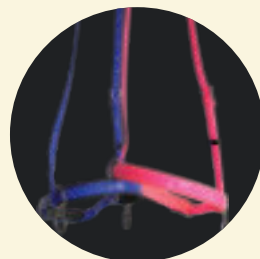
1" #6548 \$23

In stock: Black. Colors are special order

## CAVESONS

Race Halter (Caveson) #6518 \$28

Caveson w/ Flash Nose Band #6519 \$36



1 size fits most - Soft lining on inside All colors with black lining are in stock With colored lining: Special Order

## SWIVEL

Line Swivel #6560 \$12





# BRIDLES

Open Bridle Specify color. Available in solid color or black with color.	#6502	\$102
Open Cheeks Only Black in stock	#6516	\$25/pr



## KAN'T C BACK VINYL

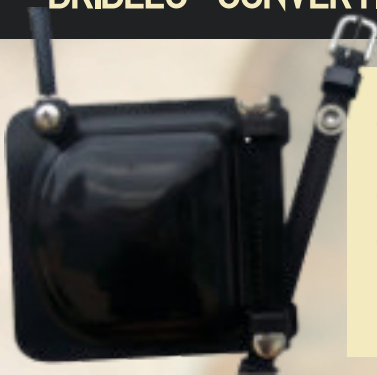
All Vinyl	#17512	\$49/pr
Two-Toned Vinyl (special order)	#17513	\$59/pr

## BRIDLES

Kan't C Back Bridle Available in solid color or black with color.	#6501	\$114
Kan'tCBacks only	#6511	\$46
Blind Bridle Available in solid color or black with color.	#6500	\$126
Blinds only	#6510	\$48
Open Cheeks	#6516	\$25



## BRIDLES - CONVERTIBLE



Convertible Bridle Open Cheek to Blind	#6401	\$122
Convertible Bridle Open Cheek to Kan'tCBack	#6402	\$120
Open Cheeks with Snaps	#6406	\$27
Blinds Only with Snaps*	#6407	\$26
Kan'tCBacks Only with Snaps*	#6408	\$24

\*Needs #6406 to work properly



#6401

## BRIDLES - SNAP-ON MURPHYS



#6509

Blind Bridle with Snap-On Murphys	#6498	\$158
Kan'tCBack Bridle with Snap-On Murphys	#6494	\$140
Blinds Only with Snap-On Murphys	#6497	\$71
Kan'tCBacks Only with Snap-On Murphys	#6495	\$70
Replacement Murphys with Snaps (Specify for Blinds or Kan'tCBacks)	#6509	\$25/pr



#6498



# BRIDLE PARTS & ACCESSORIES

## CROWNS *Fit any of our bridle*

### Straight Crown

Bio straps lined with soft foam on inside

#6520 \$21

Black in stock. Color: special order

### Shaped Crown

Bio straps lined with soft foam on inside

#6521 \$31

Black only

### Straight Crown with Protector

Bio straps lined with soft foam on inside plus an additional protective piece.

#6523 \$27

Black only

### Shaped Crown with Protector

Bio straps lined with soft foam on inside plus an additional protective piece.

#6525 \$35

Black only

### Front Overcheck

#6522 \$20

### Rear Overcheck

#6528 \$24

### Humane Overcheck/Chin

#6531 \$17

#6522

#6531

#6528

### Throatlatch

#6532 \$6.<sup>50</sup>

### Noseband

#6526 \$7

### Browband

#6517 \$7.<sup>50</sup>

### Embroidered Brow

#6434 \$41

### Embroidered Brow w/snaps

#6435 \$50

(not shown)

### Embroidered Nose

#6437 \$37

\*Please specify colors and name. Embroidered items take additional time for processing.

### Brow with Snaps

#6410 \$11.<sup>50</sup>

\*To snap onto your halters.

Please specify color when ordering. Available in custom widths

## TIE DOWNS

### Bungee Tiedown

#6582 \$17.<sup>50</sup>

\*Available in Regular or XL sizes

### Bio Tiedown

#6584(short) \$18.<sup>50</sup>

### Bio Tiedown

#6583 (long) \$20

### Tiedown w/ Rubber Ring

#6579 \$23

## SHADOW ROLL 3" diameter

### Solid Color, large, all fur

#92820 \$45

### Large 2-toned, all fur

#92831 \$79

# BRIDLE PARTS & ACCESSORIES



## MURPHY BLINDS *All Synthetic - no oiling! With reinforced stitching*

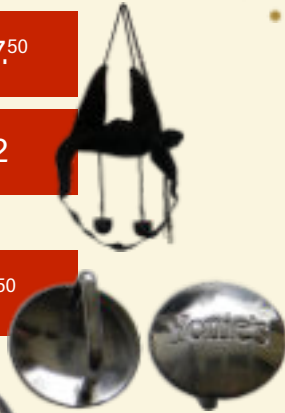
Regular size	#6512	\$37
Small size	#6514	\$35
Regular size w/Popout	#6513	\$44
Small size w/Popout	#6515	\$41

Black in stock. Color: special order



## EARPLUGS

Ear Plugs	#10543	\$17. <sup>50</sup>
Ear Plugs w/Hood	#10541	\$42
Rosettes	#28011	\$5. <sup>50</sup>



# BREAST COLLARS

Nylon Personalized Breast Collar with Padding

#6451 \$58

3+ SAVE 10% | 6+ SAVE 15% | 10+ SAVE 20%

Maximum 20 letters  
(40 can be done for additional cost)

Custom Order

#6451

Custom Order

Supreme Personalized Breast Collar

#6633 \$65

3+ SAVE 10% | 6+ SAVE 15% | 10+ SAVE 20%

Jogging Breastcollar

#6544 \$48

Made extra heavy especially for jogging (shown with pad)  
Price does not include pad

#6544 (shown with 17565 pad)

Jogging Breast Collar Pad, Vinyl with Neoprene 4" x 38"

#17565 \$27

Jogging Breast Collar Pad with stripes 4" x 38"

#17525 \$47

#17525

## BUXTON COVERS

Fur Cover

#17555 \$43

Fur Covers 2-tone (custom)

#17557 \$76

4 Piece Sets

(2) 2" x 17", (2) 2" x 12"

Covers slide onto the Buxtons

CUSTOM ORDER

Average

#6545 \$45

Padded

#6546 \$54



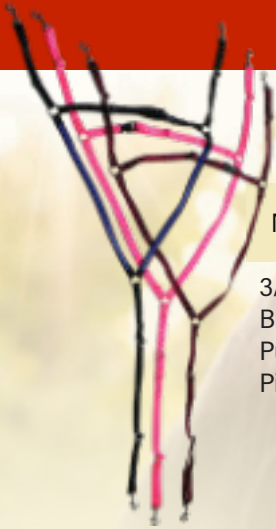
Close-up of padding

#6545





# BUXTONS



Nylon

#6539 \$37

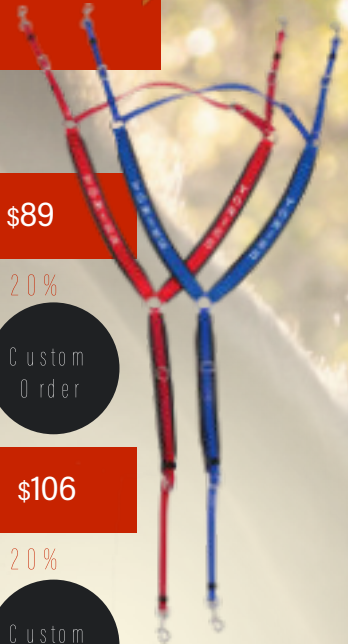
3/4" nylon - all color  
Black, Royal Blue, Red, Green, Maroon,  
Purple, Brown, Silver, Yellow, Orange,  
Pink, Neon Green

Personalized Nylon Buxton  
with Neoprene Padding

#6441 \$89

3+ SAVE 10% | 6+ SAVE 15% | 10+ SAVE 20%  
Available in any color

Custom  
Order



Supreme Personalized  
Buxton

#6442 \$106

3+ SAVE 10% | 6+ SAVE 15% | 10+ SAVE 20%  
Same as nylon but with  
Biothane straps (longer lasting)

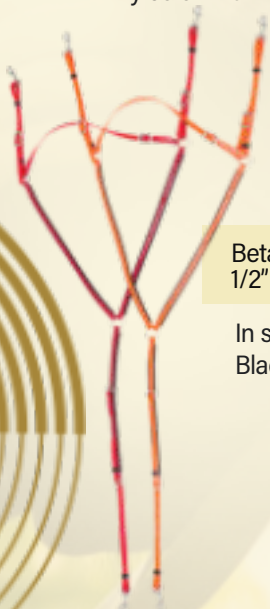
Custom  
Order

Nylon Buxton with  
Neoprene Padding

#6440 \$49

3/4" Nylon with 1-1/4" Neoprene Padding  
Any color with Black Neoprene

Top  
Seller



Beta 3/4" Beta with  
1/2" Bio Overlay

#6541 \$61

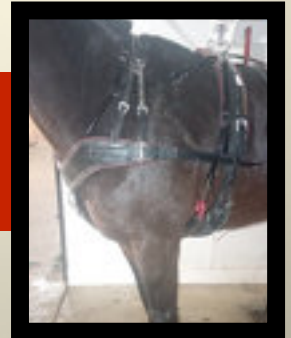
In stock with 3/4"  
Black with 1/2" Color

Knee Spreader

#6665 - single \$150

#6666 - double \$224

#6666 add-on to  
buxton \$67



Biothane® with  
1" Neoprene Padding

#6543 \$71



## IS YOUR HORSE A "KNEE KNOCKER"?

Buxton style knee spreader helps to widen the horse's gait so they don't hit their knees as hard. One strap goes on each side of neck, bottom piece goes between the legs and fastens to the shafts or up to the harness.

- Can be used on either side
- Easy to put on and easy to adjust Rubber ring for comfort
- Adjust for your horse's needs.
- Not every horse will have the same results.



**BIO COLORS:**  
BLACK BL101  
SILVER SI101  
WHITE WH101  
PURPLE VI101  
GREEN GN101  
LIME GN318  
TURQ TU313  
BLUE BU318  
YELLOW YE101  
ORANGE OR315  
PINK PK311  
RED RD318  
WINE WN101



**NYLON COLORS:**  
BLACK  
BROWN  
SILVER  
WHITE  
PURPLE  
GREEN  
LIME  
TURQ  
ROYAL  
YELLOW  
ORANGE  
PINK  
RED  
WINE



# PADS

All pads 6" x 37"

Vinyl/Neoprene, closed cell foam

#17524 \$34

Vinyl/Neoprene w/stripes, closed cell foam

#17540 \$54

All Neoprene, closed cell foam

#6565 \$45

Vinyl/Neoprene w/colored edge, closed cell foam

#17541 \$48

Black with Color are usually in stock, allow extra lead time for other colors.

Neoprene (bottom side)

Add an extra bead/piping of color for your pad!

\$35/pad extra

## NEED LINIMENTS?

Limp to pages 45 & 46



### VINYL COLOR OPTIONS



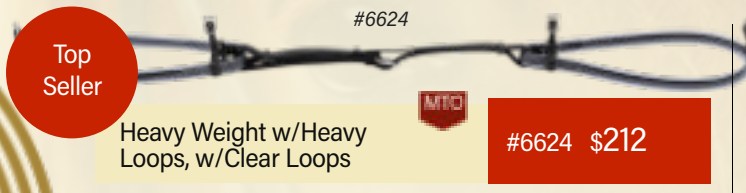
# SADDLES

## SUPER GLIDE HOPPLES WITH SUPER STRONG HANGERS

Sizes: Horse: 50" - 59", XL: 54" to 63",  
 Pony: 39" - 45", Mini: 31" - 38"  
 Loops (inside measurement) Horse - 17", Pony -12", Mini - 8"  
 Available in all Black or in any of our Harness Colors.  
 Allow 2 weeks for Mini and Pony sizes



Light Weight	#6606	\$216
Medium Weight, w/Black Loops	#6609	\$218



Heavy Weight w/Heavy Loops, w/Clear Loops	#6624	\$212
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Heavy Weight, 1-1/2" wide Beta	#6620	\$228
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Trotting Hopples with Bike Strap

Trotting Hopples to the Bike	#6618	\$255
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## ACCESSORIES

Center straps only, per pair, black	#6590	\$33
Center straps only, per pair, color	#6591	\$38
Medium Weight set of 4 loops only	#6591	\$31

\*Heavy weight hoppers #6624 and #6620 have a 1 year guarantee against defects in workmanship and materials. Must have a copy of invoice with hoppers to prove how old they are. All other hoppers are not guaranteed against cracking.

## HOPPLE HANGARS

Ends and holes are heat sealed for a longer lasting hanger! Our black hanger will out last any other hanger on the market!

## RIDING HOBBLES

Add for Riding	\$12. <sup>50</sup>
Add Crupper/Gruppa	\$35
Add Gruppa Straps only	\$35



## HANGERS

Regular, Black	#6594	\$65
Regular, Color	#6595	\$74
X-Large, Black	#6596	\$70
X-Large, Color	#6597	\$74
<b>CHICAGO STYLE</b>	#6598	\$84



# WHIPS

## HANDMADE

These are the flex whips that everyone likes, in a new lighter Weight!

Whip Colors:

Natural, Black, Red, Blue, Green, Yellow, Orange, Pink and Purple



We can make 2-toned whips for you in any combination. Minimum order of 10 pieces.



“ These whips last 3 times longer than others! Jonathan Roberts

“ The best whip ever made Walter Haynes

## DRIVING

36" Running Aces

#11233 \$21

48" Driving whip

#11235 \$22

10+ pcs 10% OFF!



## DRIVING

60"

#11236 \$29

72"

#11235 \$31

10+ pcs 10% OFF!



\*Extra long shipping charge applies

## POPPERS ONLY - 12" OVERALL

Poppers - Any color

#11260 \$2<sup>50</sup>

Stock: Black, Blue, Green, Red



## HEAD POLES & ACCESSORIES

Chin Burr with Regular Burrs

#6482 \$14

Chin Burr with Nipped Burrs

#6484 \$14

Roller Burr, Short Style with 1/2" Burrs

(7" Burrs w/15" velcro)

#6474 \$43

Roller Burr, Long Style with 3/4" Burrs

#6473 \$43

Roller Burr, Long Style with 1/2" Burrs

#6470 \$36

Roller Burr, Long Style with 3/4" Burrs

#6472 \$36

Roller Burr, Long Style with 1/2" Burrs w/Burrs all the way

(15" Burrs w/15" velcro)

#6469 \$59

Roller Burr, Long Style with 3/4" Burrs w/Burrs all the way

#6468 \$59

Line Pole - 23" long

#45475 \$50

Head Pole - 36" long

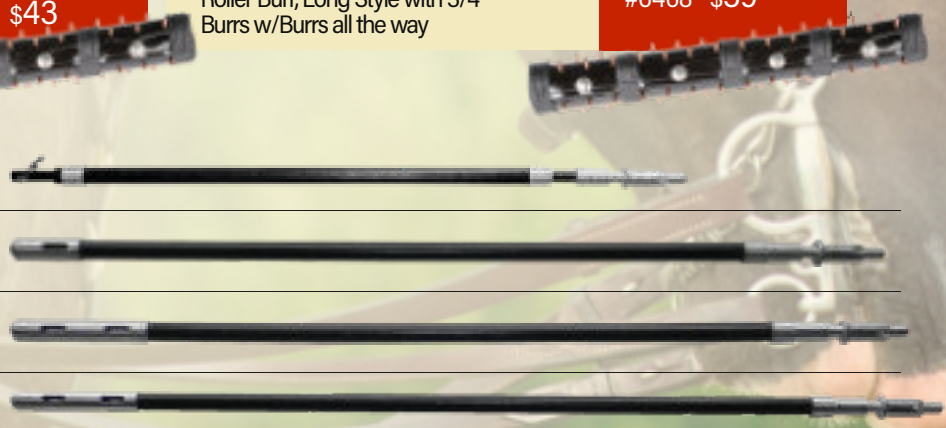
#45479 \$54

Head Pole - 38" long

#45475 \$54

Head Pole - 42" long

#45475 \$54





# STANDARD FEATURES ON AMISH DRIVING HARNESS...

- Shaped Crown
- Spots on the Browband
- Shaped Hipstrap
- Includes Snaffle Bit and Overcheck Bit
- Includes Holdbacks

Pads not included in pricing



# HARNESS OPTIONS...

For more Girth options

See page 57



Ornaments on Blinds (one on each Blind)

See page 53



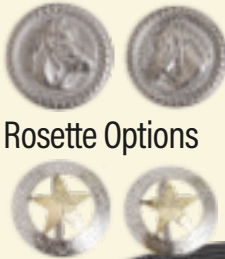
Want to add Spots and/or Diamonds?

See page 69



For more Browband options

See page 14 & 72



Rosette Options

See page 53

Want something custom on your harness?? No Problem!! Just tell us what you want when you place the order :)

For Prices on Complete Harnesses

See page 67



- Standard on Driving Harnesses
- Light on horses mouth
- Standard one piece (no split) Extra grippy lines have split.
- Shorter snap area, allows more room for pulleys



## Need Riding Tack?

Trot to page 19  
FOR DETAILS



# COMPLETE DRIVING HARNESS SETS

## HARNESS PRICES

101  
(SHINY)

281  
(LEATHER LOOK)

Complete Harness Bridle with Black Stainless Steel Hames	#2162	\$695	\$710
Complete Harness Bridle with Black Hybrid Hames	#2160	\$685	\$695
Complete Harness Bridle with Stainless Steel Hames	#2161	\$705	\$720
Complete Harness Bridle with Continuous Quick Release Super V Breast Collar	#2168	\$715	\$725
Complete Harness Bridle with Split Front Super V Breast Collar	#2167	\$720	\$730

\* Old style Straight/Average V Breast Collars are still available. Call for price.

The price on the complete driving sets includes **bridle, bits, elastic belly band, and hold backs.**  
If you are looking for added safety features on your harness, check out page 68 for our reflective harness options.

Choose your finish on the Harness 101 (Shiny) or 281 (Leather Look),  
Stainless steel hardware is included. We also do Black hardware for an up charge.

SEE PAGE 77  
FOR PAD COLORS



## PRICE SHOPPING?

Our Harnesses include: Backers, Both Bits, Chokestrap and Martingale (\$80+ value)

## BRIDLES

Overcheck Bridle (includes Overcheck and Snaffle Bits, Martingale, Stainless Steel Horse Head Rosettes and Spotted Browband)	#2150	\$180
Quick Hitch Bridle (Overcheck Bridle with Single Rein-Up, no Martingale, Hex Spots on Browband, Half Noseband, with Colored Trim on Nose and Browbands, Stainless Steel Horse Head Rosettes and Ornaments on the Bridle)	#2153	\$180
Deluxe Sidecheck Driving Bridle (Stainless Steel Keepers, Sidecheck Rein, Teardrop, Weaver Show Chain on Browband, built-in Full Noseband, with Color Trim on Teardrop, Nose and Browbands, and Stainless Steel Horse Head Rosettes)	#2158	\$260
Pappy Bridle (has no Face Piece and includes Snaffle Bit, Black Bio Rosettes, Sidecheck Rein and Plain Browband)	#2151	\$174
Combination Bridle (includes Overcheck and Snaffle Bits, Face Piece, Martingale, Stainless Steel Horse Head Rosettes, Spotted Browband, Sidecheck Rein)	#2152	\$200



## BREASTCOLLARS

Breastcollars come without a neckstrap unless you order it (the part that goes across the neck)

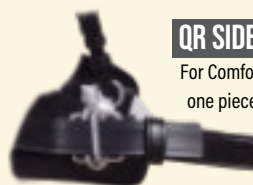
Continuous Quick Release Super V Breast Collar with Molded Traces	#2046	\$166
Super V Breast Collar with Split Front with Molded Traces	#2044	\$170

## NECK STRAPS AND CHOKE STRAPS

Neck Strap with Dees sewed in	#2054	\$32
Neck Strap with Sliding Territs	#2047	\$37
Neck Strap with Line Ring Straps	#2058	\$38
Choke Strap for Breast Collar	#2073	\$14. <sup>50</sup>



**SUPER V  
BREAST COLLAR**  
#2046 SHOWN



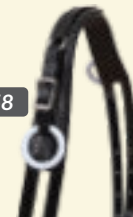
**QR SIDE OPENING**

For Comfort of the horse  
one piece pad in front.

#2047



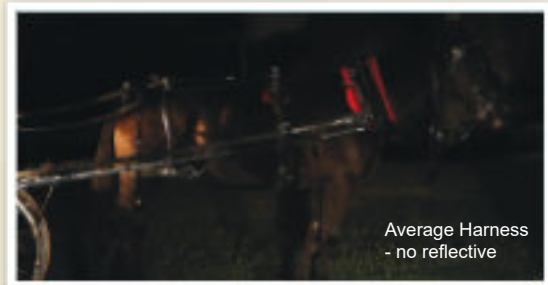
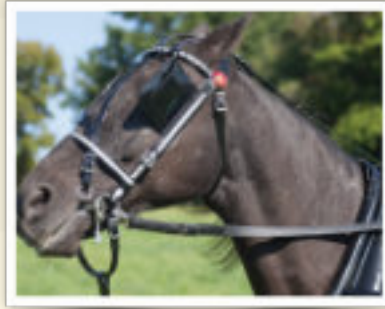
#2058



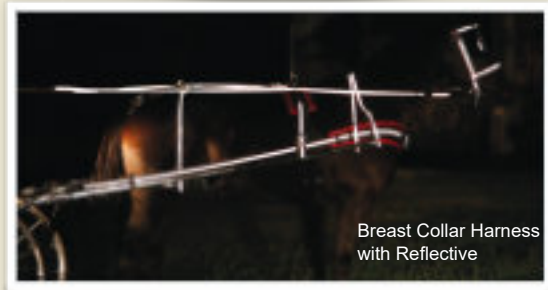
# REFLECTIVE HARNESS PARTS

**BE SEEN...  
SAVE A LIFE!**

**REFLECTIVE PARTS ARE VISIBLE  
UP TO 700+ FEET**



Average Harness  
- no reflective

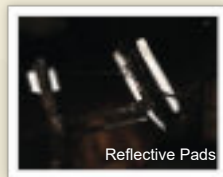


Breast Collar Harness  
with Reflective

**CALL FOR REFLECTIVE HARNESS PRICES TODAY!**



Black Reflective available  
in the Semi-Gloss  
Biothane Harnesses!!



Reflective Pads

4 colors of Reflective Pads  
to choose from:

- Black
- Green
- Royal Blue
- Silver



Saddle Pad	#17904	\$26
Split Breast Pad	#17900	\$43
Collar Pad	#17902	\$47
Breeching Pad	#17906	\$27
Super V Breast Pad	#17901	\$44



Nose Band  
#2252

Brow Band  
#2250



Reflective Browband  
w/spots  
#2251



Saddle only w/o  
shaft, loops & girth  
#2067



Blinds  
& Winker  
#2254



Lines  
#2256



Neck Strap  
#2258



Hipstrap, Straight  
#2260

101 W/SILVER  
REFLECTIVE

281 W/BLACK  
REFLECTIVE

	101 W/SILVER REFLECTIVE	281 W/BLACK REFLECTIVE
#2248 Bridle	\$208	\$214
#2252 Nose	\$8.	\$8. <sup>50</sup>
#2250 Brow	\$10. <sup>50</sup>	\$11. <sup>50</sup>
#2251 Brow w/spots	\$13. <sup>50</sup>	\$15
#2067 Saddle	\$132	\$132
#2254 Blinds	\$104	\$106
#2264 Traces	\$120	\$122
#2244 Super V w/clip	\$200	\$204
#2246 Super V w/side opening	\$196	\$198
#2270 Reflective w/Bump - Econ.	\$116	\$102
#2287 Reflective w/Beta - Econ.	\$93	\$98
#2290 Horse Dealer Halter	\$66	\$69
#2260 Hip Strap	\$22	\$24
#2258 Neck w/dees	\$43	\$45



# DRIVING HARNESS & BRIDLE PARTS

## HARNESS PARTS

Belly Band - Elastic Style #2050	<b>\$30</b>
Belly Band - Rolled #2051	<b>\$36</b>
Breeching #2055	<b>\$57</b>
Breeching - Double Buckle Style #2056	<b>\$59</b>
Choke Strap #2060	<b>\$15</b>
Crupper #2063	<b>\$17</b>
Hame Strap - Single Ply #2070	<b>\$7.50</b>
Hame Strap - Single Ply, Extra Long -29" #2072	<b>\$8</b>
Hames -Black Hybrid, no Terrets w/Clips #95870	<b>\$55</b>
Hames -Stainless Steel, no Terrets w/Clips #95619	<b>\$86</b>
Hames -Stainless Steel Powder Coated Black no Terrets w/Clips #95120	<b>\$74</b>
Hip Strap - 2 Strap Style #2076	<b>\$25</b>
Hip Strap - Curved #2077	<b>\$17.50</b>
Hip Strap - Straight #2075	<b>\$16.50</b>
Hold Backs - Bio & Nylon Sewn Together #2081	<b>\$42</b>
Hold Backs - Single Ply #2080	<b>\$36</b>
Line Ring Strap at Hip includes Rings & Keepers #2092	<b>\$7</b>
Line Ring Strap for at Hip w/o Rings & Keepers (ea) #2101	<b>\$4.25</b>
Line Ring Strap for at Hames w/o Rings & Keepers (ea) #2102	<b>\$3.25</b>
Line Ring Straps for at Hames - includes Rings & Keepers (per pr) #2091	<b>\$12</b>
Lines - Economy Style #2272	<b>\$51</b>
Lines - Economy Style w/520 in Hand & Semi-Front #2271	<b>\$73</b>
Lines - Economy Style w/Bumpy Rein Grip w/Beaded Front #2273	<b>\$74</b>
Lines - Economy Style w/Smooth Rein Grip w/Beaded Front #2275	<b>\$62</b>
Lines - Hand parts only - in 1" Beta #2083	<b>\$22</b>
Lines - Lancaster County Style #2086	<b>\$83</b>
Lines - Lancaster County style - fronts only #2089	<b>\$69</b>
Lines - Lancaster County Style w/ 7/8" Bumpy Rein Grip in Hand #2084	<b>\$92</b>
Lines - Lancaster County Style w/Beta Braids in Hand #2094	<b>\$132</b>
Lines - w/Conway at Snap (Beta all the way) #2087	<b>\$46</b>
Rings on Shaft Loops (each) #00154	<b>\$0.75</b>
Saddle #2067	<b>\$132</b>
Shaft Loop Strap - Outside #2099	<b>\$6</b>
Shaft Loops - Bio Sheet (per pr) #2098	<b>\$48</b>
Shaft Loops - Straight Style #2104	<b>\$46</b>
Skirt #2100	<b>\$13.50</b>
Traces - Double Ply Bio #2111	<b>\$100</b>
Traces - Single Ply - Molded ends #2113	<b>\$108</b>
Tug Bearer #2115	<b>\$6.50</b>
Turn Back with Hardware - 1" opening #2120	<b>\$14.50</b>



- ROUNDS SPOTS ON BROW IS STANDARD
- FOR MORE OPTIONS ON OUR BROWBANDS, SEE PAGES 14 & 72
- FOR OPTIONS ON ROSETTES SEE PAGE 53
- FOR OPTIONS ON BITS SEE PAGES 41-43

## BRIDLE PARTS

Bit, Stainless Steel Snaffle w/Bar - 5" #25556	<b>\$18</b>
Bit, Stainless Steel Overcheck - 5" #25573	<b>\$7.50</b>
Blinds, Winker, Loops #2005	<b>\$80</b>
Brow, Plain #2010	<b>\$4.25</b>
Brow, Spotted #2011	<b>\$8</b>
Brow w/Hexagon Spots & Colored Trim #2009	<b>\$13.50</b>
Brow w/Hexagon Spots #2012	<b>\$11.50</b>
Brow w/Spots & Colored Trim #2008	<b>\$10.50</b>
Brow w/Weaver Chain & Colored Trim #2013	<b>\$45</b>
Combination - Crown Shaped #2018	<b>\$30</b>
Crown - Shaped w/ 3/4" 2-groove bio #2015	<b>\$28</b>
Crown - Straight #2014	<b>\$17.50</b>
Face Piece #2020	<b>\$22</b>
Martingale - U Part Only #2026	<b>\$10</b>
Martingale - U Style #2025	<b>\$19.50</b>
Martingale - V Style #2027	<b>\$23</b>
Rosettes, Bio (per pair) #2036	<b>101/\$7 281/\$8.50</b>
Rosettes, Glass #02800	<b>\$12</b>
Rein Up - Double Strap #2028	<b>\$21</b>
Rein Up - Single Strap w/Rein End #2034	<b>\$19</b>
Rein Up - Single Strap w/Snap #2032	<b>\$22</b>
Side Check - Crown Shaped #2017	<b>\$30</b>
Side Check Complete #2042	<b>\$40</b>
Side Rein - Rounds only - Bio #2039	<b>\$19.50</b>
Side Reins -Rounds only - Bio w/Tab #2038	<b>\$23</b>
Throat Latch #2045	<b>\$6</b>

## ADD SPOTS TO YOUR HARNESS

Face Piece <b>\$10.50</b>	Saddle Skirts <b>\$50</b>
Hip Strap <b>\$7.50</b>	Crupper <b>\$6.50</b>
Martingale <b>\$7</b>	Breeching, single uptug <b>\$8.50</b>
Rein Up <b>\$12.50</b>	Breeching, double uptug <b>\$26</b>
Saddletop <b>\$28</b>	



# TEAM PARTS



			BREAST COLLAR	COLLAR HARNESS
Brake Strap w/snap (shown) per horse	#2205	<b>\$82</b>	☑	
Pole Strap 1" Bio/Nylon w/snaps	#2189	<b>\$19.<sup>50</sup></b>		☑ 1 <sup>st</sup> Pick
Pole Strap 1-1/4" x 42" old style	#2192	<b>\$27</b>		☑ 2 <sup>nd</sup> Pick
Pole Strap 1-1/2" x 42" old style	#2193	<b>\$30</b>		☑ 3 <sup>rd</sup> Pick
Pole Strap - nylon - ring style	#2199	<b>\$7</b>	☑	
Belly Backers w/snaps	#2188	<b>\$38</b>	☑	☑
Team Lines	#2198	<b>\$108</b>	☑	☑
Trace Carriers at Breeching with/snap	#2195	<b>\$14.<sup>50</sup></b>	☑	☑

## Extra Parts

Evener Straps - 1" wide	#4206	<b>\$46</b>		
Yoke Eye	#2196	<b>\$35</b>		
Yoke Safety Strap	#2197	<b>\$11.<sup>50</sup></b>		

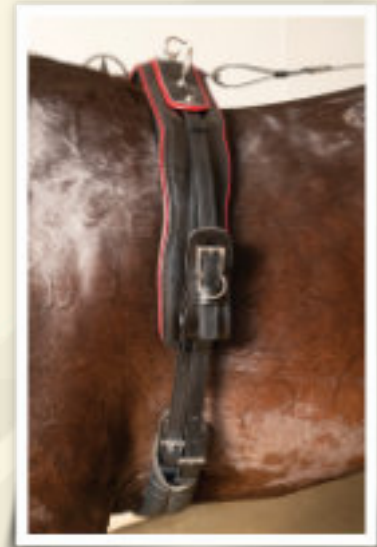
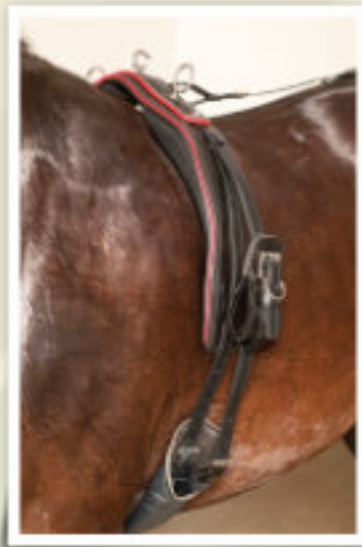
Also available for pony and mini sizes



## LOOKING FOR A BETTER HARNESS FOR YOUR HORSE?

**THIS NEW PADDED SADDLE IS DESIGNED FOR YOUR HORSE!**  
 (SEE PAGE 75 FOR COMPLETE HARNESS DETAILS)

*Designed with experience in working for the "English" Driving community, this model is designed with built-in padding to spread out the weight of the saddle. Has a built in "gully" for spine relief. Available with Extra deep gully by request. Made with nice colored edges for the "showy" look, this is also available with black edges for a "Pappy-style" harness.*



**SEE PAGE 19  
 FOR THE  
 MARATHON VERSION**

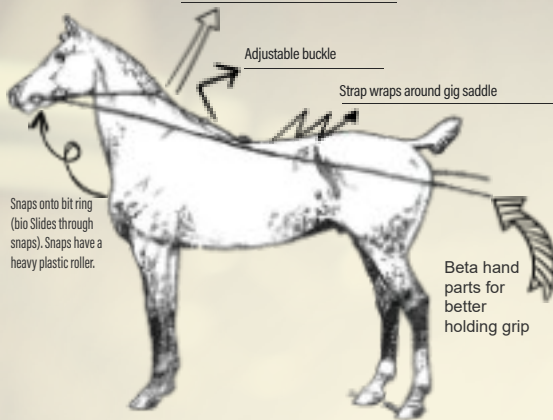
- TAKES PRESSURE OFF OF THE SPINE
- BUILT IN PADDING - SOME HORSES STILL NEED A THIN PAD

- SPREADS THE WEIGHT OF THE SADDLE ALL THE WAY DOWN INSTEAD OF JUST AT THE TOP
- AVAILABLE IN ALL COLORS

# PULLEYS & POWER LINES

## Power Drive

Cross piece puts pressure on neck when horse holds hard



Power Drive Lines with Black or Stainless Steel Hardware

#2088

\$82

## Snap with Square and Roller

#2090

\$24 a set

Large square lets you pass the front ends of your lines thru easily. You can quickly convert to average lines - also, with these you can Sometimes use your average length lines (unless they have long neck)

We also have a shorter model for horses that tuck their head in very far.

### 2 LENGTHS AVAILABLE:

Long (for horses with long necks)  
**10" length overall**

Short (for horses with short necks)  
**6" length overall**



## Saddle Straps to use with Pulleys

#2095

\$8 a set

For the horse that needs Pulleys but you don't want to fasten the lines back to the harness — you can now use this set up to fasten the lines to the shafts.



## Pulleys w/shaft strap



## Shaft Strap for Pulleys

#2103

\$61 pr

For the horse that needs Pulleys but you don't want to fasten the lines back to the harness — you can now use this set up to fasten the lines to the shafts.

Shaft Straps Only. To be used with #2090 Pulleys

## SHOULD I USE PULLEYS OR POWER DRIVES?

POWER DRIVES: FOR HORSES THAT GET "HOT" OR LUGGERS THAT WON'T QUIT.

PULLEYS TO SADDLE: FOR HORSE THAT OCCASIONALLY HOLDS HARD.

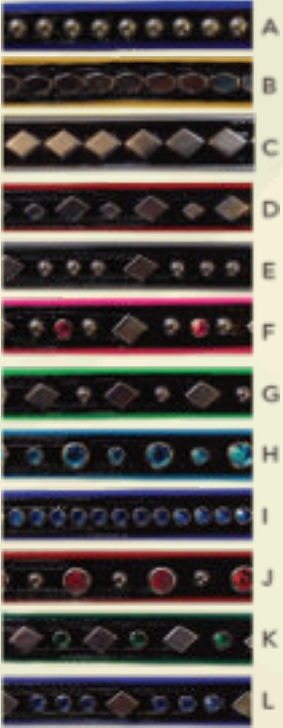
PULLEYS WITH SHAFT STRAPS FOR A HORSE THAT HOLDS HARD MOST OF THE TIME.

NEW - WITH THE SHAFT STRAPS, YOU HAVE SOME WEIGHT WHERE THEY CONNECT. AS WE ARE GOING TO PRINT, WE MADE 2 SETS OF LINES THAT ARE LONG ENOUGH TO GO BACK TO THE SHAFTS (SO YOU DON'T HAVE THAT WEIGHT) CALL US TO FIND OUT HOW WE ARE MAKING OUT WITH THEM!





SIMPLE



# Carriage HALTERS with CLASS!



Simple, on brow	\$61.00
Fancy, on brow	\$74.00
Simple, everywhere	\$83.00
Fancy, everywhere	\$93.00

Texas star rosettes included in price

Black bio trim (shiny or semi)  
 With colored trim  
 -Or-  
 Color with color :)

FANCY (ADD \$\$\$)

### Chain Brow Bands



*Pyramid  
 Canada  
 Weaver  
 Ring*

AVAILABLE WITH BIO OR BETA COLORS ON THE BACK!

### BIOTHANE COLORS



### BETA COLORS



Now doing color on color!  
 This customer bought:  
 Pyramid chain  
 Tu313 as main color  
 White 101 as back color



Horse Dealer Halters	#7130	\$61
----------------------	-------	------

Black with colored trim  
 Shiny or semi. Texas star rosettes.  
 Same as #7133, but not as many options.

Sunday Halter Plain	#7131	\$54
Sunday Halter with Spots	#7132	\$54

CALL FOR **Gift Basket Ideas**

# EURO COLLARS, SUNDAY HALTERS & MISC PARTS

## EURO COLLARS WITH TRACES SEWN ON

Not Padded with QR (needs an additional pad)	#2061 \$255
Pad for #2061	#17961 \$69
Padded with QR (built-in padding, no color)	#2062 \$375
Padded with QR (built-in padding, extra colored edge)	#2591 \$525



## CONSTRUCTION POUCHES? Pg 84



\*All new models have Side opening (QR) due to better comfort for the horse.

Cribbing Strap Miracle Collar, Leather  
#21285 \$66

Cribbing Strap, Nut Cracker Style  
#2125 \$23



Cribbing Strap, 1-1/2" wide  
#2130 \$12



Front Blind with Straps  
To keep your horse from looking forward.  
You can put this on your bridle without making any changes.  
#2001 \$23



Kicking Strap w/buckles  
#2140 \$35

Kicking Strap w/snaps (no photo)  
#2132 \$28



3-Ring Martingale (buckles into chokestrap)  
#2023 \$12.50

3-Ring Martingale (goes to bellyband)  
#2024 \$16.50



Yoke Eye  
#2196 \$35



## EAR PLUGS

#10543 \$17.50

On the race track, these ear plugs pull out once they are on the homestretch, so the horse can hear the crowd and the other horses coming up behind him, which makes him pick up speed. The ear plugs come with a long string that you can run back to the carriage, and will come out of the horse's ear if you pull on the string. You can tie the short string to the horse bridle in case they fall out.



## ANKLE BOOTS

9" ankle boot #20970 \$33/ea

11" ankle boot #20972 \$39/ea  
This model is for a horse that "nips" his ankles or legs.

15" knee boot #20974 \$51/ea



Jacks ankle boot #52155 \$29/pr

This model is for a horse that hits ankles very hard. Very popular. Sold by the pair.





# MISC DRIVING PARTS, NECKROPES, OPEN CHEEKS

Nose Band with Single Strap Going Up Front (buckles into crown)

#2142 **\$16.<sup>50</sup>**

Nose Band with Straps Going Behind Ears (caveson)

#2143 **\$22**

Nose Band 6 Ring Bit Style

#2145 **\$23**

Quick Hitch Converter - convert your existing harness to Quick Hitch

#6675 **\$97**

Available in 1" for Road Harness and 3/4" for Roadsters

Replacement Pads for Amish Saddle - New Style

#94758 **\$30**



Neck Rope with Triple A Rope

#90065 **\$19**

Neck Rope with Triple A Rope w/chain at the end

#90067 **\$32**

Open Bridle Cheek Pieces with box loops

#2007 **\$36**

Open Bridle Cheeks

#2281 **\$51**

Poll Strap Beta

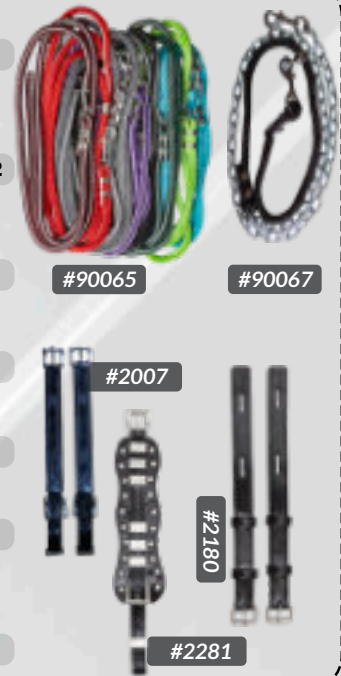
#2141 **\$14**

Poll Strap Rope Style

#2138 **\$15**

Trace Extensions with Roller Buckles, 1-1/2", 1-1/4"

#2180 **\$40 pr**



## HARNESS DECORATIONS

ALL HEARTS ARE AVAILABLE WITH WHITE OR STAINLESS STEEL RINGS

5" Heart -Spotted with 1-1/2" Letter

#7047 **\$31**

5" Heart -Spotted with color

#7058 **\$20**



ALL VINYL COLORS AVAILABLE - SEE PAGE 77

5" Heart -Spotted with Horse #7046 **\$17.<sup>50</sup>**

5" Heart -Spotted empty center #7049 **\$13.<sup>50</sup>**

2" Heart -Spotted #7041 **\$9.<sup>50</sup>**

Spots alone #22030 **\$0.10**

Diamonds alone #32640 **\$0.10**

Large Horse Shoe Horse Head with 7/8" wide Bio #7056 **\$11.<sup>50</sup>**

Plastic Rings in White or Black

7/8" #00000 **\$0.30**

1-1/4" #00003 **\$0.35**

1-5/8" #00006 **\$0.45**



#2135

THIS KEEPER KIT CONSISTS OF 60 KEEPERS - 30 BLACK AND 30 WHITE

There are 5 black & 5 white for the Martingale & Turn Back and for each side of the Rein Up & Hip Strap

Keeper Kit for Collar Harness #2135 **\$23**

Keeper Kit for Breast Harness #2136 **\$28**

If we Install + **\$13.<sup>50</sup>**

FOR REPLACEMENT KEEPERS ON YOUR HARNESS, PLEASE ASK. THESE KEEPERS ARE FOR DECORATIVE PURPOSES ONLY.



KEEPERS CAN ALSO BE BOUGHT INDIVIDUALLY:

White - 5/8" #59412 **\$0.45**

White - 3/4" #59413 **\$0.45**

White - 7/8" #59414 **\$0.45**

White - 1" #59415 **\$0.45**

Black - 5/8" #59442 **\$0.45**

Black - 3/4" #59443 **\$0.45**

Black - 7/8" #59444 **\$0.45**

Black - 1" #59445 **\$0.45**

STAINLESS KEEPERS

Up to 1", **.75c ea.** or 10 or more, **.75c ea**

Over 1", **.75c ea.** or 10 or more, **.75c ea**





# DELUXE ROAD HARNESS

## DELUXE ROAD HARNESS INCLUDES:

Sewn padding with colored edge on saddle, breast, and breeching.

Includes shaped crown, backing straps (holdbacks), snaffle and overcheck bits, lines, #2153 bridle, neoprene girth.

- ◉ Semi-gloss finish. Easy to clean, and has a nice look
- ◉ Doesn't show specks of dirt as soon as the shiny finish
- ◉ All deluxe road harnesses made in 281

Starting price with Deep V Breast  
(Q.R. model #3701) - **\$1245**

Starting price with Black SS Hames  
(#3702) **\$1085**



## FEATURES...

### Padded Saddle

This comes from the "English" driving community. We have made a similar saddle for 15+ years and only recently realized there is a need for this in our local community.

- ◉ Padding is all the way down to spread out the pressure instead of putting it all on the back
- ◉ New Saddle design has a medium gully in the top for the horse's spine. High gully available by request

Included on Road Plus Harness  
#3736 **\$345**

### Double Hipstrap

Holds the breeching more level, doesn't sag like some of the single strap hipstraps do.

- ◉ Dee Rings let it "float" more easily
- ◉ Built-in padding so you don't need an extra pad

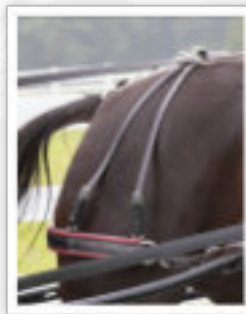
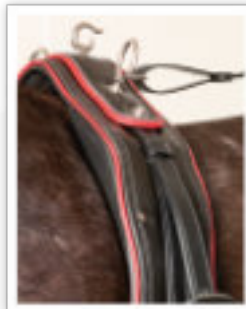
Standard on Road Plus Harness  
#2076 **\$25**

### Padded Breastcollar

Standard on Road Plus Harness #3725 **\$385**

### Padded Breeching

Standard on Road Plus Harness #3740 **\$126**



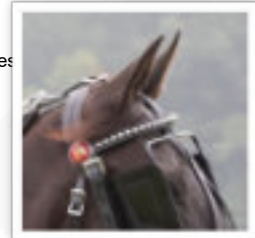
### Neoprene Girth w/elastic insides

- ◉ For comfort: the neoprene cover helps the colts and horses with "thin skin"
  - ◉ Standard on Road Plus Harness
- 24" buckle tip to tip is standard for Road Harness, #6536 -24" **\$57**



### Quick Hitch Bridle #2153 - \$180

- ◉ Standard with Deluxe Road Harness
- ◉ A classier bridle, blinds are smaller to get a showy look
- ◉ Choice of ornaments on Blinds: Diamond, Heart, Texas Star Rosettes or Horseshoe w/Horse Head



### Shaped Crown

Fits to the horse's ears for increased comfort.

### Wide Girth #6535 \$92

Using a wide girth helps to spread out the pressure on the girth. Recommended by Chiropractors.



## UPGRADES/OPTIONS...

### Bridle #2158 \$260

Chiropractors tell us that reining a horse up with an overcheck can be harmful if you check up too hard (it will actually hurt their top-line muscles). Overchecks pull the nose up and out. Sidecheck bridles let the horse tuck-in their nose. Designed by a local trainer - he wanted a bridle that didn't look like a "pappy" bridle!

- ◉ Built-in nose band with "hanger" straps
- ◉ Padded nose and brow for comfort and class
- ◉ This style sidecheck is used with the "pleasure driving" community
- ◉ Recommended by Chiropractors
- ◉ Available with harness, or separately
- ◉ Choice of colored padding
- ◉ Available with ornaments on the blinds and on teardrop - Standard is without any ornaments



# MINI & PONY BRIDLE, HARNESS & PARTS

**INCLUDES: OVERCHECK BRIDLE, HOLDBACKS, SNAFFLE BIT, AND LINES. DOES NOT INCLUDE PADS.  
SEE PAGE 77 FOR PADS**

## Mini Bridle, Harness & Parts - 101 or 281

## Pony Bridle, Harness & Parts - 101 or 281

MINI B - 38" TO 43" • MINI A 32" TO 38" • X-SMALL MINI 28" TO 32" • PONY 44" TO 54"

Mini Harness & Bridle - Breast Collar Style	#3096	<b>\$340</b>
Belly Band	#3025	<b>\$21</b>
Bit - 3-1/2" Nickel Plated	#22236	<b>\$8.<sup>50</sup></b>
Blinds with Winker	#3002	<b>\$66</b>
Breast Collar without Neck Strap	#3030	<b>\$44</b>
Breeching	#3033	<b>\$25</b>
Bridle - Overcheck Style	#3095	<b>\$104</b>
Brow Band	#3005	<b>\$5.<sup>50</sup></b>
Crown	#3008	<b>\$12.<sup>50</sup></b>
Crupper	#3035	<b>\$14.<sup>50</sup></b>
Face Piece	#3010	<b>\$8.<sup>50</sup></b>
Hames -Black Hybrid - with Solid Terrets	#95412	<b>\$44</b>
Hames -Black Hybrid -Solid Terrets - w/Chrome Balls	#94731	<b>\$102</b>
Hip Strap	#3038	<b>\$9.<sup>50</sup></b>
Hold Backs with 56 Snaps	#3040	<b>\$19.<sup>50</sup></b>
Lines 5/8" Wide with 56 Snaps	#3042	<b>\$32</b>
Line Rings & Straps on Hip	#3044	<b>\$9</b>
Neck Strap	#3046	<b>\$8.<sup>50</sup></b>
Rein End for Mini	#3013	<b>\$6.<sup>50</sup></b>
Rein Up	#3012	<b>\$13</b>
Rosettes - 1" (per pair)	#28013	<b>\$3.<sup>50</sup></b>
Saddle 2" without Tree	#3048	<b>\$63</b>
Shaft Loops (a pair)	#3050	<b>\$24</b>
Throat Latch	#3017	<b>\$5.<sup>50</sup></b>
Traces -1" Wide	#3054	<b>\$36</b>
Turn Back with Hardware	#3058	<b>\$12</b>

Pony Harness & Bridle - Breast Collar Style	#3591	<b>\$485</b>
With Black Hybrid Hames	#3592	<b>\$520</b>
With Stainless Steel Hames	#3595	<b>\$595</b>
Bridle - Overcheck or Sidecheck	#3590	<b>\$138</b>

Belly Band	#3530	<b>\$22</b>
Bit	#25227	<b>\$13.<sup>50</sup></b>
Blinds with Winker and Loops	#3505	<b>\$73</b>
Breast Collar w/o Neck Strap	#3535	<b>\$87</b>
Breeching	#3540	<b>\$40</b>
Brow Band	#3508	<b>\$4</b>
Choke Strap for Breast Collar	#3565	<b>\$13</b>
Choke Strap for Collar	#3566	<b>\$14</b>
Crown	#3510	<b>\$14</b>
Crupper	#3035	<b>\$14.<sup>50</sup></b>
Face Piece	#3514	<b>\$9</b>
Hame Strap -Single Ply	#2070	<b>\$7.<sup>50</sup></b>
Hames -Black Hybrid without Terrets	#95870	<b>\$55</b>
Hip Strap	#3543	<b>\$19</b>
Hold Backs with 2001 Snaps	#3546	<b>\$28</b>
Line Rings and Strap on Hip	#3044	<b>\$9</b>
Line Rings & Strap with Hames	#3043	<b>\$12</b>
Lines - Beta with 2001 Snaps	#3548	<b>\$35</b>
Martingale	#3515	<b>\$17.<sup>50</sup></b>
Neck Strap	#3550	<b>\$27</b>
Rein Up	#3516	<b>\$16</b>
Rosettes -1-1/4"	#28008	<b>\$3.<sup>50</sup></b>
Saddle - 2-1/2" wide with Tree	#3553	<b>\$99</b>
Shaft Loops (a pair)	#3050	<b>\$24</b>
Throat Latch	#3520	<b>\$5.<sup>50</sup></b>
Traces	#3558	<b>\$70</b>
Trace Carrier at Breeching (per piece)	#3685	<b>\$10</b>
Turn Back with Hardware	#3561	<b>\$12.<sup>50</sup></b>

### Mini Teams Sets & Parts - We Stock Mini Hames in 14"

Mini Team Set with Black Hames - w/o Balls - No Collars	#3193	<b>\$795</b>
Mini Team Set with Black Hames - with Balls -No Collars	#3194	<b>\$875</b>
Mini Team Set -Breast Collar Style	#3192	<b>\$775</b>

### New Style Hook Up

Mini Collars -12" Thru 15" (SEE COLLAR PAGE)

Pole Strap w/Brake Strap, Mini, Snap	#2205	<b>\$80</b>
Pole Strap w/Brake Strap, Mini Economy	#2206	<b>\$39</b>
Belly Backers	#3072	<b>\$22 pr</b>
Brake Strap - for Team	#3078	<b>\$10</b>
Breast Collar - for Team	#3065	<b>\$60</b>
Choke Strap	#3068	<b>\$11.<sup>50</sup></b>
Lines -Mini Team -5/8" Wide with Snaps	#3075	<b>\$53</b>
Neck Strap - for Team	#3077	<b>\$10.<sup>50</sup></b>
Pole Strap (per piece)	#3080	<b>\$9.<sup>50</sup> ea</b>
Trace Carrier at Breeching (per piece)	#3083	<b>\$6.<sup>50</sup> ea</b>

Pair Harness with Black Hybrid Hames	#3593	<b>\$1250</b>
Pair Harness with Breast Collar	#3594	<b>\$1305</b>

Lines -Pony Team -3/4" wide w/ Snaps	#3570	<b>\$73</b>
Brakestrap for pair	#3580	<b>\$9.<sup>50</sup></b>
Polestrap for Breast (pair)	#3582	<b>\$16.<sup>50</sup></b>
Belly Backers - Pony (per pair)	#3584	<b>\$29</b>
Breast Collar (pair)	#3586	<b>\$102</b>
Neckstrap (pair)	#3588	<b>\$29</b>

### Cob Lightweight

Cob Lightweight Harness - 54" x 62"	#3950	<b>\$520</b>
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# PADS

VINYL AND VIN/NEO PADS ARE MADE WITH CLOSED CELL FOAM.  
FAKE FUR PADS ARE MADE WITH OPEN CELL FOAM. ALLOW 2 WEEKS FOR FUR PADS.

## Saddle Pads

#18000 Draft ExpressBack Pad - fur8" - 48"	\$38
#18001 Draft Back Pad - fur8" - 28"	\$38
#18002 Horse GS5 - fur7" - 20"	\$26
#18003 Horse GS5V - fur/vinyl7" - 18"	\$25
#17910 Horse Vinyl/neoprene7" - 18"	\$25
#17904 Horse Reflective7" - 18"	\$26
#18004 Horse GS3- fur5" - 18"	\$26
#17912 Pony Vinyl/Neoprene4" - 16"	\$22
#18007 Minivinyl/neoprene3" - 15"	\$16



#17910

## Breeching and Straight Breast Pads (works for both)

#18010 DraftDB40 - fur 6" - 48"	\$36
#18011 DraftDB405 - fur 5" - 48"	\$36
#17940 Horsevinyl/neoprene 4" - 40"	\$23
#17906 Horse Reflective 4" - 40"	\$27
#92523 Ponyvinyl/neoprene 3-1/2" x 31"	\$22
#92524 Minivinyl/neoprene 3" x 26"	\$20



#17940

## Super V Breast Pad

#17932 Continuous (shown) Vinyl/Neo	\$35
#17901 Continuous Reflective/Neo (not shown)	\$44
#17931 Split Vinyl/Neo	\$37
#17938 Split Wide Style	\$37

- MAROON
- RED
- YELLOW
- LIME
- KELLY
- REFL GREEN
- TEAL
- ROYAL
- DARK ROYAL
- NAVY
- TAN
- PURPLE
- BLACK
- REFL BLACK
- CHARCOAL
- REFL SILVER
- GRAY
- WHITE



▪ ALSO AVAILABLE (NOT SHOWN) CREAM, FOREST GREEN, NAVY REFL, PINK, ORANGE, AND A GAUDY CROCODILE GOLD.  
NOW AVAILABLE IN SPARKLE COLORS! ASK FOR DETAILS.

FOR MORE REFLECTIVE PADS SEE PAGE 68

## Average V Shaped Breast Pads

#17930 Horse vinyl/neoprene Average V \$37



## Neck Strap Pad

#18075 3" x 15" vinyl/neo \$13.50

#17908 Reflective \$19



#17932



#17931



#17938



NOTE: All prices subject to change without notice



### Crown Pads

#18040 Draft  
BC14 - fur 1"4" - 14" Black in stock **\$14**

#18041 Horse  
BC10b - fur 1" - 2-1/2" - 10" **\$14**



### Top Collar Pads

#18045 Horse  
TC50 - fur 1" - 7" - 10" Black in stock **\$20**

#18046 Horse  
TC50V - fur/vinyl 1" - 7" - 10" Black in stock **\$20**



### Crupper Roll

#18050 One Size Fits Most  
CC10 - fur 12" Long Black in stock **\$10**



### Belly Band Pads

#18055 Horse  
BB22 - fake fur 1" - 3-1/2" - 22" Black in stock **\$27**

#18056  
BB22 - vin/neo 1" - 3-1/2" - 22" Black in stock **\$27**



### Collar Pads

**21", 22" & 23" colors in stock.**  
**24" black in stock.**

**SIZING:** For pad size, take collar size plus 2".  
If Collar size is under 17", then +1" to size.

#17920 Horse vinyl/neoprene 20" to 22" **\$42**

#17922 Horse vinyl/neoprene 23" to 25" **\$45**



Also available in sizes from 13" to 19" and Draft sizes from 23" to 24". **By special order.**  
We try to stock 21, 22, and 23" sizes in popular colors.

### Work Horse Collar Pads

Extra wide for work horse collars

**BLACK WITH GRAY INSIDE** *will not absorb moisture*

17", 18", 19"	#18060	<b>\$30</b>
20", 21", 22"	#18061	<b>\$30</b>
23", 24", 25"	#18062	<b>\$36</b>
26", 27", 28"	#18063	<b>\$41</b>
Top Collar Pad	#18069	<b>\$16</b>

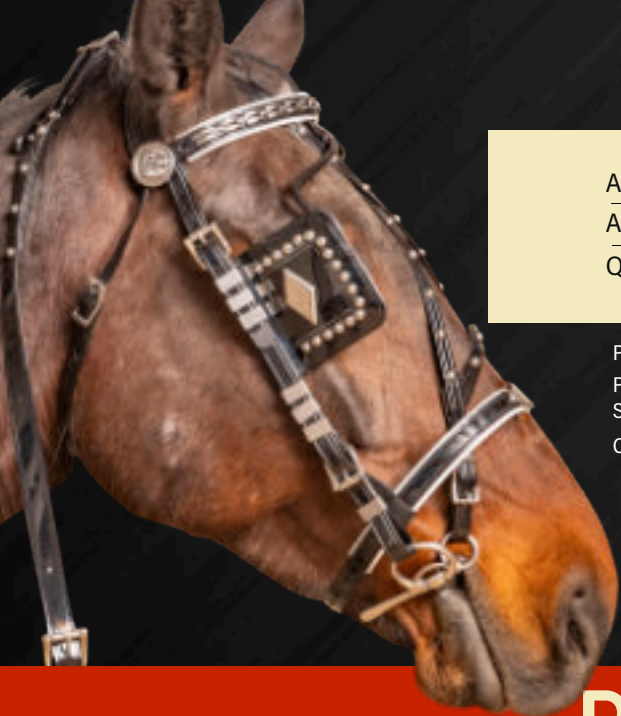
**ALL BLACK PADS** *will not absorb moisture*

17" - 19"	#18080	<b>\$34</b>
20" - 22"	#18081	<b>\$37</b>
23" - 25"	#18082	<b>\$39</b>
26" - 28"	#18083	<b>\$41</b>

**NEED A CUSTOM PAD?  
NO PROBLEM!**

**SEND A DETAILED DRAWING TO US AND  
WE'LL GET IT MADE FOR YOU.**

**ASK FOR CURRENT LEAD TIME**

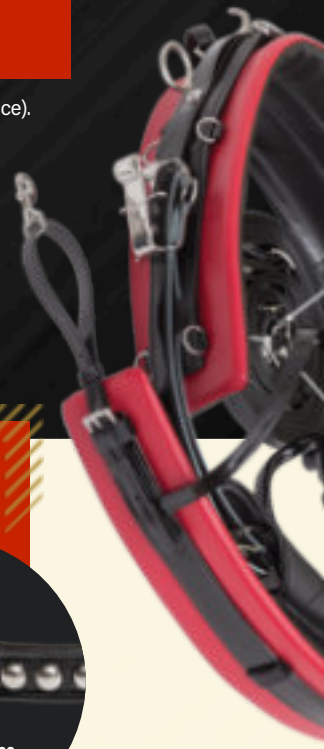


Amish Jogging Harness & Bridle	#6503	\$595
Amish Jogging Harness - No Bridle	#6503	\$415
Quick Hitch Bridle Only	#2153	\$180

Priced with 2 ornaments on bridle. Stainless Keepers on blinds are available (same price). Pads included. Lines have built-in snaps. Buckle-in crupper. Specify color of harness and choice of ornament.  
 Choice of ornaments: Diamond, Texas Star, Heart, or Horseshoe w/Horsehead.

**ALSO AVAILABLE IN HACKNEY AND MINI SIZES**

**BRIDLES AVAILABLE WITH SS KEEPERS ON THE BLINDS**  
 Shown with SS keepers, full noseband, noseband ornament, Extra spots on blinds, face, and rein. Weaver chain on the brow.



# BROWBANDS



HEX WITH HEART ROSETTES



WEAVER CHAIN WITH #28018 ROSETTES



HEX WITH TEX STAR ROSETTES



SPOTTED WITH GLASS ROSETTES

**ORNAMENTS ON BLINDS (OPTIONAL)**



**ROSETTES : SEE PAGE 53**



**PAD COLOR OPTIONS**

- White
- Teal
- Red
- Tan
- Gray
- Royal Blue
- Kelly Green
- Purple
- Charcoal
- Dark Royal
- Maroon
- Navy
- Forest Green
- Black



STRIPED PADS AVAILABLE.

**BRIDLE COLOR OPTIONS**

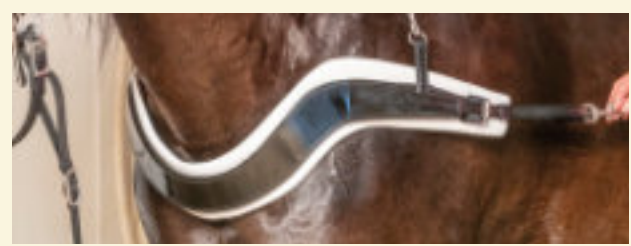


**Trim colors:**

- BLACK 101
- SILVER 101
- WHITE 101
- PURPL 101
- GREEN 101
- LIME GN318
- TURQ 313
- BLUE 318
- YELL 101
- ORAN 315
- PINK 311
- RED 318
- WINE 101

**UPGRADE: SUPER V BREASTCOLLAR**

Deep V Fine Breast Collar	#6547	\$104
Pad	#17568	\$44
Deep V Fine Breast Collar w/Built-In Padding (Not Shown)	#3745	\$246



## NEED HARNESS?

610-273-7379 (7AM - 4 PM Eastern)  
 435 Churchtown Rd., Honey Brook, PA 19344

**ORDER TODAY!**

Not sure on the total? Just send in the order, we'll mail the product with invoice on the box  
 Wholesale Inquiries Welcome! Prices subject to change without notice.

# FINE SHOW HARNESS AND BRIDLE

## BRIDLE OVERCHECK STYLE



## BRIDLE SIDECHECK STYLE



## TRACES



## HARNESS



## REINS



## A FINE SHOW HARNESS FOR THE SHOW RING

Available in shiny Biothane for a patent look, or semi-shine with embossing for a dressed leather look. The Hardware is stainless steel. For colored trim, see below for pricing. Reins (Lines) are 3/4" wide, black beta with buckles at the bit. No snaps unless requested. Other width lines available upon request. Shaft loops are french tug style. 3-ring Martingale is not included.

*Shown with options: Weaver Chain on Brow, Deep V Breast With Clip, Colored Trim*



### Add colored trim:

Brow	\$8	Nose	\$8	Saddle	\$25
Breastcollar	\$25	Turnback	\$10		



Show Harness with overcheck bridle  
#7775 **\$730**

Bridle Only - overcheck style  
#7781 **\$190**

Show Harness with sidecheck bridle  
#7776 **\$790**

Bridle Only - sidecheck style  
#7779 **\$250**

Overcheck Bridle comes with half cheek snaffle bit and overcheck bit. Hexagon spots on the brow band. A noseband is a half nose, which goes just across the front of the nose. Brow and nose are not padded. The Overcheck going to saddle has just one strap, which adjusts with a conway and ends with a snap. No tear drop unless requested. Rosettes are stainless steel with a horsehead on, and a rope design along the edge.

Side Check Bridle includes a half cheek snaffle bit, show chain on browband and a full noseband band with 2 buckles. Noseband and browband are padded. Tear drop is included. Rosettes are stainless steel with a rope design along the edge.

### Roadster Harness

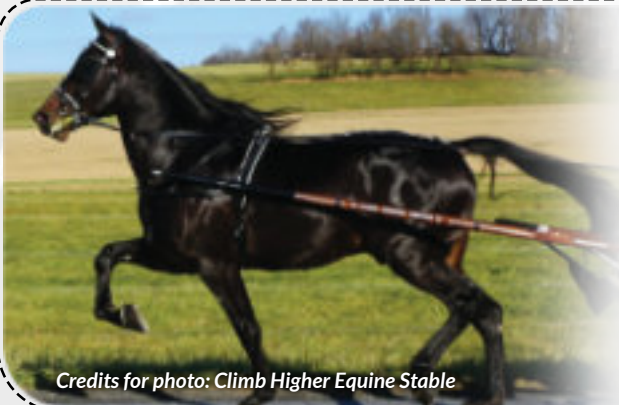
Designed for the show ring. Lighter/finer than the Fine Show Harness. Originally designed for the Morgan Roadster Class but has also been used for other breeds in the last few years.

3 Ring Martingale

Any vinyl color available, white & maroon are usually in stock

**\$925**

VINYL COLOR OPTIONS: SEE PAGE 77



Credits for photo: Climb Higher Equine Stable



# COLLARS. LEATHER & SYNTHETIC

ADD PATENT LEATHER TO ANY COLLAR. CALL FOR PRICE.

## Mini & Pony Collars (#100MP)

looks like #101 Express Collar but smaller

#13600 - 14"	<b>\$93</b>
#13601 - 15"	<b>\$93</b>

## Buggy (#100)

looks like #101 Express Collar but not quite as heavy

#14215 - 16"	<b>\$98</b>
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## Express (#101)

Collar & Driving Horse Collar. In stock in most sizes.

#14123 - 17" thru 20"	<b>\$112</b>
#14124 - 21"	<b>\$118</b>
#14125 - 22"	<b>\$124</b>
#14126 - 23"	<b>\$128</b>

## Kay Collar (Show)

#14856 - 21"	<b>Call</b>
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## Collar (#105A)

All Purpose Collar for Driving Horse  
Built like express collar but heavier padding.  
Also has a deeper bed for work hames

#14574 - 16" thru 20"	<b>\$118</b>
#14575 - 21"	<b>\$118</b>
#14576 - 22"	<b>\$130</b>
#14577 - 23"	<b>\$132</b>
#14578 - 24"	<b>\$135</b>

## Adjustable Work Collar (#69)

(each collar fits 3 sizes)

#14810 - 19" to 21"	<b>\$164</b>
#14810 - 20" to 22"	<b>\$182</b>
#14810 - 21" to 23"	<b>\$192</b>
#14810 - 22" to 24"	<b>\$202</b>
#14810 - 23" to 25"	<b>\$212</b>
#14810 - 24" to 26"	<b>\$222</b>
#14810 - 25" to 27"	<b>\$230</b>
#14810 - 26" to 28"	<b>\$238</b>

## Draft Show Collar (#725) Patent Rim

With your choice of loop & lever opening or closed top with 1 dee ring out the back.

#14850 - Side Dee Rings are an option+

#14862 - 24"	<b>Call</b>
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Call for prices on other sizes

## Work Collar (#49 1/2)

#14623 - 17" thru 20"	<b>\$136</b>
#14624 - 21"	<b>\$162</b>
#14625 - 22"	<b>\$168</b>
#14626 - 23"	<b>\$178</b>
#14627 - 24"	<b>\$186</b>
#14628 - 25"	<b>\$190</b>
#14629 - 26"	<b>\$195</b>
#14630 - 27"	<b>\$204</b>
#14631 - 28"	<b>\$218</b>

## SYNTHETIC COLLARS - MADE WITH AN IMITATION LEATHER

\*UNDER CONTINUOUS IMPROVEMENT - NEW COLLARS MAY BE BETTER!

BENEFITS: LIGHTER WEIGHT, AND NO OIL REQUIRED.

## Driving #125B

#14918 - 18"	<b>\$88</b>
#14919 - 19"	<b>\$99</b>
#14920 - 20"	<b>\$99</b>
#14921 - 21"	<b>\$99</b>
#14922 - 22"	<b>\$110</b>
#14923 - 23"	<b>\$110</b>
#14924 - 24"	<b>\$114</b>
#14925 - 25"	<b>\$120</b>
#14926 - 26"	<b>\$120</b>
#14950 - Adjustable 20" - 22"	<b>\$110</b>

Other adjustable sizes available.

## Work #75B

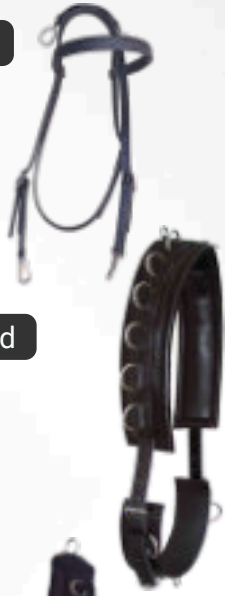
#14418 - 18"	<b>\$116</b>
#14419 - 19"	<b>\$116</b>
#14420 - 20"	<b>\$116</b>
#14421 - 21"	<b>\$144</b>
#14422 - 22"	<b>\$144</b>
#14423 - 23"	<b>\$146</b>
#14424 - 24"	<b>\$154</b>
#14425 - 25"	<b>\$174</b>
#14426 - 26"	<b>\$174</b>
#14427 - 27"	<b>\$184</b>
#14428 - 28"	<b>\$196</b>



# TRAINING EQUIPMENT

## Bitting Rig/training Bridle

#7113 \$56



## Training Surcingle & Belly Band

Horse & Cob  
#4278 \$330

*This Surcingle is constructed from our normal synthetic products. Constructed with Biothane products and stainless steel hardware.*



## Training Surcingle & Belly Band

Horse & Cob  
#4290 \$74

*This Surcingle has a nice soft padding with nylon webbing & nickel hardware. Imported.*



## Training Shackles with Bungees

#7097 \$16

*Imported.*



## Robin Cuffy Style

#4285 Saddle \$320  
#4120 Girth \$93

*This Saddle was designed by Robin Cuffy*



## Running W Harness (nylon)

#21290 \$60



## Long Lines #7209

*Cotton Style - Beta Billets, w/Swivel in hands (pair)  
Available in Black or Brown.*

HO (30') \$89  
PO (25') \$85  
MI (20') \$77



## Economy Long Lines #720834

HO (30') \$28

*Available in Black or Brown. Made with Nylon.*

## Lunge Line with Snap

30'#6035 \$35

## Lunge Line with Chain

30'#6037 \$39

## Side Reins

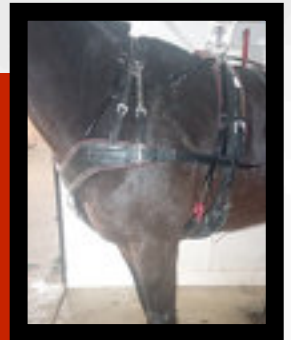
*Side Reins MFG in Beta with Stainless Steel Hardware*

Elastic Style - 1" #7215 \$40  
Doughnut Style - 1" #7216 \$49  
All Beta Conway Style - 3/4" #7217 \$37

## Knee Spreader

#6670 - breast \$150  
#66?? double breast \$224  
#6668 Collar & hames \$80

**HOW DOES IT WORK?** They hit because their ankle is swinging inwards. This helps their legs swing out. Comes from the Race track world.



## IS YOUR HORSE A "KNEE KNOCKER"?

Buxton style knee spreader helps to widen the horse's gait so they don't hit their knees as hard. Bottom piece goes between the legs and fastens to the shafts or up to the harness.

- Can be used on either side
- Easy to put on and easy to adjust Rubber ring for comfort
- Adjust for your horse's needs.
- Not every horse will have the same results.
- Different models depending on quick hitch, Breastcollar, or collar and hames.

## Full Neck Sweat

#11635 \$38

## 5" Neck Sweat

#24594 \$10.<sup>50</sup>

## 10" Neck Sweat

#24595 \$19.<sup>50</sup>

## Neck Sweat Gel

#24599 \$19.<sup>50</sup>



# TIRED OF YOUR POUCHES WEARING OUT? TRY ONE OF THESE POUCHES!

NO ROTTING | LONG LASTING | SYNTHETIC (NO LEATHER)

## Small Tool/Slap Tacker Pouch

#2202 \$34

Fits the Bostitch Hammer Tacker  
mdl #H30-8D6 & H30-8) and more!



Still using this pouch  
16+ months after I  
bought it - Incredible!  
- Satisfied customer



## Nail Pouch

#2203 \$34



## Hammer Holder

#2209 \$19



## Bit Pouch Organizer

#2212 1 row (shown) \$41

#2210 2 row \$66



## Square Pouch Holder

#2208 Left \$33

#2208 Right \$33



## Tool Belt

#2215 \$47



The only thing predictable about a horse is that they are unpredictable.



## TERMS

- All orders must be paid in full before shipment leaves our facilities, unless credit has been approved.
- We accept Master card, Visa, money orders, checks, or cash.  
Returned checks will be subject to a \$20 fee.
- Net 30 days on approved accounts. 1.5% interest to be charged on all past due accounts. Owners of delinquent accounts will be responsible for all additional fees, including, but not limited to, collection fees (up to 50%), and legal fees. There is a minimum service fee of \$2.50 per month.
- Any accounts over 90 days past due may be turned over to a collection agency of our choice.

## PREPAID SHIPPING

- If you are mailing your order in with a check you can now add shipping. See mail order form (on page 4).
- Orders placed via phone, fax, or email will be charged standard UPS rates. Does not apply to Gates, Brooms, or any over size box. Within the 48 states, for shipping elsewhere please contact us for a shipping quote.

## SHIPPING

- Unless otherwise requested, domestic shipments via UPS or a local delivery service and international shipments via either DHL or UPS.


## WHOLESALE ACCOUNTS

- Dealers can be listed on our dealer list online at yonies.com upon request.
- Yes, we do sell wholesale and retail from the same facility. For a list of our dealers please visit our website, [www.dealers.yonies.com](http://www.dealers.yonies.com). Or ask your local supplier if they sell Yonies Equipment. Dealers may offer to fit your horse at your location or theirs (added charges may apply)
- Enquiries Welcome, we are always looking to add more dealers.

## RETURNED MERCHANDISE

- All returned merchandise is subject to a 10% restocking charge unless it was our error. You must report shortages and/or overages within 10 days of invoice date or full credit may not be given. All returned merchandise must be accompanied by invoice number and a note requesting exchange or credit. Customer is responsible for all shipping charges. All merchandise returned must be in "as new" condition.

## CUSTOM MADE/CUSTOM MFG

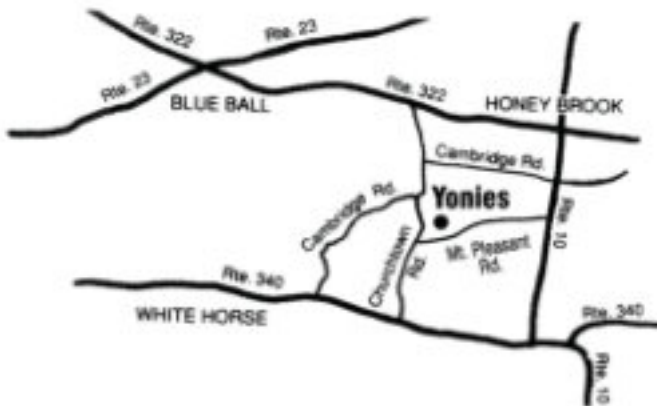
- Custom made products - Cannot be returned unless it was our error.
- We do custom manufacturing for your company as well. Please ask for details and prices.
- Customizing products - There is a surcharge of 20% or \$4 (whichever is more) if we need to customize a part.
-  (made to order) items are made as they are ordered. Custom surcharge applied if custom made outside of normal MTO specs.

## LARGE QUANTITY ORDERS

- Contact us for special pricing on large quantities.

## DISCLAIMER

- All prices in this catalog are subject to change without notice. We are not responsible for incorrect prices or descriptions due to typographical errors.
- Colors and photos shown in catalog may be slightly off due to events beyond our control (photography, print, and slight variations in batches). Ask for samples if you need to perfectly match a certain color. Charges may apply for excessive samples of colors.
- All Yonies products are made with the intention of being the best quality available to man. However, as you are most likely aware by now, horses are strong and powerful animals that can cause the highest quality strap goods to break. Your common sense and commitment are vital to the well being of you, your horse, and those around you. Safe Driving!



4 CONVENIENT WAYS TO ORDER:



**610-273-7370 or 610-403-9241**

Phone calls answered 7AM - 4PM Mon to Fri, If no answer, call back in 20 minutes or leave voicemail.



**Fax 412-504-6014**



**sales@Yonies.com**



**www.yonies.com**

(Not everything is on the site yet...have patience!)

### Store Hours

MONDAY & FRIDAY: 6 AM - 7 PM • TUES, WED, & THURS: 6 AM - 5 PM

SATURDAY: 7 AM - 2 PM • CLOSED SUNDAY

NO PHONE CALLS ANSWERED ON SATURDAYS

Please call with your concerns, comments or complaints.  
If you like our products, tell others, if not, tell us!!



# COLORS

Our harnesses are made using different materials, getting these colors to match completely is impossible, so we have all our colors below. Harnesses are ordered with Bio Color #'s.

## Bio vs. Beta?

Bio (Biothane®) and Beta® are made by the same company (Biothane® Coated Webbing).  
 Bio = harder, good for trim and buckle pcs.  
 Beta = soft. Good for lines and against the horse.

	BIO	BETA	NYLON	LEATHER
High Abrasion Resistance	✓			
Lower Abrasion Resistance		✓	✓	✓
Soft To The Touch		✓		✓
Longer Life	✓			
Easy To Clean	✓	✓		
Light Weight & Strong	✓	✓	✓	
Crack Resistant	✓	✓	✓	

**Bio (Harder)**



- BLACK 101
- SILVER 101
- WHITE 101
- PURPL 101
- GREEN 101
- LIME GN318
- TURQ 313
- BLUE 318
- YELL 101
- ORAN 315
- PINK 311
- RED 318
- WINE 101

**Beta (softer)**



- BLACK 520
- BROWN 523
- GRAY 521
- WHITE 521
- PURPLE 521
- GREEN 522
- LIME GN528
- TEAL 521
- LIGHT BU521
- ROYAL BU522
- YELLOW 521
- ORANGE 522
- PINK 521
- RED 522
- WINE 521

**Beta (Softer)**  
 Easy to clean  
 Used for lines or against the horse  
 Halters

**Bio (Harder)**  
 Easy to clean, wears well.  
 Used where it might go through metal  
 Makes a poppin color for trim.

**Vinyl (pads)**



FOR MORE REFLECTIVE PADS SEE PAGE 88

- MAROON
- RED
- YELLOW
- LIME
- KELLY
- REFL GREEN
- TEAL
- ROYAL
- DARK ROYAL
- NAVY
- TAN
- PURPLE
- BLACK
- REFL BLACK
- CHARCOAL
- REFL SILVER
- GRAY
- WHITE
- CREAM (NOT SHOWN)
- FOREST (NOT SHOWN)
- REFL BLUE (NOT SHOWN)


**Nylon**



- BLACK
- WHITE
- GREEN
- BLUE
- RED
- ORANGE
- TURQUOISE
- LIME GREEN
- PINK
- GRAY
- BURGUNDY
- PURPLE
- YELLOW

**CUSTOM COLORS AVAILABLE**  
 ASK IF INTERESTED

**HARNESS & TACK**



MADE IN USA

## Specialty colors may take a few days (not in stock)

For full Biothane Color Chart go to [www.forms.Yonies.com](http://www.forms.Yonies.com)

**NOTE:**  
 Colors not 100% accurate due to photography, print quality and slight variations between batches. We try our best, but you may want to stop by or request samples if you need an exact color.



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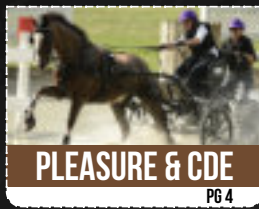
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435 Churchtown Road  
Honey Brook, PA 19344

Know someone that would like our catalog? Send us their name & address, and we'll send one to them at no charge.

**NOTE** Full index inside The back cover.



# NEED HARNESSES?

QUALITY EXPECTED | QUALITY DELIVERED



Manufacturer of Synthetic Harnesses and Tack

